

Steyr-Daimler-Puch (Great Britain) Ltd.

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ENGLAND

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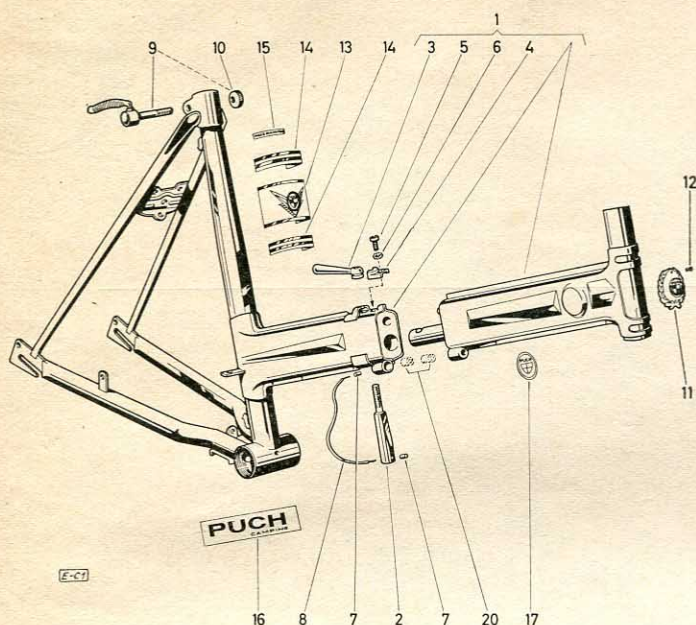
England

**Bicycles
Puch-Camping
Puch-Mini**

Spare-Parts Catalogue

Edition September 1968

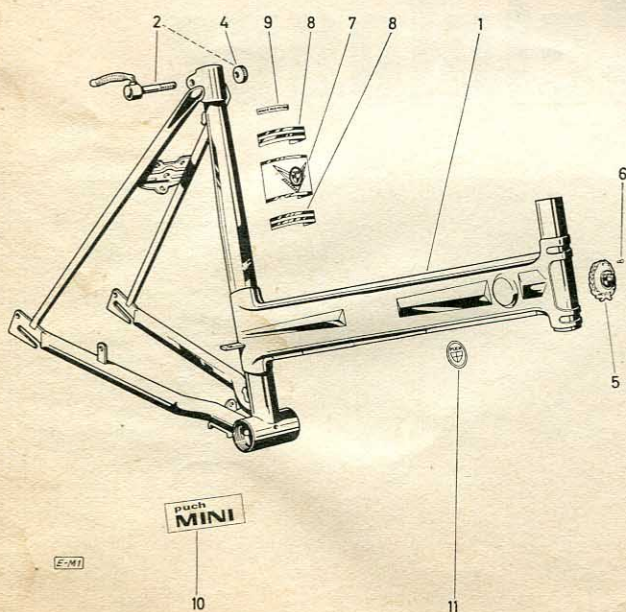
Puch-Camping / England Frame



Ref. No.	Part No.	Discription	Qty.
—	600.1.24.070.0	Set of frame including following parts: frame with trade mark label, transfer pictures, stirring bearing assembly, fork, bottom bracket bearing, seat post	—
1	600.7.20.052.2	Frame compl. (with part 2—8)	1
2	600.2.23.056.1	Wedge	1
3	600.2.23.057.1	Bevel Lever	1
4	600.2.23.062.1	Support cup	1
5	900.1513	Raised cheese head screw M 5 × 10 DIN 85	1
6	900.3255	Serrated lock washer A 5,3 DIN 6798	1
7	604.2.4180	Soldering nipple	2
8	600.2.23.064.1	Fixing cable	1
9	600.1.23.054.0	Quick action lock compl. (with part 9a and 10)	1
10	600.1.23.154.1	Knurled nut M8	1
11	602.1.61.001.1	Trade mark label	1
12	900.4012	Round head rivet 2 ∅ × 4 DIN 660	2
13	600.2.62.048.1	Transfer picture	1
14	600.1.62.043.1	Transfer picture (chrome-withe) only for white frame	2
15	3815	Transfer picture („Made in Austria“)	1
16	600.2.62.066.1	Transfer picture („Puch-Camping“), black	2
16	600.1.62.066.1	Transfer picture („Puch-Camping“), white	2
17	600.2.62.058.1	Transfer picture (Trade Mark „Puch“), black	2
17	600.1.62.058.1	Transfer picture (Trade Mark „Puch“), white	2
20	— — — —	Cable connector (See Lighting System)	—

Ordering spare parts please state colour!

Puch-Mini / England Frame



Ref. No.	Part No.	Discription	Qty.
—	600.1.24.069.0	Set of frame including following parts: frame with trade mark label, transfer pictures, stirring bearing assembly, fork, bottom bracket bearing, seat post	—
1	600.6.20.052.2	Frame	1
2	600.1.23.054.0	Quick action lock compl.	1
4	600.1.23.154.1	Knurled nut M 8	1
5	602.1.61.001.1	Trade mark label	1
6	900.4012	Round head rivet 2 ∅ × 4 DIN 660	2
7	600.2.62.048.1	Transfer picture	1
8	600.1.62.043.1	Transfer picture (chrome-white) only for white frame	2
9	3815	Transfer picture („Made in Austria“)	1
10	600.2.62.059.1	Transfer picture („Puch-Mini“), black	2
10	600.1.62.059.1	Transfer picture („Puch-Mini“), white	2
11	600.2.62.058.1	Transfer picture (Trade Mark „Puch“), black	2
11	600.1.62.058.1	Transfer picture (Trade Mark „Puch“), white	2

Ordering spare parts please state colour!

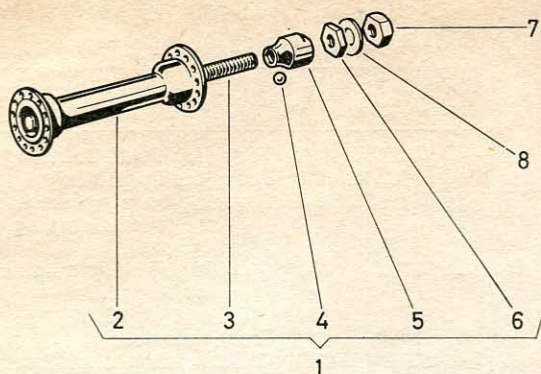
Puch-Camping / Puch-Mini, England
Fork, Steering Bearing Assembly

Ref. No.	Part No.	Discription	Qty.
1	600.3.30.048.2	Fork (for Puch-Camping)	1
1a	600.2.30.048.2	Fork (for Puch-Mini)	1
2	600.1.33.013.0	Steering bearing assembly compl. — for Puch-Camping — (with part 3—11)	1
2a	3293.0	Steering bearing assembly compl. — for Puch-Mini — (with part 3, 7a, 8, 9, 10, 11)	1
3	3294	Fork lock nut	1
4	600.2.33.012.0	Quick action shell compl. (with part 5 and 6)	1
5	600.1.23.155.2	Tension bolt	1
6	600.1.23.154.1	Knurlet nut M 8	1
7	600.1.33.009.1	Fork lock nut washer (for Puch-Camping)	1
7a	3295	Fork lock nut washer (for Puch-Mini)	1
8	3530	Fork top adjusting cone	1
9	3298	Ball retainer with balls	2
10	3299	Head ball cup	2
11	3300	Lower fork adjusting cone	1
13	600.1.62.027.1	Transfer picture, white	2

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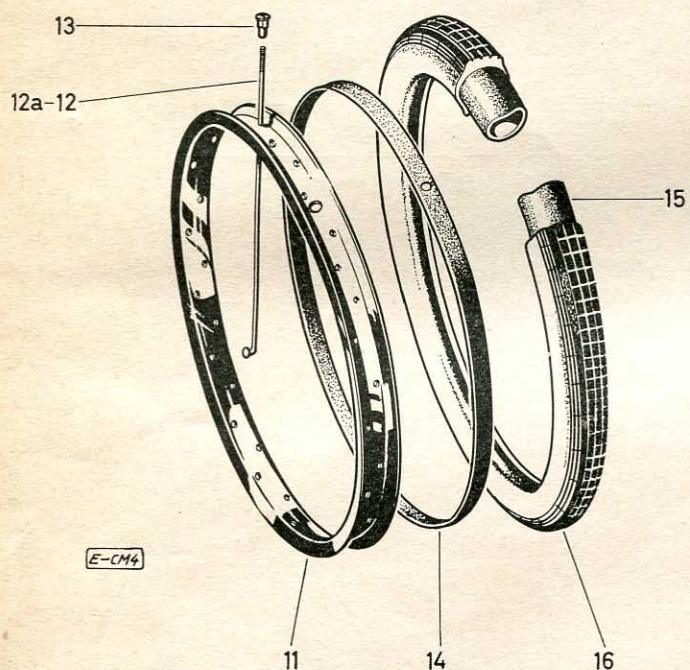
Puch-Camping / Puch-Mini, England
Bottom Bracket Bearing, Pedals

Ref. No.	Part No.	Discription	Qty.
1	600.4.11.010.0	Bottom bracket bearing inside parts compl. (with part 2—7)	1
2	605.1315	Hanger ball cup. r. h. s.	1
3	600.2.11.100.1	Axle	1
4	22751	Ball 1/4" dia.	22
5	605.1316	Hanger ball cup l. h. s.	1
6	605.1317	Hanger knurled nut	1
7	600.1.12.011.0	Wedge 9,5 ϕ Washer Nut	2 2 2
8	600.1.12.110.2	Crank r. h. s. complete with chain wheel 44 teeth	1
9	600.1.12.100.1	Crank l. h. s.	
10	600.3.18.036.0	Pedals	per pair
11	600.1.15.090.0	Chain 1/2" $\times$ 1/8", 90 links (for Puch-Camping)	1
11a	600.1.15.088.0	Chain 1/2" $\times$ 1/8", 88 links (for Puch-Mini)	1
12	1140.0	Chain master link compl.	1
13	1150	Link spring	1



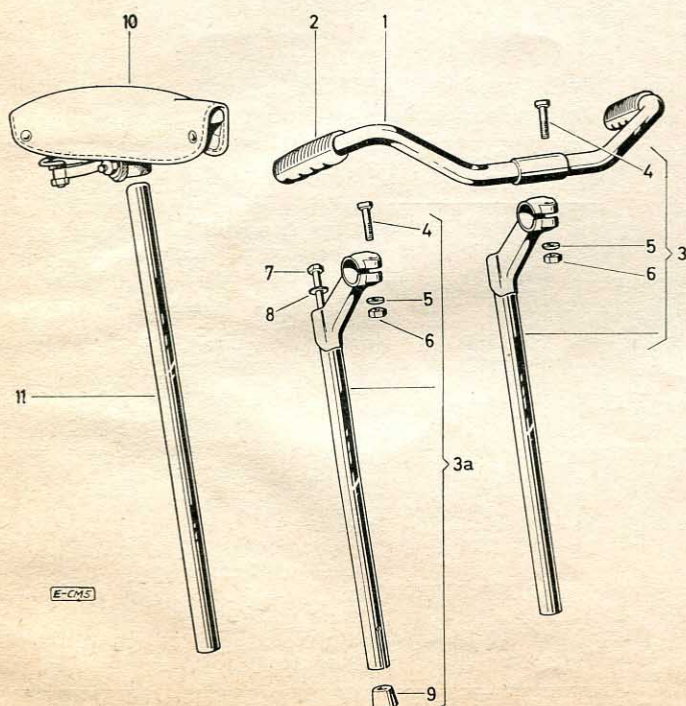
Puch-Camping / Puch-Mini, England Front Hub

Ref. No.	Part No.	Discription	Qty.
1	600.1.41.051.0	Front hub compl. (with part 2—6)	1
2	3620	Front hub shell	1
3	3384	Front axle	1
4	22757	Ball 7/32" dia.	16
5	534	Front hub cone	2
6	3165	Front hub lock nut	2
7	600.1.41.071.1	Nut FG 7,9	2
8	24806	Washer 8,4 DIN 433	2



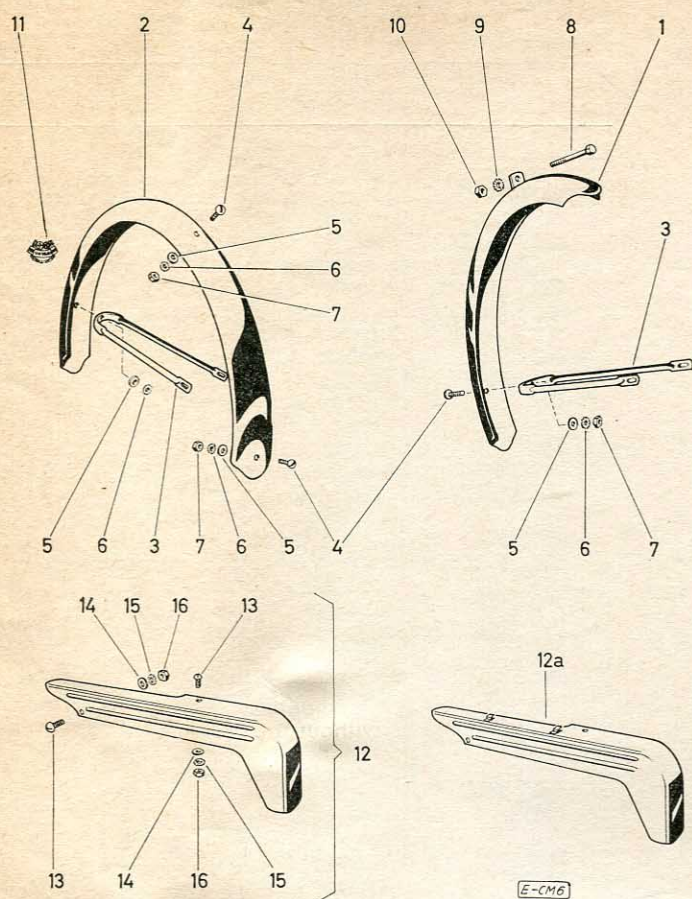
Puch-Camping / Puch-Mini, England Front and Rear Wheel, Rims, Spokes Tire front and rear

Ref. No.	Part No.	Discription	Qty.
—	600.2.40.013.2	Front wheel compl. 20" (without tire)	1
—	600.2.40.113.2	Rear wheel compl. 20" with Styria-coaster brake hub — without tire — (for Puch-Camping)	1
—	600.2.40.211.2	Rear wheel compl. 20" with Styria 3-speed hub — without tire — (for Puch-Mini)	1
11	600.1.46.007.1	Rim 20" X 1,75"	2
12	601.2.46.191.1	Spoke for front wheel 191 mm long FG 2	36
12	601.2.46.186.1	Spoke for rear wheel with Styria coaster brake hub 186 mm long FG 2	36
12a	601.2.46.183.1	Spoke for rear wheel with Styria 3-speed hub 183 mm long FG 2	36
13	600.2.46.500.1	Nipple FG 2	72
14	901.0851	Chafing strip 20"	2
15	900.0882	Inner tube 20" X 1,75"	2
16	900.0881/35	Tire 20" X 1,75" black/white	2



Puch-Camping / Puch-Mini, England Handle Bar, Saddle

Ref. No.	Part No.	Discription	Qty.
1	600.1.32.038.2	Handle bar	1
2	600.2.35.024.1	Grip	2
3	600.3.35.008.0	Handle bar stem compl. for Puch-Camping (with part 4—6)	1
3a	600.2.35.008.0	Handle bar stem compl. for Puch-Mini (with part 4—9)	1
4	600.4.33.003.1	Clamp screw M 8	1
5	24806	Washer 8,4 DIN 433	1
6	24775	Nut M 8 DIN 934 — 5 S	1
7	600.1.32.039.1	Expander bolt M 8	1
8	186	Washer	1
9	600.2.32.022.1	Cone	1
10	600.1.63.020.0	Saddle	1
11	600.2.23.009.1	Seat post	1

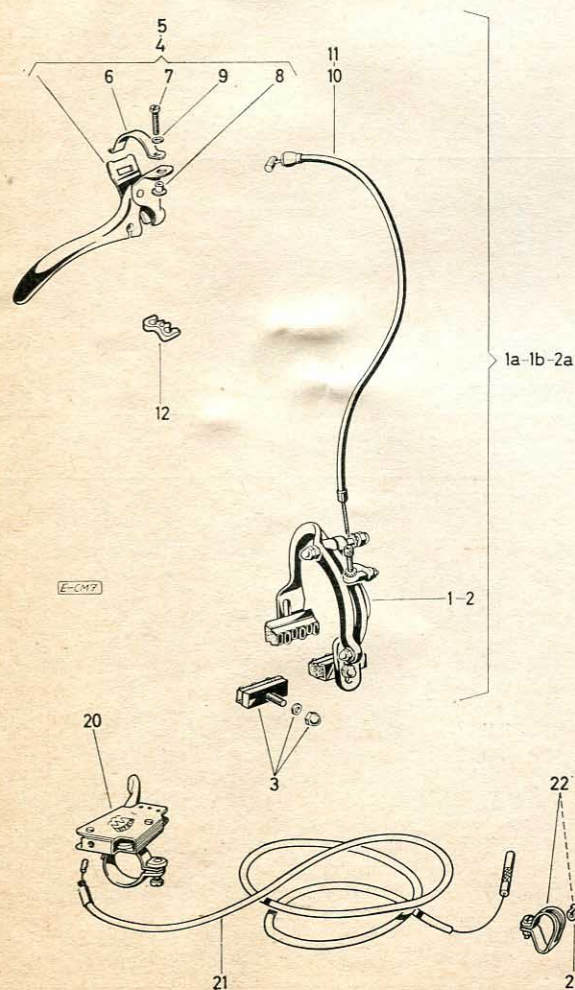


Puch-Camping / Puch-Mini, England Guard Plates

Ref. No.	Part No.	Discription	Qty.	
			Front Fender	Rear Fender
1	600.1.27.014.2	Front fender	1	—
2	600.3.27.015.1	Rear fender	—	1
3	600.1.26.003.1	Brace for front and rear fender	1	1
4	22973	Round head screw M 5 × 12 DIN 86 — 4 S	1	2
5	24794	Washer 5,3 Ø DIN 125	1	3
6	900.3255	Serrated lock washer A 5,3 DIN 6798	1	3
7	900.2105	Hexagon nut M 5 DIN 555	1	2
8	3408	Hexagon bolt M 6 × 42 DIN 931	1	—
9	900.3267	Serrated lock washer A 6,4 DIN 6798	1	—
10	900.2014	Hexagon nut M 6 DIN 934	1	—
11	600.1.62.037.1	Transfer picture ("Hundred Years Puch")	—	1

			Qty.	
12	600.5.28.012.0	Chain guard compl. — for Puch-Camping — (with part 13—16)	1	—
12a	600.9.28.012.0	Chain guard compl. — for Puch-Mini — (with part 13—16)	1	—
13	22972	Round head screw M 5 × 10 DIN 86 — 4 S	2	2
14	24794	Washer 5,3 Ø DIN 125	2	2
15	900.3255	Serrated lock washer A 5,3 DIN 6798	2	2
16	900.2105	Hexagon nut M 5 DIN 555	2	2

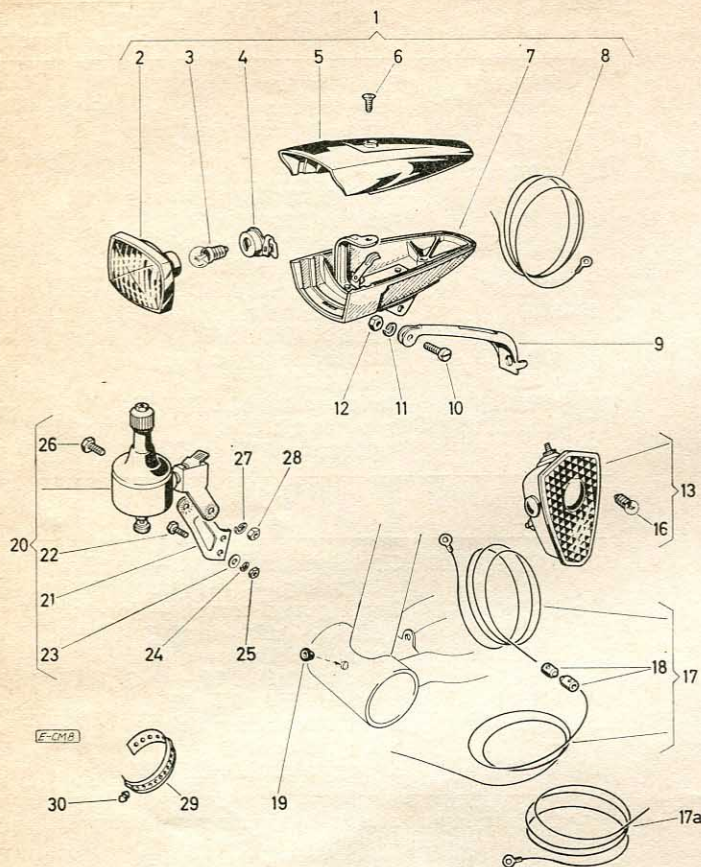
Ordering spare parts please state colour!



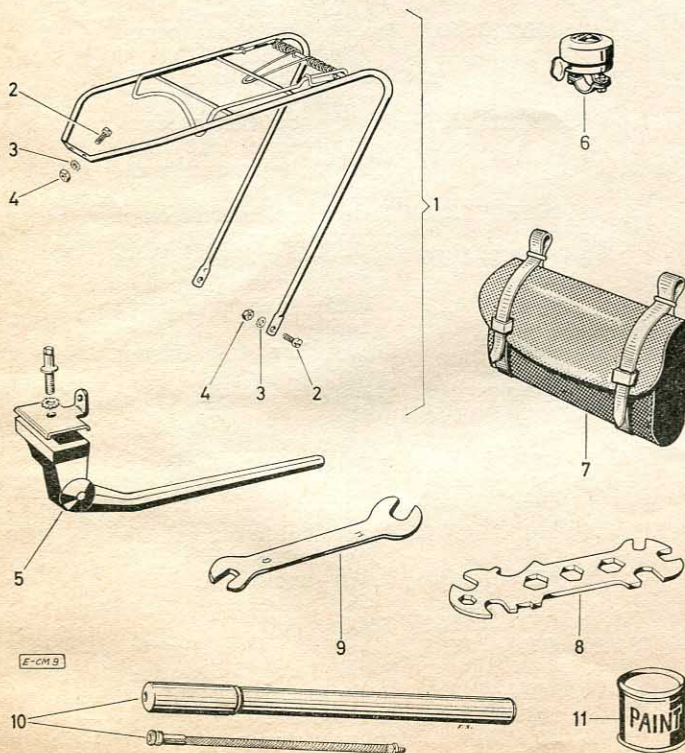
Puch-Camping / Puch-Mini, England Brakes, 3-Speed Switch

Ref. No.	Part No.	Discription	Qty.	
			Camping	Mini
1	600.1.25.100.8	Front wheel brake compl. (Weinmann 1020)	1	1
1a	600.2.25.550.0	Front wheel brake compl. (Weinmann 1020) with brake lever and brake cable	1	—
1b	600.1.25.550.0	Front wheel brake compl. (Weinmann 1020) with brake lever and brake cable	—	1
2	600.3.25.130.8	Rear wheel brake compl. (Weinmann 1080)	—	1
2a	600.1.25.650.0	Rear wheel brake compl. (Weinmann 1080) with brake lever and brake cable	—	1
3	4022	Brake shoe with rubber, disc and nut	2	4
4	600.2.25.003.0	Brake lever compl. r. h. s.	1	1
5	600.1.25.003.0	Brake lever compl. l. h. s.	—	1
6	600.1.25.074.1	Handle bar clip	1	2
7	4003	Bolt M 5 × 17	1	2
8	600.1.25.011.1	Nut M 5	1	2
9	3770	Washer	1	2
10	600.1.25.096.0	Brake cable compl. for front wheel	1	1
11	600.1.25.148.0	Brake cable compl. for rear wheel	—	1
12	600.1.25.126.1	Cable clip	—	1
20	600.3.43.001.0	without control cable 3-speed switch compl.	—	1
21	600.2.43.020.2	Control cable compl.	—	1
22	600.1.45.007.0	Fulcrum clip	—	1
23	604.4151	Fulcrum sleeve	—	1

Puch-Camping / Puch-Mini, England Lighting System

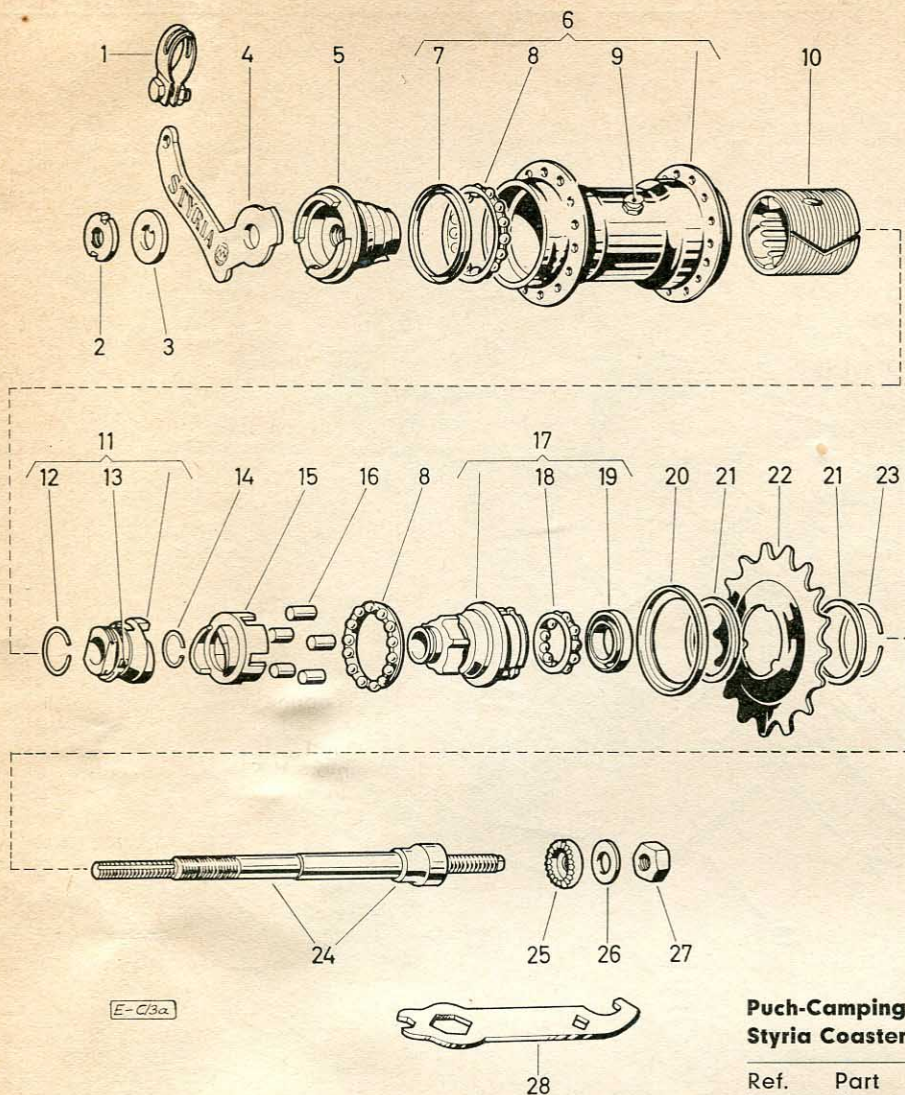


Ref. No.	Part No.	Discription	Qty.
1	600.1.53.021.0	Head lamp compl. "CIBIE" (with part 2—12)	1
2	600.1.53.025.2	Reflector with head lamp glass	1
3	902.0713	Bulb 6 V/2,4 W	1
4	600.1.53.026.2	Lamp holder	1
5	600.1.53.022.1	Head lamp upper part	1
6	600.1.53.024.1	Fixing screw M 4 × 0,75	1
7	600.1.53.023.2	Head lamp bottom part	1
8	602.1.53.002.2	Connecting cable to head lamp (white, 450 mm long)	1
9	600.2.53.019.1	Head lamp bracket	1
10	900.1309	Cheese head screw AM 6 × 15 DIN 84 — 5 S	1
11	26834	Spring washer B 6 DIN 127	1
12	24773	Hexagon nut M 6 DIN 934 — 5 S	1
13	600.1.55.004.0	Tail stop light compl. (with part 16)	1
16	900.0782	Bulb 6 V/0,6 W	1
17	600.1.57.006.0	Tail stop light cable compl. with cable connector (for Puch-Camping)	1
17a	602.1.55.002.2	Tail stop light cable compl. (for Puch-Mini)	1
18	600.1.57.002.0	Cable connector (for Puch-Camping)	2
19	364.1.52.601.1	Grommet	2
20	600.2.50.002.0	Dynamo 6 V/3 W compl. (with part 21—28)	1
21	600.1.50.006.1	Mounting bracket	1
22	23319	Hexagon bolt M 5 × 12 DIN 933 — 5 D	2
23	24794	Washer 5,3 Ø DIN 125	2
24	29190	Spring washer B 5 DIN 127	2
25	900.2105	Hexagon nut M 5 DIN 555 — 5 S	2
26	24927	Hexagon bolt AM 6 × 12 DIN 933 — 5 S	1
27	26834	Spring washer B 6 DIN 127	1
28	24773	Hexagon nut M 6 DIN 934 — 5 S	1
29	320.1.57.001.8	Perforated strip 12 mm (for fastening Tail stop light cable on Brace)	p. M.
30	320.1.57.002.1	Knob for perforatet strip	2



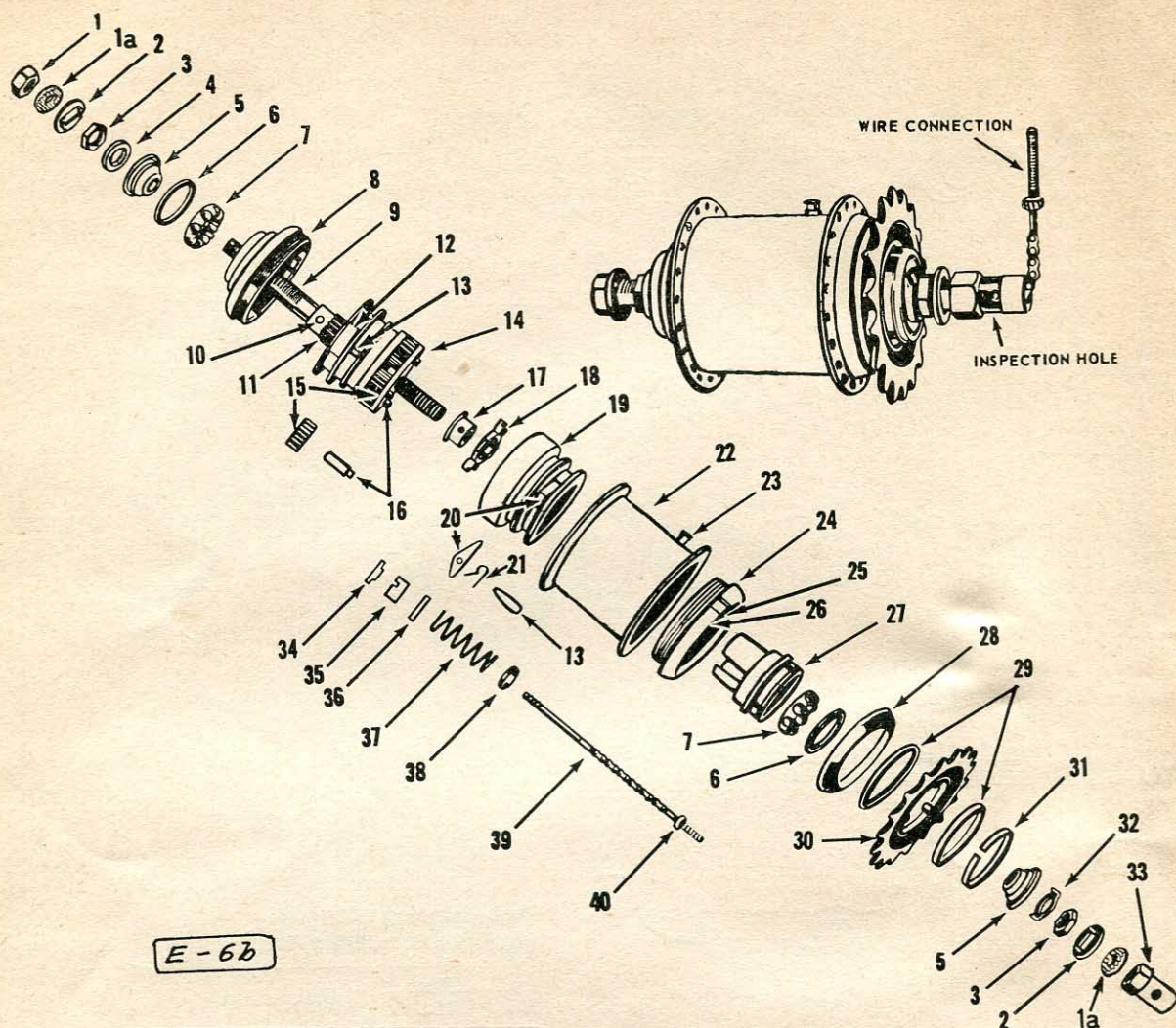
Puch-Camping / Puch-Mini, England Equipment, Tool

Ref. No.	Part No.	Discription	Qty.
1	600.1.29.009.0	Luggage carrier (rear) compl. (with part 2—4)	1
2	23.122	Cheese head screw M 5 × 15 DIN 84 — 5 S	4
3	900.3255	Serrated lock washer A 5,3 DIN 6798	4
4	24772	Hexagon nut M 5 DIN 934 — 5 S	4
5	605.7101.0	Kickstand compl.	as requ.
6	600.1.56.002.0	Bell	1
7	600.3.64.004.0	Tool bag	1
8	600.7001	Wrench	1
9	600.1.70.001.1	Wrench 9/11	1
10	600.1.65.007.0	Tire pump compl. with tube	1
11	900.0259/10	Touch-up paint, red Puch 3052 T, 1/8 kg (0,276 lbs)	as requ.
11	900.0267/10	Touch-up paint, blue Puch 5051 T, 1/8 kg (0,276 lbs)	
11	900.0250/10	Touch-up paint, white Ral 9002, 1/8 kg (0,276 lbs)	
11	900.0264/10	Touch-up paint, anthrazit Puch 7058 M, 1/8 kg (0,276 lbs)	



**Puch-Camping / England
Styria Coaster Brake Hub**

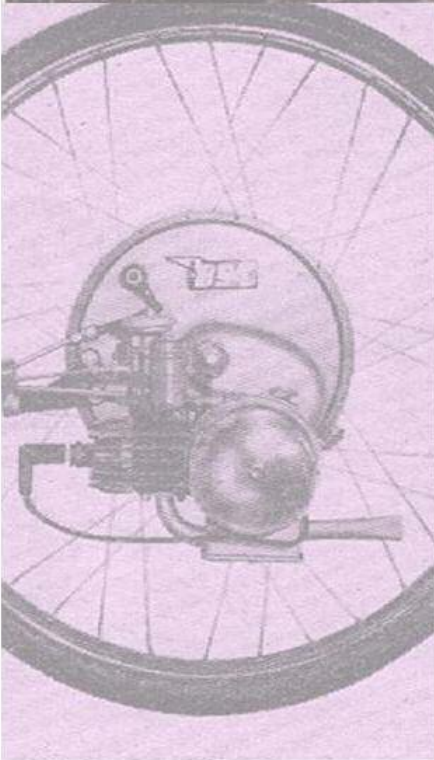
Ref. No.	Part No.	Discription	Qty.
—	600.2.42.030.0	Styria-coaster brake hub compl. (without Parts of Ref. No. 22, 25, 26, 27)	
1	623.0	Arm strap, bolt and nut	1
2	617	Arm locking nut	1
3	619	Arm locking washer	1
4	605.4143	Arm	1
5	0605.0	Stationary brake cone compl.	1
6	601.0	Hub shell compl. (with part 7—9)	1
7	628	Dust cover outer	1
8	634	Retainer with balls	2
9	841	Oil cup	1
10	0615.0	Brake shoe compl.	1
11	605.4180.0	Driven brake cone compl. (with parts 12—13)	1
12	609	Retaining spring 18,5 mm dia	1
13	607.5	Brake cone roller	2
14	614	Roller guide retaining spring 16 mm dia	1
15	611	Clutch roller guide	1
16	608	Clutch roller	5
17	600.1.42.028.0	Drive and clutch compl. (with part 18—19)	1
18	604.4106	Ball retainer with 1/4" Balls	1
19	600.1.42.029.1	Seal ring	1
20	600.1.42.060.1	Dustcover	1
21	604.4145	Spacer washer for splined sprocket	2
22	600.1.47.017.1	Splined sprocket (16 teeth)	1
23	604.4146	Spring ring for splined sprocket	1
24	602.0	Rear axle compl. with cone	1
25	800.4006	Thrust washer	2
26	24806	Washer 8,4 DIN 433	2
27	604	Axle nut	2
28	618	Wrench	1



Puch-Mini / England
Styria-3-Speed-Hub

Ref. No.	Part No.	Discription	Ref. No.	Part No.	Discription
—	600.2.43.030.0	3-speed Hub compl. (without Part 30)	22	604.2.4102	Hub Shell — 36°
1	604.4134	Left-hand Nut	23	604.4148	Oil Cup — 1/4" thread
1a	600.1.43.001.1	Tab Washer	24	604.4103.2	Ball Bearings — 3/16" — 24 in set
2	604.4132	Axle Lock Washer	25	22754	Right-hand Ball Ring — 3/16" Balls
3	604.4131	Cone Lock Nut	26	604.4104	R. H. Inner Dust Cap for Ball Ring
4	604.4130	Axle Nut Spacing Washer	27	604.4105.2	Driver for Splined Sprocket
5	604.4127.2	Axle Cone with Dust Cap	28	604.4147	Right-hand Outer Dust Cap
6	604.4107	Ball Cup Dust Cap	29	604.4145	Spacer Washer for Splined Sprocket
7	604.4106	Ball Retainer with 1/4" Balls	30	602.1.43.102.1	Splined Sprocket (14 teeth) serial for Puch-Mini
8	604.4108.2	Left-hand Ball Cup	30	604.4140	Splined Sprocket (18 teeth) asreqd
9	604.4117.2	Axle fitted with Sun Pinion — 5 3/4"	30	604.4141	Splined Sprocket (19 teeth) serial for Puch-Jungmeister-super
10	604.4119	Dowel for Sun Pinion (Part. of Ref. No. 9)	30	604.4142	Splined Sprocket (20 teeth) asreqd
11	604.4118	Sun Pinion (Part of Ref. No. 9)	30	604.4143	Splined Sprocket (21 teeth) asreqd
12	604.4116	Low Gear Pawl	31	604.4146	Spring Ring for Splined Sprocket
13	604.4111	Gear Ring Pawl Pin	32	604.4129	Right-hand Cone Locking Washer
14	604.4113	Planet Cage	33	604.4133	Right-hand Axle Nut
15	604.4114	Planet Pinion	34	604.4122	Axle Key Threaded Hole
16	604.4115	Planet Spindle	35	604.4123	Thrust Ring for Sliding Clutch
17	604.4120	Clutch Sleeve	36	604.4124	Thrust Washer
18	604.4121	Sliding Clutch	37	604.4126	Clutch Spring
19	604.4109	Gear Ring	38	604.4125	Cap for Clutch Spring
20	604.4110	Gear Ring Pawl	39	604.4135.2	Indicator — Complete
21	604.4112	Pawl Spring — "R" Shape	40	604.4139	Lock Nut for Screwed Connection

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