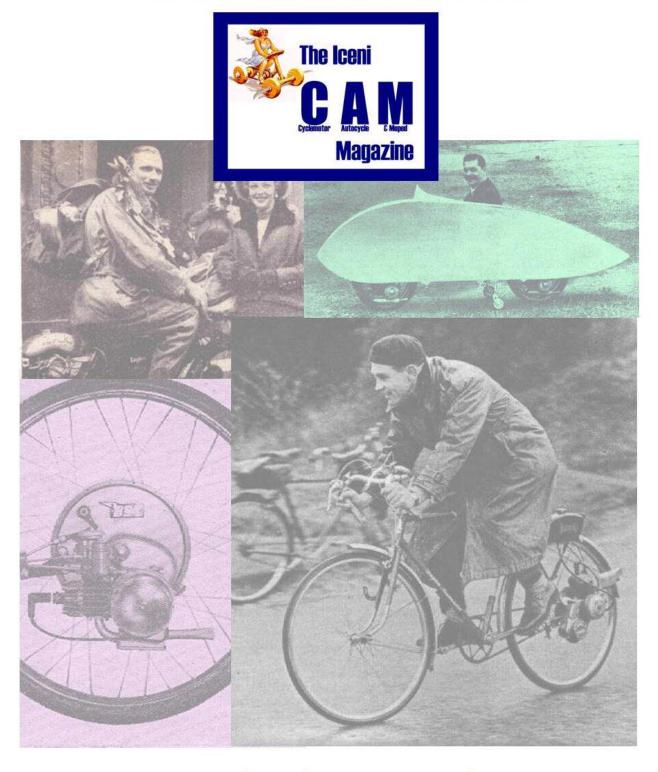
IceniCAM Information Service



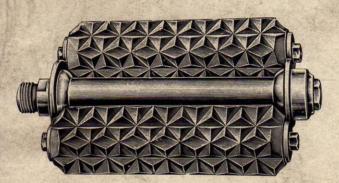
www.icenicam.org.uk

PEDALS.

Made in $\frac{9}{16} \times 20$ (British Standard) R. and L. and $\frac{1}{2}'' \times 20 \times \frac{1}{2}''$ (American Standard) R. and L. All with Adjustable Bearings.

PEDAL LOGIC!

The best pedals need occasional adjustment. They are subjected to harder wear than any other part of the bicycle; they bear the greatest strain in the process of propulsion, so that any maladjustment in pedal bearings means loss of power and hard work. To do their work properly, therefore, pedals must be so built as to admit of adjustment, and easy accessibility of adjustment is the next consideration. All Phillips pedals are fitted with adjustable parts—the dust cap has only to be removed to effect the adjustment that shall ensure smooth and silky running.

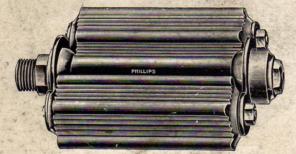


No. 75.— Philco Gent's Full Rubber, 4" wide.
No. 76.— " Lady's " " 3½" " 3½" "
No. 74.— " Juvenile " " 3" " "
No. 97.— " Gent's " " 4¼" "



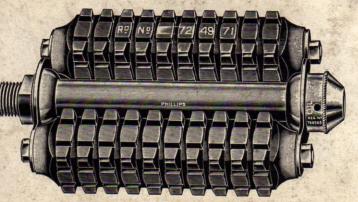
No. 65.— Celtonia Gent's Full Rubber, 4" wide. No. 66.— " Lady's ", " 3½" ",

Anglo Pedals Nos. 45, 46 and 50 are fitted with guaranteed best quality rubbers of the triple stud pattern, Phillips Registered Design Helmet Dustcaps, and large (\$\frac{1}{2}\$") Balls throughout. These Pedals are highly polished, heavily nickel plated, and fitted with scientifically hardened spindles and cones.

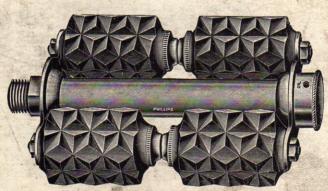


No. 58. Credex Kiddies Full Rubber, 3" wide.

Celtonia Nos. 65 and 66 Pedals are equipped with superior quality "Agrippa" rubbers. Diamond pattern rubbers are fitted to "Philco" Pedals as standard. Fluted pattern supplied to order.



No. 45.— Anglo Gent's Full Rubber, 4" wide.
No. 46.— " Lady's " " 3½" "
No. 50.— " Gent's ", " 4¼" "



No. 68.— Celtonia No. 69.— "Gent's Divided Rubber, 4" wide. Lady's " " 3½" "

PEDALS.

-Made in $\frac{9}{16}$ " \times 20 (British Standard) R. and L. and $\frac{1}{2}$ " \times 20 \times $\frac{1}{2}$ " (American Standard) R. and L.

PEDAL LOGIC!

The best pedals need occasional adjustment. They are subjected to harder wear than any other part of the bicycle; they bear the greatest strain in the process of propulsion, so that any maladjustment in pedal bearings means loss of power and hard work. To do their work properly, therefore, pedals must be so built as to admit of adjustment, and easy accessibility of adjustment is the next consideration. All Phillips pedals are fitted with adjustable parts—the dust cap has only to be removed to effect the adjustment that shall ensure smooth and silky running.



Phillips "All Rubber," 4" wide. Phillips "All Rubber," 3½" ... Phillips "All Rubber," 4¼" " No. 152. No. 153. No. 154.

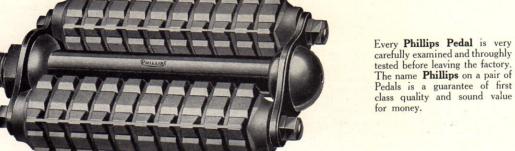


No. 105. Phillips "Moulded Rubber," Gent's, 4" wide. No. 106. Phillips "Moulded Rubber," Lady's, $3\frac{1}{2}$ ",

Phillips Pedals are renowned the world over for their absolute dependability under all conditions. They are uniformly good they never vary.

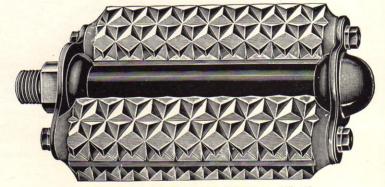


No. 70. Anglo Heavy Duty Rubber, 4" wide. Constructed with specially re-inforced spindles for heavy carrier work.



No. 79.—Anglo Leather Block, No. 80.-Constructed with specially re-inforced spindles

for heavy carrier work.



No. 81.—Anglo Heavy Block Rubber, 42" wide. Constructed with specially re-inforced spindles for heavy carrier work.

HUBS.

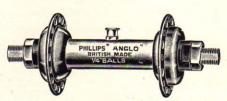
Celtonia, Anglo and Grande Vitesse Hubs are fitted with extra large (1/4") balls.



No. 37.—Celtonia Front Hub. With 3" Spindles, Flatted to 5



No. 67.-Philco Front Hubs.



No. 51.—Anglo Front Hub. With 3" Spindles, Flatted to 5



39.—Celtonia Rear Hub. Chain line. Gear Case Clearance.

No. 42.—Carrier Hub. 13" Chain line. Gear Case Clearance. Screwed for Free Wheel only.



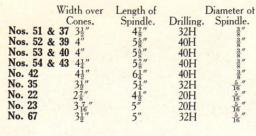


	1			6		
	No.	52.—A	nglo	Rear	Hub.	
11"	Chain	line.	Gear	Case	Clearance	



No. 40.—Celtonia Rear Hub.

1½" Chain line. Without Gear Case Clearance.
Screwed one side only for Cog and Lock Nut or for Free Wheel. Flatted for use in 5/16" Quick Release Fork Ends.



-"Phillips" Junior Front Hub. 5" Spindle and 5" Balls. Drilled 20 holes for 15G Spokes. Drilled 32 holes to order.

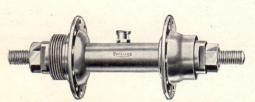


No. 53.—Anglo Rear Hub. 12" Chain Line. Without Gear Case Clearance. Screwed one side only for Cog and Lock Nut or Free Wheel. Flatted for use in 16" Quick Release Fork Ends.



No. 43.—Celtonia Rear Racing Hub.

1½" Chain line. Without Gear Case Clearance
Screwed both sides to take Cog and Lock Nut or
Free Wheel. Flatted for use in ½" Quick Release Fork F.nds.



No. 23.—"Phillips" Junior Rear Hub. ⁵/₁₆" Spindle and ⁵/₃₂" Balls. Drilled 20 holes. for 15G Spokes. Drilled 32 holes to order. 15" Chain Line, without Gear Case Clearance.



No. 54.—Anglo Rear Hub.

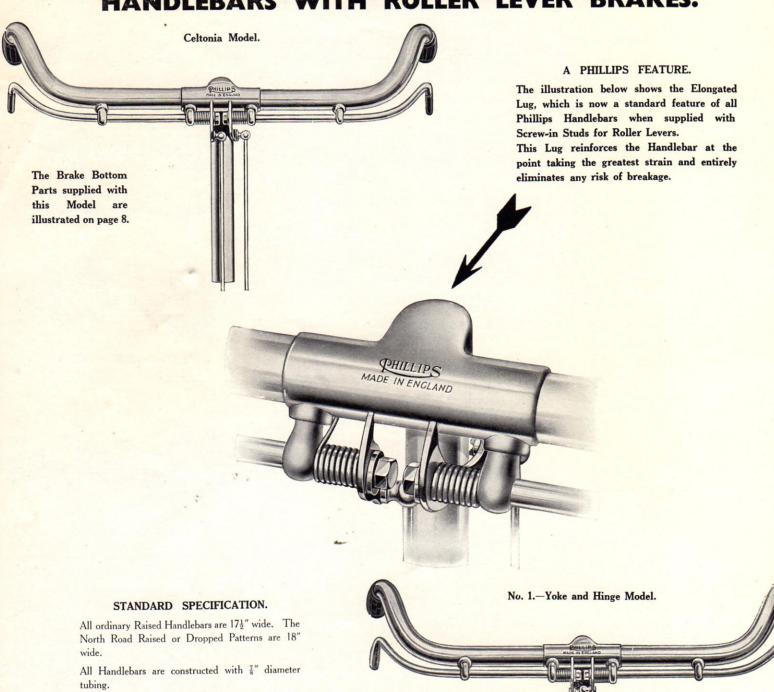
l½" Chain line. Without Gear Case Clearance. Screwed both sides to take Cog and Lock Nut or Free Wheel.

Flatted for use in 5 Quick Release Fork Ends.

All our Hub Cones are made from BEST UBAS STEEL and are specially treated to ensure lasting wear. Supplied in Chromium Plated Finish at an extra charge, and in All Black without extra charge. Rear Spindles supplied 6" long to order without extra charge.



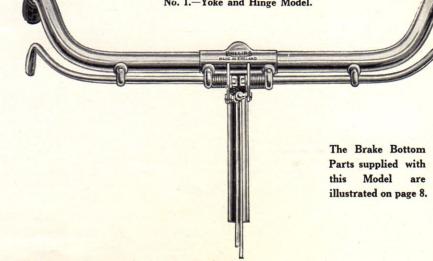
HANDLEBARS WITH ROLLER LEVER BRAKES.



Celtonia and Vox Populi Models are equipped with Rear Left Hand Levers, but can be supplied with Rear Right Hand to order. Yoke and Hinge Models are supplied with Rear Right Hand Brakes.

Celtonia, Vox Populi, and Yoke and Hinge Models are supplied with Forged Levers, as standard.

Dover Grips are fitted to all models.





HANDLEBARS WITH ROLLER LEVER BRAKES.

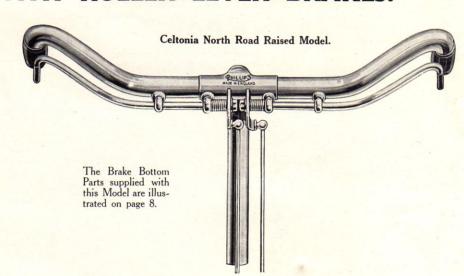
SPECIAL FEATURES SUPPLIED TO ORDER WITHOUT EXTRA CHARGE.

Lugs marked "Phillips. Made in England."

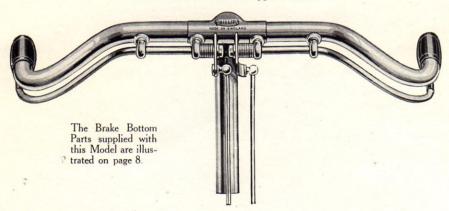
Celtonia ordinary Raised Models, 14½" wide, suitable for Juvenile Cycles.

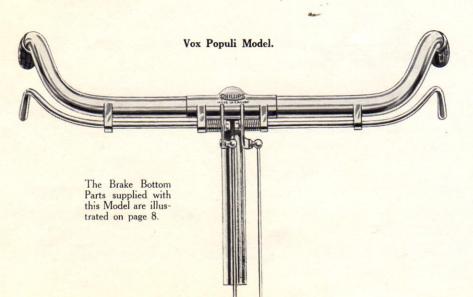
Celtonia and Vox Populi Models with Rear Lever on right hand side.

Yoke and Hinge Models with Rear Lever on left hand side.



Celtonia North Road Dropped Model.





SPECIAL FEATURES SUPPLIED AT AN EXTRA CHARGE.

Expander Bolts.

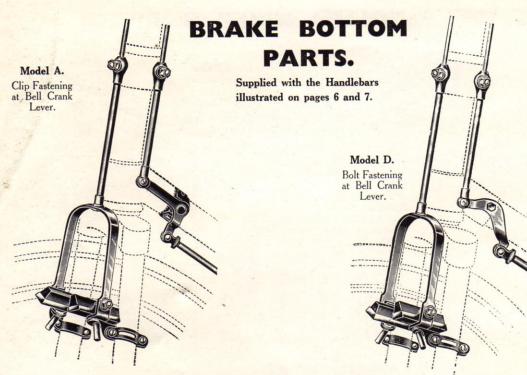
North Road (Raised or Dropped Shape), 20" wide.

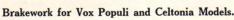
Bends celluloid covered (check or plain) on Celtonia and Yoke and Hinge Models.

Celluloid covering (check or plain) to first Lever Lug on Vox Populi Models.

High North Raised shape.

Chromium Plated or All Black Finish supplied to order at an extra charge.

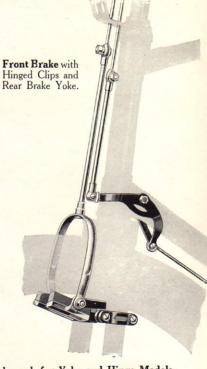




Side Pull Rear Brake Parts from the Bell Crank Lever downwards (except the Stay Clips) are black enamelled, but the remainder of the parts are plated.

Clip Fastenings are supplied as standard throughout, but Bolt (Model D) and Stud (Model S) Fastenings can be supplied to order without extra charge.

Adult Sets are supplied with 1\frac{1}{8}" Frame Tube Clips as standard, and Juvenile Sets with 1" Frame Tube Clips as standard, and 1\frac{1}{8}" to order.



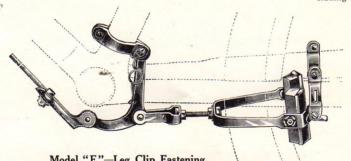
Brakework for Yoke and Hinge Models.

Yoke and Hinge Brakes are supplied as standard with Bolt Fastening at the Bottom Head Lug, and Leg Clip Fastening (Model E) at the Bottom Bracket.

They can be supplied with Model S Bracket Stud Fastening to order, but they cannot be fitted with Clip Fastening at the Bottom Head Lug.

All Rear Brake Parts from the Yokes downwards, including the Stay Clips are black enamelled.

78" D Fork and Stay Clips are supplied as standard, but 1" Oval, 1" Round or 78" Round Fork and Stay Clips supplied if required.

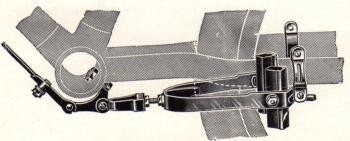


Model "E"—Leg Clip Fastening.

Standard on Celtonia, Vox Populi and Yoke and Hinge Models.

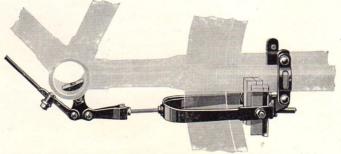
Model "T"—Special Leg Clip Fastening for "Thompson" Bracket.

All Brakes are supplied with Rubber Blocks as standard. Fibrax or Ferodo Blocks supplied to order at an extra charge.



Model "S"-Bracket Stud Fastening.

Supplied to order, without extra charge on Celtonia and Vox Populi Models.

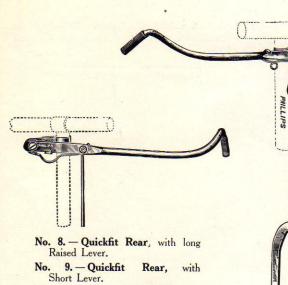


Special Stud Fastening for Yoke and Hinge Models only.

Note the special design of the Lever Arm which provides a direct pull from the Bell Crank Lever to the Rear Stirrup, thus ensuring maximum braking power.



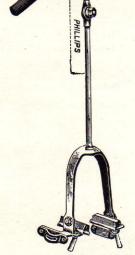
PULL-UP AND ROLLER LEVER BRAKES.



Pull-up action, with $\frac{7}{8}$ " Stem Clip.



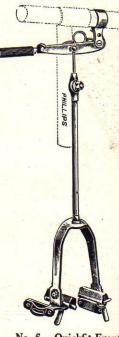
No. 2. Quickfit Front. With long Raised Lever and ½" Stem Clip.



No. 4.—Quickfit Front Leverette. With Short Lever and \frac{2}{8}" Stem Clip.



No. 5.—Quickfit Front. Cranked Lever, to suit 2" or 3" Extension Lug Bar.



No. 6.—Quickfit Front.
With Short Lever and \$\frac{2}{8}" Bend Clip.

"PHILCO" FRONT PULL-UP BRAKES.

CREDEX PULL-UP BRAKES with Clip on Bend.



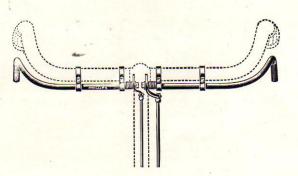
No. 27.—Front. No. 28.—Rear.

The Handlebar Bend has to be drilled to take the No. 27 and No. 28 Brakes, and they are not therefore suitable for replacement purposes. They can, however, be fitted to any of our various Handlebars, and are here shown fitted to the Model H Sports.

Rear Brake on Right Hand is supplied as standard.

Rear Left Hand supplied to order.

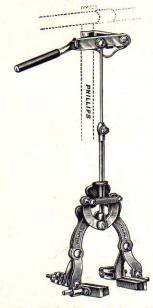
COSMOS ROLLER LEVER BRAKES.



No. 18.—Cosmos Front.

No. 19.— " Rear.

Roller Lever Action, with $\frac{7}{8}$ Bend Clip.



No. 351.—Philco Front Pull-up Brake.

Caliper Centre Pull Action, suitable for use with Endrick Rims.

Supplied with Cranked Lever as standard.

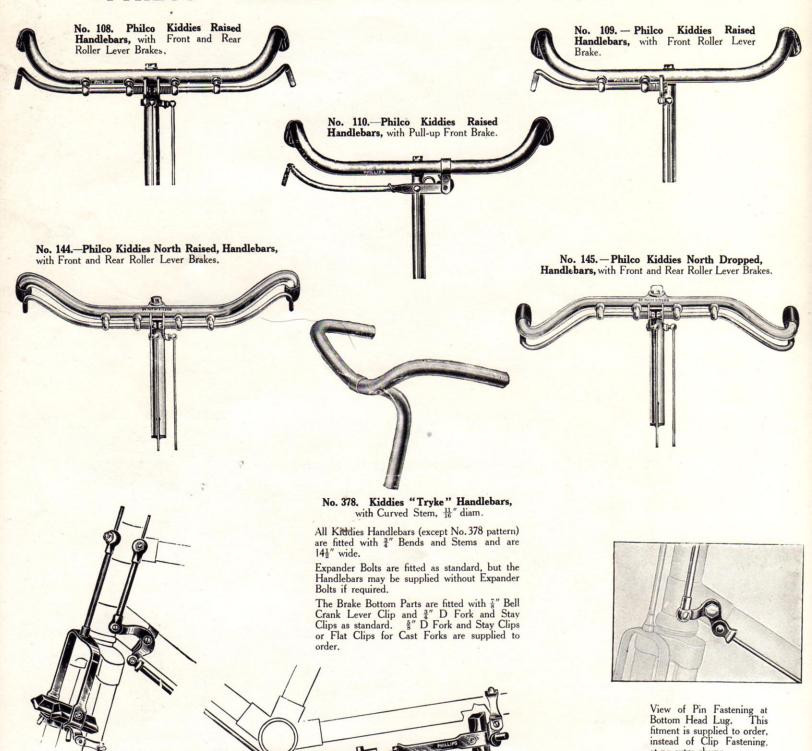
The Bottom Parts of the Credex, Cosmos and Quickfit Brakes are exactly as those described on page 8.

D Fork Clips are fitted as standard, but Oval or 1" Round may be supplied to order.

Nickel Plated Finish supplied as standard, but Chromium or All Black Finish may be supplied to order at an extra charge.



"PHILCO" KIDDIES HANDLEBARS AND BRAKES.



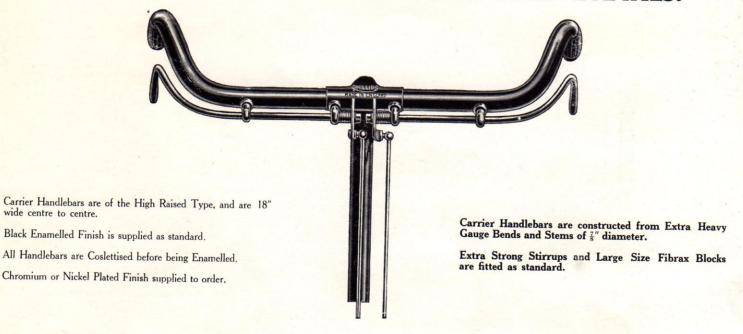
The Brake Bottom Parts supplied as standard with Philco Kiddies Handlebar and Brake Sets.

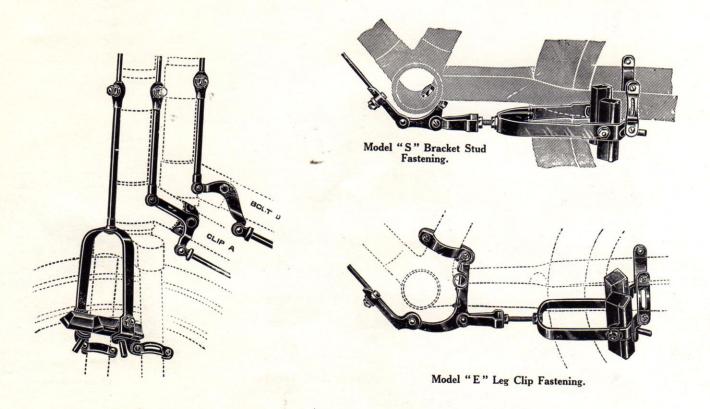
Chromium Plated or All Black Finish supplied to order at an extra charge.

at no extra charge.



CARRIER PATTERN HANDLEBAR AND BRAKES.





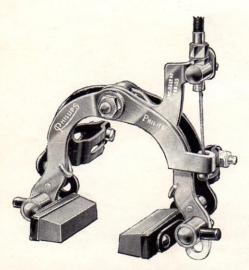
Rear Left Hand is supplied as standard, but Rear Right Hand may be supplied to order.

Unless otherwise stated, Carrier Pattern Brakework is supplied with Clip Fastening at Bottom Head Lug and Bottom Bracket.

Pin Fastening at Bottom Head Lug and/or Stud Fastening at Bottom Bracket supplied to order.

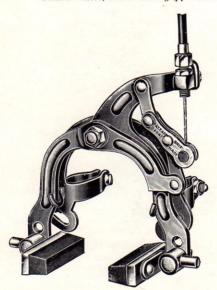


"GRANDE VITESSE," "PHILITE" & "AGRIPPA" CABLE BRAKES.



No. 334.—Philite Front Brake, with Clip Fastening, Waterproof Covered Cable and No. 5 pattern Lever.

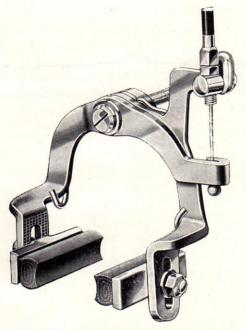




No. 338.—Agrippa Front Brake, with Clip Fastening.

Complete with Waterproof covered Cable and

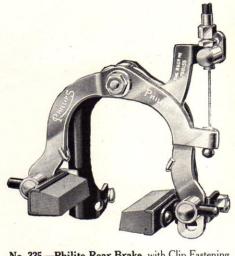
No. 5 pattern Lever.



No. 330.—Grande Vitesse Front Brake, Bolt Fastening. Waterproof covered Cable and No. 5 pattern Lever. John Bull Rolled Canvas Blocks.

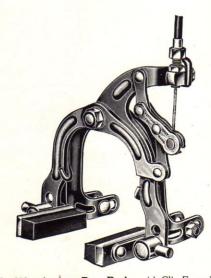


No. 331.—Grande Vitesse Rear Brake, vertical Bolt Fastening. Waterproof covered Cable and No. 5 pattern Lever. John Bull Rolled Canvas Blocks.



No. 335.—Philite Rear Brake, with Clip Fastening. Waterproof covered Cable and No. 5 pattern Lever.

When ordering Rear Cable Brakes, please state whether they are required for Gent's or Ladies' Machines.



No. 339.—Agrippa Rear Brake, with Clip Fastening.

Complete with Waterproof covered Cable and

No. 5 pattern Lever.



"PHILCO" AND "SELLWELL" CABLE BRAKES.



No. 115.—Philco Front Brake.

Complete with Black Enamelled Cable and No. | Pattern Lever.

Supplied with D Clips as standard.

Oval, | " Round or \(\frac{7}{8}" \) Round to order.

When ordering Rear Cable Brakes, please state whether they are required for Gent's or Ladies' Machines.



No. 300.—Sellwell Front Brake.

Complete with Waterproof Covered Cable and
No. 5 pattern Lever.

Supplied with D Clips as standard. Oval, 1" Round
or \(\frac{7}{8} " \) Round to order.

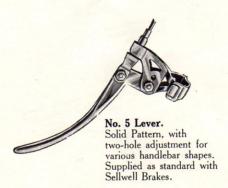
The Philco Model is a good, strong serviceable Brake at a remarkably keen price. Its sturdy construction, neat design and ease of attachment make it an ideal Brake for both original equipment and replacement purposes.



No. 1 Lever.
Supplied as standard
with "Philco" Cable Brakes.



No. 2 Lever.
Supplied to order without extra charge on all Cable Brakes except Philco.





No. 116.—Philco Rear Brake.
Complete with Black Enamelled Cable
and No. 1 pattern Lever.
Supplied with Back Plate, Pin and Nut, for fitting to any
type of Seat Stays. No Stay Clips required.

Chromium Plated Finish or Black Enamelled Finish supplied to order at an extra charge.



No. 302.—Sellwell Rear.
Supplied with Back Plate, Pin and Nut, for fitting to any type of Seat Stays. No Stay Clips required.

The Sellwell Cable Brake is designed on the Central-Pull Principle which has many adherents among cycling connoisseurs. The Motive Power provided by actuation of the Handlebar Lever is distributed in equal proportions to the Stirrup Side Arms which thus act simultaneously on each side of the Wheel Rim. The Sellwell Brake works smoothly and surely, it is strong and durable, and is in every way a typical example of finest British workmanship.

HANDLEBARS ONLY.

HIGHLY POLISHED AND HEAVILY NICKEL PLATED.



No. 85. Raised. 17½" wide.



No. 86. Flat. 17½" wide.



No. 88. North Road. Drop. 18" wide.



No. 87. North Road Raised. 18" wide.



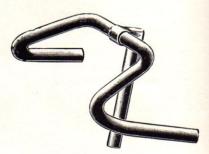
No. 94.—Marsh Model. 15" wide. No. 112.—Marsh Level Grip. 15" wide.

15" wide.

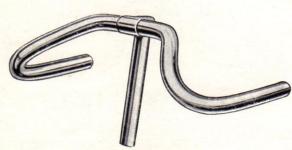
Both the above can be supplied 17" wide to order.



No. 141. Lauterwasser.



No. 111. Model H Sports. 18" wide.



No. 136.

Deep North Road Drop.

18" wide.



No. 130. North Road Flat. 18" wide.



No. 135. Light Tourist 18" wide.

Expander Bolts fitted at an extra charge.

Supplied in All-black, or Chromium Plated Finish, at an extra charge.

The name Phillips can be marked on the Box Lugs to order, without extra charge.

HANDLEBAR STEMS AND BENDS.

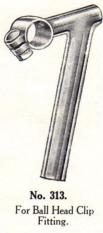
Bends may be supplied fitted to Stems. A nominal charge is made for fitting.



Complete with Bolt for Expander Fitting.



Complete with Bolt for Expander Fitting.



No. 323. Complete with Bolt for Expander Fitting.

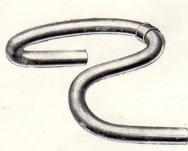


No. 321. Complete with Bolt for Expander Fitting,



Major Taylor Pattern. Complete with Bend Clip, and Bolt for Expander Fitting

No. 375.



No. 137. Lauterwasser. 16" wide.



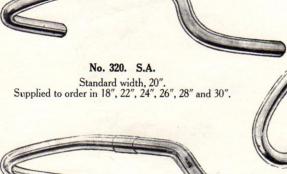
No. 114. Marsh Level Grip.
15" wide. Supplied 17" wide to order.



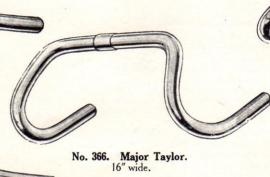
No. 118. Model H Sports. 18" wide.



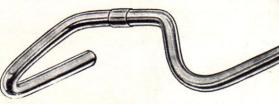
No. 139. Rover. 18 " wide. 13½" or 15" wide supplied to order.



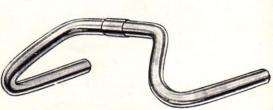
No. 340. North Road.



Supplied in Chromium Plated or Black Enamelled Finish at an extra charge.

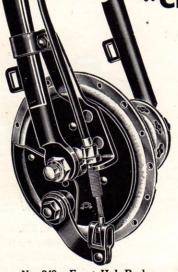


No. 374. Middleton.

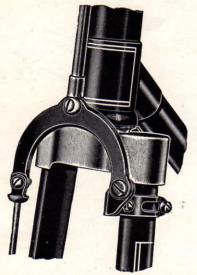


No. 370. Deep North Road. 18" wide.

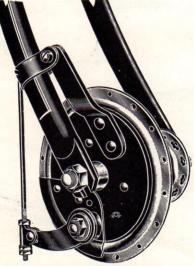
"CRABBE" INTERNAL EXPANDING HUB-BRAKES.



No. 248. Front Hub-Brake. Complete with Cable and Lever.



View of Fork Crown Attachment for Front Hub-Brake No. 246.



No. 246. Front Hub-Brake. Complete with Transmission Rods.



Cable Transmission.

Crabbe Front and Rear Hub-Brakes Nos. 248 and 249 are supplied complete with Levers and Waterproof covered Cables. Adjuster fitted at brake end of cable. When ordering Rear Hub-Brakes No. 249. please state whether required for Gents or Ladies machines, as there is a difference in the length of the respective cables.

Rear Hub-Brake No. 249 supplied without G.C.C.

Rod Transmission.

Crabbe Front Hub-Brake No. 246 is supplied complete with Transmission Rod, Swivel and Bolt, Fork Crown Stirrup with Clip, and Front Brake Tube with top and

Clip, and Front Brake Tube with top and bottom Joints, Pins and Nuts.
The Crabbe Rear Hub-Brake No. 247 is supplied complete with Transmission Rod, Swivel and Bolt, Leg Clip attachment Down Tube Rod, Bell Crank Lever with Clip fastening, and Rear Brake Tube with top and bottom Joints, Pins and Nuts.
The Transmission Rods supplied with No. 246 and No. 247 Hub-Brakes can be utilised in conjunction with ordinary

utilised in conjunction with ordinary handlebars and top parts (side pull action) as illustrated on pages 6 and 7. Rear left hand is standard, but rear right hand can be sup-plied to order without extra charge.

The Bell Crank Levers included with the Rear Hub-Brake Attachments are supplied with Clip Fastening as standard, but Bolt Fastening can be supplied to order without

extra charge. Rear Hub-Brake No. 247 supplied with G.C.C.

General Specification.

All Models are fitted with 3" Spindles,

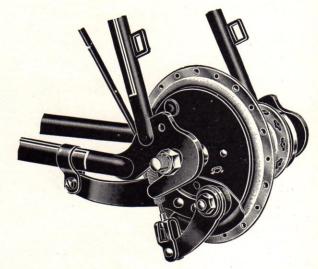
Front Hub-Brakes are drilled 32 holes and Rear Hub-Brakes 40 holes, and are suitable for 15 gauge spokes.

The Linings are of best Ferodo quality, and the special construction ensures maximum

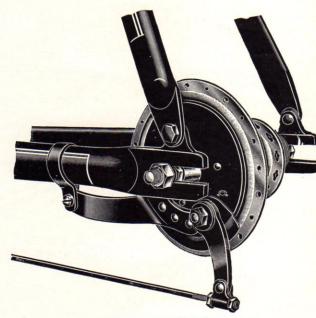
The Brake Linings are protected from oil by a special drainage system, which eliminates the surplus lubricant through a small hole, and a dripper shield, as shown in the illustrations, prevents the oil from reentering the drum.

The Hub Shell and Brake Drum are supplied in Nickel or Chromium Plated finish

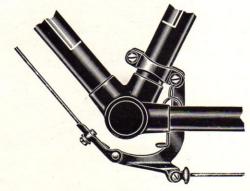
plied in Nickel or Chromium Plated finish, and the Anchor Plate including the Cam Lever and Anchor Arm are in black enamel finish.



No. 249. Rear Hub-Brake. Complete with Cable and Lever.



No. 247. Rear Hub-Brake. Complete with Transmission Rods.

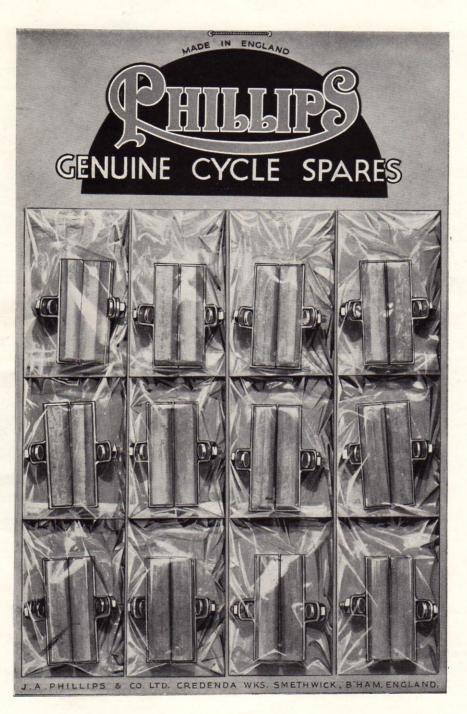


View of Bottom Bracket Attachment.



CARDED PARTS.

THESE ATTRACTIVE DISPLAY CARDS WILL HELP TO INCREASE YOUR SALES.



Carded parts in nickel or chromium finish are enclosed in cellophane moisture-proof wrappers, which obviate the danger of tarnishing and the articles retain their original bright finish throughout the time they are on display.

Other small component parts which lend themselves to this type of display and which can be supplied on Cards, are Fork and Stay Clips (Brake Guides), Wing Nuts, Pedal Spindles, Hub Spindles, Chain Adjusters, Pump Clips and Spanners.

CYCLE FITMENTS



RACING PATTERN, 17".

With Spearpoint Extension and Mud Flap to Front Guard.

BLACK:

- No. 267. Pin and Nut Fastening at Seat Stay Bridge, and with Stays and Fittings for Brazed-on Attachments.
- No. 268. Clip Fastening at Seat Stay Bridge and with Clip Fitting Stays.
- No. 269. Seat Stay Clip Fastening for Horizontal Bolt Fastening and with Stays and Fittings for Brazed-on Attachments.

WHITE:

- No. 270. Pin and Nut Fastening at Seat Stay Bridge, and with Stays and Fittings for Brazed-on Attachments.
- No. 271. Clip Fastening at Seat Stay Bridge and with Clip Fitting Stays.
- No. 272. Seat Stay Clip Fastening for Horizontal Bolt Fastening and with Stays and Fittings for Brazed-on Attachments.



SUITABLE FOR 26" WHEELS.

These Mudguards are manufactured from the best Celluloid obtainable and are designed to give long and efficient service under all conditions.

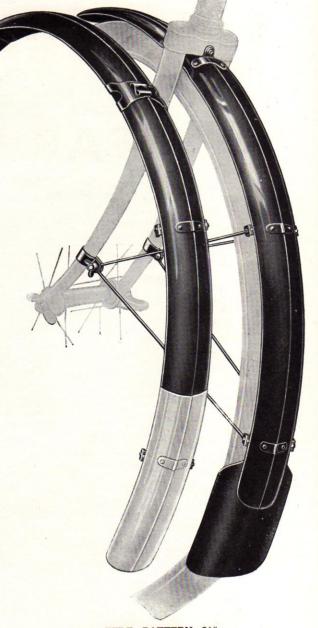
The Central Rib and Beaded Edges are features which enhance the appearance of the Mudguards and ensure absolute durability and rigidity.



View of Rear Seat Stay Clip for Horizontal Bolt Fastening, as supplied with Models Nos. 269, 272, 279, 282.



View of Stay Clips, adjustable for use with varying sizes and shapes of Fork and Stay Blades. Supplied with Models Nos. 268, 271, 278 and 281.



WIDE PATTERN, 2\frac{1}{3}". With Full Width Extension and Mud Flap to Front Guard.

BLACK:

- No. 277. Pin and Nut Fastening at Seat Stay Bridge, and with Stays and Fittings for Brazed-on Attachments.
- No. 278. Clip Fastening at Seat Stay Bridge and with Clip Fitting Stays.
- No. 279. Seat Stay Clip Fastening for Horizontal Bolt Fastening and with Stays and Fittings for Brazed-on Attachments.

WHITE:

- No. 280. Pin and Nut Fastening at Seat Stay Bridge and with Stays and Fittings for Brazed-on Attachments.
- No. 281. Clip Fastening at Seat Stay Bridge and with Clip Fitting Stays.
- No. 282. Seat Stay Clip Fastening for Horizontal Bolt Fastening and with Stays and Fittings for Brazed-on Attachments.



LAMPLYKE

REAR REFLECTORS

ENCASED IN BLACK OR WHITE POLISHED CELLULOID.

OFFICIALLY APPROVED BY NATIONAL PHYSICAL LABORATORY. N.P.L. CERTIFICATE No. N.P. 157. PROVISIONAL PATENT No. 21809/35.



No. 161.—Lamplyke Flush Fitting Type, with Pins and Nuts.

The Lamplyke is priced at a figure which is competitive even with the price of Reflectors offered for sale in the various Chain Stores, yet both as regards quality and finish, the Lamplyke compares favourably with the most expensive Reflector on the market.



No. 164.—Lamplyke Reflector, with Vertical Bar, drilled two holes only (Mudguard Stay Plate Fastening).



No. 162.—Lamplyke Reflector, with Horizontal Bar, Seat Stay Clip, Pin and Nut.



No. 165.—Lamplyke Reflector, with Mudguard Clip, Pins and Nuts.



No. 163.—Lamplyke Reflector, with Horizontal Bar, Pin and Nut (Seat Stay Fitting to Brazed-on Holder).

THE MINIMUM VOLUME OF LIGHT REFLECTED BY THE LAMPLYKE IS ACTUALLY FOUR TIMES GREATER THAN THE MINIMUM STIPULATED BY THE N.P.L.



LINES OF SPECIAL INTEREST TO DEALERS.

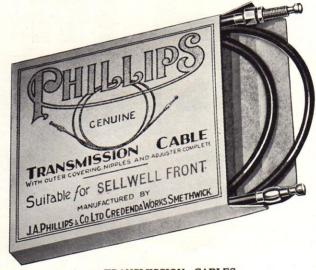


CELTONIA CYCLE CHAIN.

Each Chain is carefully examined at all stages of its production, and finally submitted to a Tensile Breaking Test.

 $\frac{1}{8}$ " wide and $\frac{1}{2}$ " pitch supplied as standard. $\frac{1}{16}$ " wide and $\frac{1}{2}$ " pitch supplied to order.

Celtonia Chains are supplied in Cartons as illustrated.

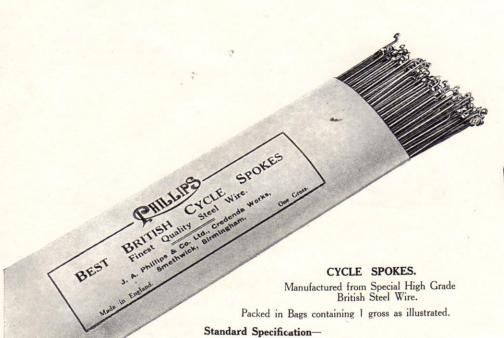


TRANSMISSION CABLES.

Complete with Outer Covering, Nipples and Adjusters Constructed from best quality Wire with extra wide diameter Core.

With Black Enamelled Outer Covering suitable for Philco Brakes Front and Rear, Ladies' or Gent's.

With Waterproof Outer Covering, suitable for Sellwell, Apollo, Philite or Agrippa Brakes, Front and Rear, Ladies' or Gent's.



Supplied to Order.

When ordering, customers are particularly requested to state overall length of Spokes required.

15 Gauge, screwed .437". Rustless Finish.

14 Gauge, screwed .468".

Nickel Plated or Black Enamelled Finish.

NIPPLES AND WASHERS
ONE GROSS 15 G

SPOKE NIPPLES AND WASHERS.

Phillips' Nipples are manufactured from best quality Brass Wire and finished in Nickel Plate.

Packed in Cartons, containing one gross each, Nipples and Washers, as illustrated.

Nipples ½" long and suitable for 15 gauge Spokes supplied as standard.

Suitable for 14 gauge Spokes supplied to order.



No. 199.—"Club" Wing Nut, suitable for $\frac{5}{16}$ " spindle.

No. 200.—Ditto for $\frac{3}{8}$ " spindle.



No. 193.—Solid Wing Nut, suitable for 16" spindle.

No. 194.—Ditto for 3" spindle.



The Chain Ring, Pawls, and Springs can be taken off without removing the centre of the Freewheel from the Hub.



Phillips Free Wheel.

The Phillips Free Wheel has two full rows of $\frac{1}{8}''$ diameter Balls, and perfect running of the Chain Ring is thus ensured. The Chain Ring is symmetrical in shape and has no screw threads or Pawl Sockets to cause distortion.

The following are sizes in which Freewheels and Sprockets may be supplied: 16T, 17T, 18T, 19T, 20T, and 22T. $\frac{1}{2}'' \times \frac{1}{8}''$ Pitch. $18T. \times \frac{1}{2}'' \times \frac{1}{8}''$ pitch supplied as standard.



No. 95.—"Celtonia" Hub Sprocket.

These Sprockets are slotted for lightness in the 18T. size and over, but the smaller sizes are solid.

The **Phillips Hub Sprocket** is made from Hot Steel Forgings, **not** Pressed from Strip, thus it is more durable, and the Teeth, being correctly formed, give longer life to the Chain, than those of pressed Sprockets. An offset flange affords the advantage of an alternative chain line.



RACING FRONT FORKS



When ordering Front Forks please state size of wheels for which they are required and length of stem measured from top of crown, also whether the stems are required screwed §" or 3" down. If the Forks are required lined, the lining desired should be specified. Lining charged extra. Also please state whether for Expander or Ball Head Clip Fitting.



ROADSTER AND CARRIER FRONT FORKS



When ordering Front Forks please state size of wheels for which they are required and length of stem measured from top of crown; also whether the stems are required screwed § or 3" down If the Forks are required lined, the lining desired should be specified. Lining charged extra. Also please state whether for Expander or Ball Head Clip Fitting

"PHILCO" GENT'S FRAME.

Handlebars, Brakes and Pedals are supplied fitted to these Frames to order at the usual List Prices plus a nominal charge for fitting.

FEATURES SPECIAL SUPPLIED TO ORDER AT EXTRA CHARGES.

Chain Adjusters.

Model K Quick Release Fork Ends.

5-pin Joggled or 5-pin Flanged Chain Wheels and Cranks on all models except 16" and 18".

Usual Plated parts in Chromium Plated or Allblack Finish.

Frame, Mudguards, and Stays enamelled all over in Green, Maroon, Ivory, Red, Orange or Blue (Plain or Mottled).



SIZES:

PARALLEL TOP TUBES

22", 24" and 26" for 28" Wheels
48T, G.C.C., Chainwheels and 7" Cranks.
16" and 18" for 24" Wheels.
40T. G.C.C., Chainwheels and $5\frac{1}{2}$ " Cranks.
20" for 26" Wheels.
44T. G.C.C., Chainwheels and $6\frac{1}{2}$ " Cranks.

SLOPING TOP TUBES-

22", 24" and 26" for 26" Wheels. 48T. G.C.C., Chainwheels and 6½" Cranks.

SPECIFICATION.

Frame Built with High Grade British Steel Tubing.

D Section Forks and Stays.

Cotterless Brackets.

Fixed Chainwheel and Cranks ($1\frac{1}{2}$ " Chainline, $\frac{1}{2}$ " $\times \frac{1}{8}$ " Pitch).

Forward Pattern Seat Pillar.

Ball Head Clip Fittings.

Plated Full Box Crown Cover.

Head Fitting Lamp Bracket.

Mudguards, Extra Strong 24 Gauge Deep Rounded Section.

Mudguard Stays, Plate Fastening Type.

FINISH: -One coat of Special Rust Preventive and heavily coated with Finest Black Enamel. Panel Lining in Double Gold as Standard, but a

variety of other Colours to order.

SPECIAL FEATURES

SUPPLIED TO ORDER

AT EXTRA CHARGES.

Frame, Mudguards and Stays Nickel Plated all

Coloured Heads and Peak

Fork Ends Nickel or Chromium Plated.

Rear Mudguards with white

enamelled patch, giving a projected area to conform

with Ministry of Transport

Double Top Tubes.

Stays

over.

Ornaments.

regulations.

"PHILCO" LADIES' FRAME

Handlebars, Brakes and Pedals are supplied fitted to these Frames to order at the usual List Prices for these parts, plus a nominal charge for fitting.

SPECIAL FEATURES SUPPLIED TO ORDER AT EXTRA CHARGES.

Chain Adjusters.

Model K Quick Release Fork Ends.

5-pin Joggled or 5-pin Flanged Chain Wheels and Cranks on all models except 16" and 18".

Usual Plated parts in Chromium Plated or Allblack Finish.

Frame, Mudguards, and Stays enamelled all over in Green, Maroon, Ivory, Red, Orange or Blue (Plain or Mottled).



SPECIFICATION:

Frame Built with High Grade British Steel Tubing.

D Section Forks and Stays.

Cotterless Brackets.

Fixed Chainwheel and Cranks ($1\frac{1}{2}$ " Chainline, $\frac{1}{2}$ " $\times \frac{1}{8}$ " Pitch).

Forward Pattern Seat Pillar.

Ball Head Clip Fittings.

Plated Full Box Crown Cover.

Head Fitting Lamp Bracket.

Mudguards, Extra Strong 24 Gauge Deep Rounded Section.

Mudguard Stays, Plate Fastening Type.

FINISH:—One coat of Special Rust Preventive and heavily coated with Finest Black Enamel.

Panel Lining in Double Gold as Standard, but a variety of other Colours to order.



"POPULAR" LIGHTWEIGHT FRAME.

Handlebars, Brakes and Pedals are supplied fitted to these Frames to order at the usual List Prices plus a nominal charge for fitting.

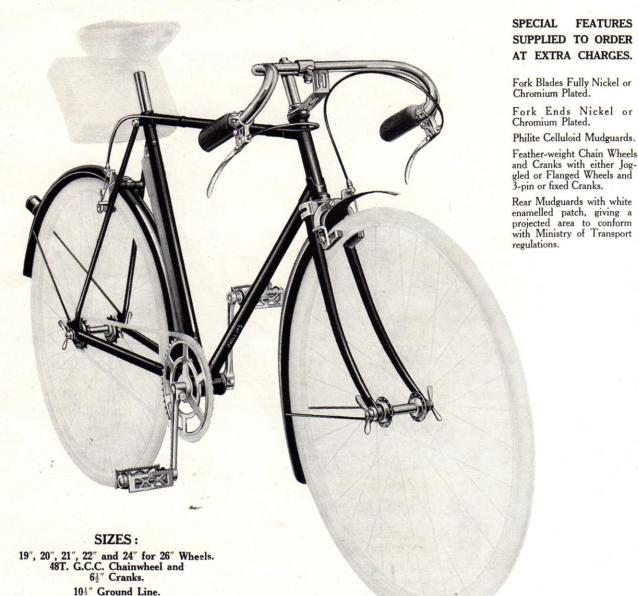
SPECIAL FEATURES SUPPLIED TO ORDER AT EXTRA CHARGES.

Peak Ornaments.

ium Plated or All-Black Finish.

Frame, Mudguards and Stays enamelled all over in Green Ivory, Red, Maroon, Orange or Blue (Plain or Mottled).

Frame, Mudguards and Stays Nickel Plated all over.



FLAMBOYANT FINISH.

Supplied to order, at an extra charge, in the following shades:

Amber.

Rose.

Green.

Blue.

Scarlet.

SPECIFICATION:

Frame built with High Grade British Steel Tubing, $1'' \times 1'' \times \frac{7}{8}''$.

Straight Tapered Chain Stays.

Straight Round Seat Stays (Bolted-up at Seat Lug).

Quick Release Fork Ends.

Fixed Chain Wheel $(1\frac{1}{2})$ Chainline, $\frac{1}{2}$ $\times \frac{1}{8}$ Pitch).

Cotterless Bracket.

Straight Pattern Seat Pillar.

Expander Head Fittings.

Head Fitting Lamp Bracket.

Flat Box Crown (heavily Plated).

Mudguards, Racing Pattern, with Spearpoint Extension.

Mudguard Stays, Plate Fastening Type.

FINISH: -One coat of Special Rust Preventive and heavily coated with Finest Black Enamel. Single Lining in Gold as standard, but a variety of other Colours to order.

FEATURES



"POPULAR" LADIES' LIGHTWEIGHT FRAME.

Handlebars, Brakes and Pedals are supplied fitted to these Frames to order at the usual List Prices plus a nominal charge for fitting.

SPECIAL FEATURES SUPPLIED TO ORDER AT EXTRA CHARGES.

Peak Ornaments.

Usual Plated parts in Chromium Plated or All-Black Finish.

Frame, Mudguards and Stays enamelled all over in Green, Ivory, Red, Maroon, Orange or Blue (Plain or Mottled).

Frame, Mudguards and Stays Nickel Plated all over.



FLAMBOYANT FINISH.

Supplied to order, at an extra charge in the following shades:

Amber.

Rose.

Green.

Blue. Scarlet.

SPECIFICATION:

SIZES:

19", 20", 21", 22" and 24" for 26" Wheels.
48T. G.C.C. Chainwheel and
6½" Cranks.

10½" Ground Line.

Frame built with High Grade British Steel Tubing.

Straight Round Seat Stays (Bolted-up at Seat Lug).

Quick Release Fork Ends.

Fixed Chain Wheel ($1\frac{1}{2}$ " Chainline, $\frac{1}{2}$ " $\times \frac{1}{8}$ " Pitch).

Cotterless Bracket.

Straight Pattern Seat Pillar.

Expander Head Fittings.

Head Fitting Lamp Bracket.

Flat Box Crown (heavily Plated).

Mudguards, Racing Pattern, with Spearpoint Extension.

Mudguard Stays, Plate Fastening Type.

FINISH:—One coat of Special Rust Preventive and heavily coated with Finest Black Enamel.

Single Lining in Gold as standard, but a variety of other Colours to order.

" PHILRACE" LIGHTWEIGHT

Handlebars, Brakes and Pedals are supplied fitted to these Frames to order at the usual List Prices plus a nominal charge for fitting.

SPECIAL FEATURES SUPPLIED TO ORDER AT EXTRA CHARGES.

Chain Adjusters.

"¡Waltonia" Feather-weight Chain Wheels and Cranks with either Joggled or Flanged Wheels and 3-pin or fixed Cranks.

Williams 5-pin Joggled or 5-pin Flanged Chain Wheels and Cranks.

Usual Plated parts in Chromium Plated or All-Black

Fork Blades Fully Nickel or Chromium Plated.



FLAMBOYANT FINISH.

Supplied to order, at an extra

Amber.

Rose.

Green.

Blue.

charge in the following shades:

Scarlet.

20", 21", 22" and 24" for 26" Wheels, 48T. G.C.C. Chainwheel and $6\frac{1}{2}$ " Cranks. 101" Ground Line.

SPECIFICATION.

Frame built with High Grade British Steel Tubing, $1\frac{1}{8}"\times 1\frac{1}{8}"\times 1"$. Straight Tapered Chain Stays. Straight Round Seat Stays (Brazed-up at Seat Lug). Brazed-on Pump Pegs. Special Cut-out Lugs. Detachable Ball Race Seating at Bottom Head Lug. Quick Release Fork Ends. Fixed Chain Wheel ($1\frac{1}{2}$ " Chainline, $\frac{1}{2}$ " $\times \frac{1}{8}$ " Pitch). Cotterless Bracket. Straight Pattern Seat Pillar.

Ball Head Clip Fittings (Improved Pattern One-piece Head Clip). Head Fitting Lamp Bracket. Flat Box Crown (heavily Plated). Mudguards, Racing Pattern, with Spearpoint Extension. Mudguard Stays, Plate Fastening Type.

SPECIAL FEATURES

SUPPLIED TO ORDER

AT EXTRA CHARGES.

Fork Ends Nickel or Chromium Plated.

Philite Celluloid Mudguards. Frame, Mudguards and Stays

enamelled all over in Green. Ivory, Red, Maroon, Orange

or Blue (Plain or Mottled). Frame, Mudguards and Stays

Rear Mudguards with white

enamelled patch, giving a projected area to conform with Ministry of Transport

Nickel Plated all over.

regulations.

FINISH: One coat of Special Rust Preventive and heavily coated with Finest Black Enamel. Single Lining in Gold as standard, but a variety of other Colours to order.



"PHILRACE" LIGHTWEIGHT

Handlebars, Brakes and Pedals are supplied fitted to these Frames to order at the usual List Prices plus a nominal charge for fitting.

SPECIAL FEATURES SUPPLIED TO ORDER AT EXTRA CHARGES.

Chain Adjusters.

"Waltonia" Feather-weight Chain Wheels and Cranks with either Joggled or Flanged Wheels and 3-pin or fixed Cranks.

Williams 5-pin Joggled or 5-pin Flanged Chain Wheels and Cranks.

Usual Plated parts in Chromium Plated or All-Black Finish.

Fork Blades fully Nickel or Chromium Plated.

FLAMBOYANT FINISH.

Supplied to order, at an extra charge in the following shades:

Amber.

Rose.

Green.

Blue. Scarlet.

SPECIAL SUPPLIED TO ORDER AT EXTRA CHARGES. Fork Ends Nickel or Chromium Plated. "Philite" Mudguards. Frame, Mudguards and Stays enamelled all over in Green, Ivory, Red, Maroon, Orange or Blue (Plain or Mottled). Frame, Mudguards and Stays Nickel Plated all over. Rear Mudguards with white enamelled patch, giving a projected area to conform with Ministry of Transport regulations. SIZES: 19", 20", 21", 22" and 24" for 26" Wheels, 48T. G.C.C. Chainwheel and 6½" Cranks. 101" Ground Line.

SPECIFICATION:

Frame built with High Grade British Steel Tubing, $1\frac{1}{8}" \times 1\frac{1}{8}" \times 1"$.

Straight Tapered Chain Stays.

Straight Round Seat Stays (Brazed-up at Seat Lug).

Brazed-on Pump Pegs.

Special Cut-out Lugs.

Detachable Ball Race Seating at Bottom Headlug.

Quick Release Fork Ends.

Fixed Chain Wheel $(1\frac{1}{2}$ Chainline, $\frac{1}{2}$ × $\frac{1}{8}$ Pitch).

Cotterless Bracket.

Straight Pattern Seat Pillar. Ball Head Clip Fittings (Improved Pattern One-piece Head Clip). Head Fitting Lamp Bracket.

Flat Box Crown (heavily Plated).

Mudguards, Racing Pattern, with Spearpoint Extension.

FEATURES

Celluloid

Mudguard Stays, Plate Fastening Type.

FINISH:—One coat of Special Rust Preventive and heavily coated with Finest Black Enamel.

Single Lining in Gold as standard, but a variety of other Colours to order.

"SUPER MODEL.

Handlebars, Brakes and Pedals are supplied fitted to these Frames to order at the usual List Prices plus a nominal charge for fitting.

SPECIAL **FEATURES** SUPPLIED TO ORDER AT EXTRA CHARGES.

Chain Adjusters.

"Waltonia" Feather-weight Chain Wheels and Cranks with either Joggled or Flanged Wheels and 3-pin or fixed Cranks.

Williams 5-pin Joggled or 5-pin Flanged Chain Wheels and Cranks.

Usual Plated parts in Chrom-ium Plated or All-Black Finish.

Fork Blades Fully Nickel or Chromium Plated.

FLAMBOYANT FINISH.

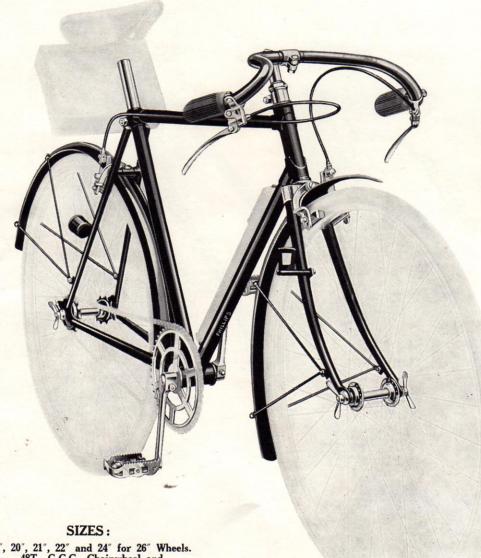
Supplied to order, at an extra charge, in the following

Amber.

Rose.

Green. Blue.

Scarlet.



SUPPLIED TO ORDER AT EXTRA CHARGES.

SPECIAL FEATURES

Fork Ends Nickel or Chromium Plated.

Philite Celluloid Mudguards.

Frame, Mudguards and Stays enamelled all over in Green, Ivory, Red, Maroon, Orange or Blue (Plain or Mottled).

Frame, Mudguards and Stays Nickel Plated all over.

Rear Mudguards with white enamelled patch, giving a projected area to conform with Ministry of Transport regulations.

7, 21", 22" and 24" for 26" Wheels. 48T., G.C.C., Chainwheel and $6\frac{1}{2}$ " Cranks. 19", 20", 21",

101 Ground Line.

Ladies' Frames with Splayed Down Tubes supplied in the same sizes.

SPECIFICATION.

Frame built with High Grade British Steel Tubing, $1\frac{1}{8}$ "× $1\frac{1}{8}$ "×1".

Straight Round Tapered Chain Stays.

Straight Round Tapered Seat Stays (Brazed up at Seat Lug).

Cut-away and Fishtailed Lugs.

Solid Machined Front and Rear Fork Ends.

Brazed-on Pump Holders, Mudguard Stay Eyes, Chain Rests, Reflector and Lamp Bracket Holders.

Front Fork, D to Round Tapered Blades, Solid Crown.

Fixed Chainwheel $(1\frac{1}{2}$ Chainline, $\frac{1}{2}$ × $\frac{1}{8}$ Pitch).

Lamp Bracket and Reflector fitted to Brazed-on Attachments.

Straight Pattern Seat Pillar.

Ball Head Clip Fittings (Improved Pattern One-piece Head Clips).

Mudguards, Racing Pattern, Central Rib Strengthened Spearpoint Extension and Double Stays.

FINISH:—One coat of Special Rust Preventive and heavily coated with finest Black Enamel.

"GRANDE VITESSE" MODEL

Handlebars, Brakes and Pedals are supplied fitted to these Frames to order at the usual List Prices plus a nominal charge for fitting.

SPECIAL FEATURES SUPPLIED TO ORDER AT EXTRA CHARGES.

Chain Adjusters.

Williams 3-pin Flanged Chain Wheels and Cranks.

Usual Plated parts in Chromium Plated or All-Black Finish.

Black Celluloid Mudguards with Rear White Panel.

White Celluloid Mudguards.

Fork Blades fully Nickel or Chromium Plated.

FLAMBOYANT FINISH.

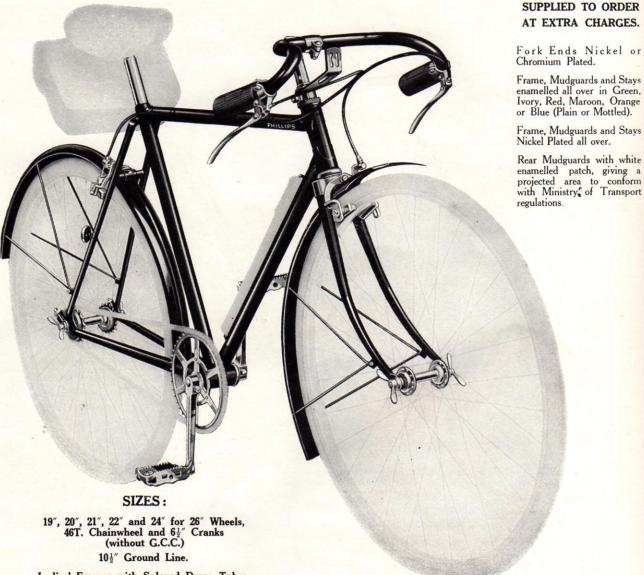
Supplied to order, at an extra charge in the following shades:

Amber.

Rose.

Green. Blue.

Scarlet.



Ladies' Frames with Splayed Down Tubes supplied in the same sizes.

SPECIFICATION:

Frame built throughout with Reynolds 531 Steel Tubing, $1\frac{1}{8}$ " \times $1\frac{1}{8}$ " \times 1".

"Upright" Frame Angles.

Chrome Molybdenum Straight Round Tapered Chain and Seat Stays.

Cut-away, Fishtailed and chamfered Lugs.

Brazed-up Seat Stays with Machined Lugs.

Brazed-on Pump Holders, Mudguard Stay Eyes, Chain Rest and Reflector Holder.

Front Fork constructed with Reynolds 531 Curved Taper Blades, Solid Plated Crown, and Solid Machined Ends.

Head Fittings with Detachable Ball Race Seatings and 32" Balls.

SPECIAL FEATURES

One-piece Solid Head Clip.

Waltonia Featherweight 3-pin Flanged 46T. $\times \frac{1}{2}'' \times \frac{1}{8}''$ Chain Wheel with $6\frac{1}{2}''$ specially treated lightweight Cranks.

"531" Seat Pillar.

Celluloid Rear Reflector, fitted to brazed-on holder.

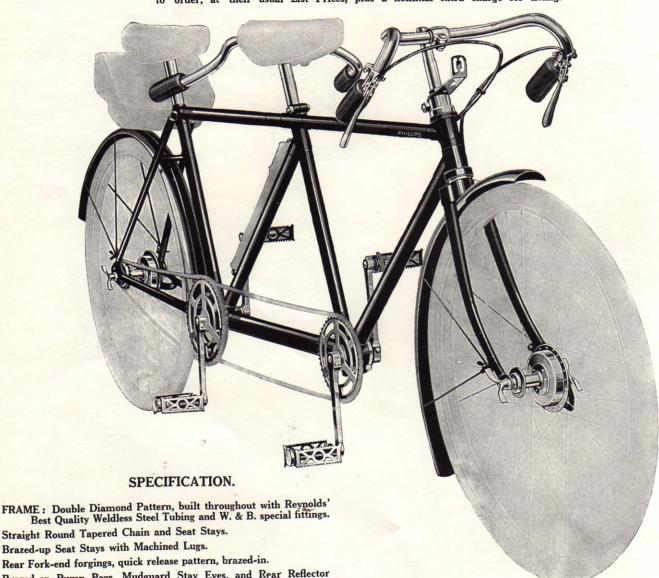
"Tecalemit" 16" Lubricating Nipples at the bottom head lug and bottom bracket (each frame supplied with "Tecalemit" High Pressure Oil Gun).

Narrow section Mudguards, central rib strengthened, with spear point extension and double screw-in-stays.

Russ Pattern or Semi-Russ Pattern Fork Blades supplied to order, without extra charge.

GENT'S TANDEM FRAME. DOUBLE

Front and Rear Handlebar Bends and Pedals are supplied fitted to these Frames, to order, at their usual List Prices, plus a nominal extra charge for fitting.



Brazed-up Seat Stays with Machined Lugs.

Brazed-on Pump Pegs, Mudguard Stay Eyes, and Rear Reflector

Front Fork with "D" to Round Blades, Extra Strong Crown, brazed-in Solid Fork Ends.

Head Fittings complete with large Ball Bearings (3"), Solid One-Piece Head Clip.

Complete Bottom Bracket Assemblies with large Bearings and Front Bracket Eccentric Sleeve for front chain adjustment.

W. & B. Special Tandem Direct Drive Chain Wheels, with 3-pin Detachable Flanged, Cold-forged Wheel, and standard Square Cranks at front; Detachable Cold-forged, Flanged Combination Wheels with Standard Square Cranks at rear.

Fitted with Forward Adjustable Stem No. AC 2, Combination Seat Pillar, and Rear Handlebar Stem to front Seat Tube, and Straight pattern Seat Pillar at rear Seat Tube.

Black Celluloid Mudguards with White Panel.

Rear Reflector fitted to brazed-on attachment.

FINISH:—All usual bright parts Chromium Plated; Frame and Fork Coslettised and heavily coated with finest Black Enamel.

SIZES:

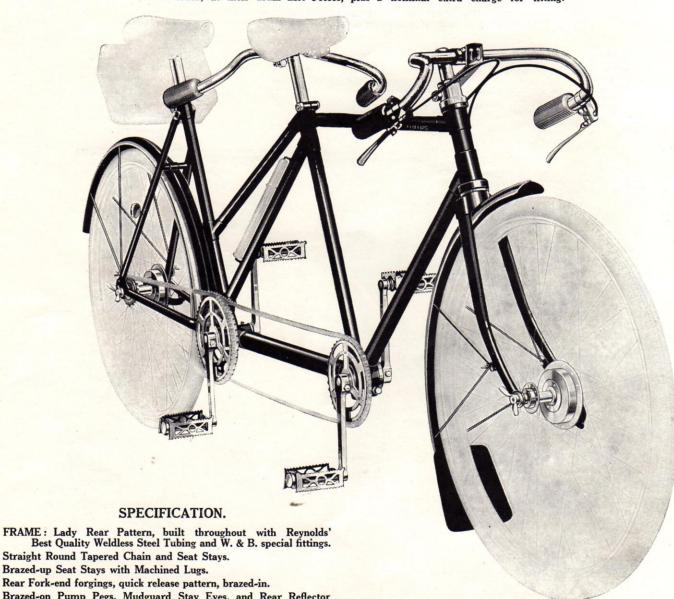
201 front and 201 rear. Suitable for 26" Wheels.

Front Chainwheel, 44T. $\times \frac{1}{2}$ $\times \frac{1}{8}$, and 61" Cranks. Rear Chainwheels, $44/48T. \times \frac{1}{2}'' \times \frac{1}{8}''$, and 61" Cranks.

The following combinations supplied to order: 44/46T., 44/52T., 42/44T., 42/46T., 42/48T., 42/52T.

LADIES' AND GENTS' TANDEM FRAME

Front and Rear Handlebar Bends and Pedals are supplied fitted to these Frames, to order, at their usual List Prices, plus a nominal extra charge for fitting.



Rear Fork-end forgings, quick release pattern, brazed-in.

Brazed-on Pump Pegs, Mudguard Stay Eyes, and Rear Reflector Holder.

Front Fork with "D" to Round Blades, Extra Strong Crown, brazed-in Solid Fork Ends.

Head Fittings complete with large Ball Bearings (3"), Solid One-Piece Head Clip.

Complete Bottom Bracket Assemblies with large Bearings and Front Bracket Eccentric Sleeve for front chain adjustment.

W. & B. Special Tandem Direct Drive Chain Wheels, with 3-pin Detachable Flanged, Cold-forged Wheel, and standard Square Cranks at front; Detachable Cold-forged, Flanged Combination Wheels with Standard Square Cranks at rear.

Fitted with Forward Adjustable Stem No. AC 2, Combination Seat Pillar, and Rear Handlebar Stem to front Seat Tube, and Straight pattern Seat Pillar at rear Seat Tube.

Black Celluloid Mudguards with White Panel.

Rear Reflector fitted to brazed-on attachment.

FINISH:—All usual bright parts Chromium Plated; Frame and Fork Coslettised and heavily coated with finest Black Enamel.

SIZES:

201" front and 201" rear. Suitable for 26" Wheels.

Front Chainwheel, 44T. $\times \frac{1}{2}$ " $\times \frac{1}{3}$ ", and 61" Cranks. Rear Chainwheels, $44/48T. \times \frac{1}{2}$ " $\times \frac{1}{8}$ ", and 61" Cranks.

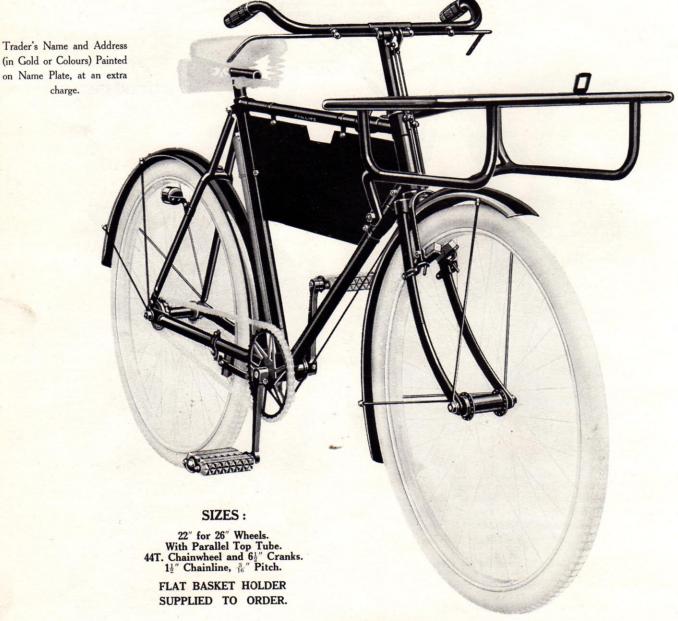
The following combinations supplied to order: 44/46T., 44/52T., 42/44T., 42/46T., 42/48T., 42/52T.



TRADESMAN'S CARRIER FRAME.

WITH BOLTED-ON BASKET HOLDER.

Handlebars, Brakes and Pedals are supplied fitted to these Frames, to order, at their usual List Prices, plus a nominal charge for fitting.



SPECIFICATION:

Frame built of Reynold's High Grade Weldless Steel Tubing (extra heavy gauge). Strengthening Liners inserted where

Heavy Gauge D Section Forks and Stays.

Cotterless Bracket, with Special Interlocking Device.

Williams' Fixed Chainwheel and Cranks (1½" Chainline, ½"×3 16" pitch).

Forward Pattern Seat Pillar.

Expander Head Fittings.

charge.

Mudguards, Carrier Pattern, 21 Section, Extra Heavy Gauge, with Double Stays.

Basket Holder, constructed from Extra Strong 3/4" diam. Tubing, specially designed, and with Strengthening Liners inserted where necessary.

Traders Name Plate fitted to Frame Tubes.

FINISH:—One coat of Special Rust Preventive and heavily coated with Finest Black Enamel. All Black as standard.

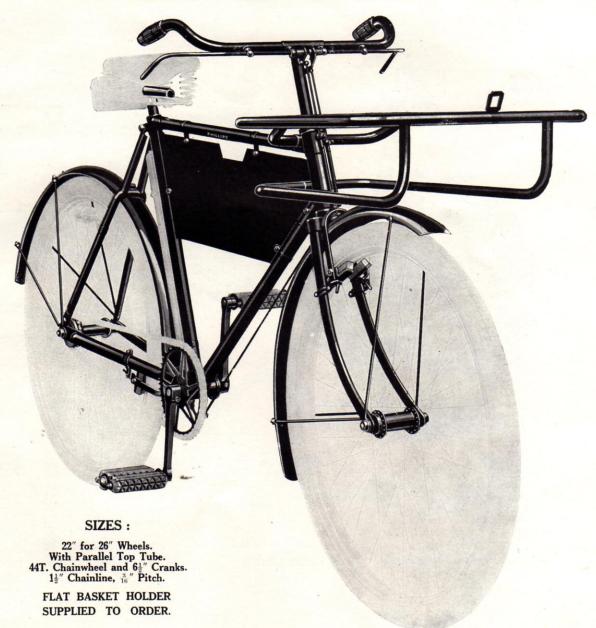


TRADESMAN'S CARRIER FRAME.

WITH BRAZED-ON BASKET HOLDER.

Handlebars, Brakes and Pedals are supplied fitted to these Frames, to order, at their usual List Prices, plus a nominal charge for fitting.

Trader's Name and Address (in Gold or Colours) Painted on Name Plate, at an extra charge.



SPECIFICATION:

Frame built of Reynolds' High Grade Weldless Steel Tubing (extra heavy gauge). Strengthening Liners inserted where necessary.

Heavy Gauge D Section Forks and Stays.

Cotterless Bracket, with Special Interlocking Device.

Williams' Fixed Chainwheel and Cranks (1½" Chainline, ½"×½" pitch).

Forward Pattern Seat Pillar.

Expander Head Fittings.

Mudguards, Carrier Pattern, 2½" Section, Extra Heavy Gauge, with Double Stays.

Basket Holder, constructed from Extra Strong 4" diam. Tubing, specially designed, and with Strengthening Liners inserted where necessary.

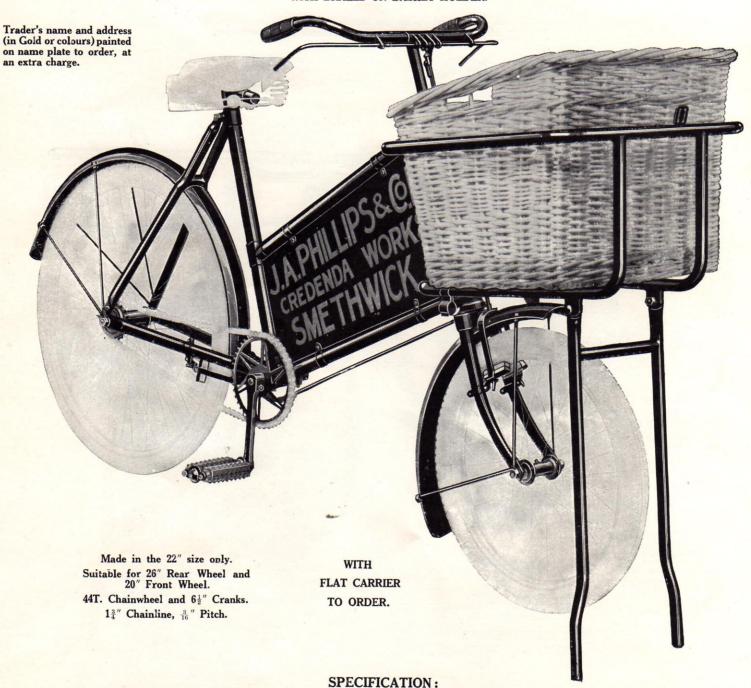
Traders Name Plate fitted to Frame Tubes.

FINISH:—One coat of Special Rust Preventive and heavily coated with Finest Black Enamel. All Black as standard.



LOW-GRAVITY CARRIER FRAME

WITH BRAZED-ON BASKET HOLDER.



Frame built of Reynolds' High Grade Weldless Steel Tubing (extra heavy gauge). Strengthening Liners inserted where

Heavy Gauge D Section Forks and Stays.

Cottered Bracket.

necessary.

Williams' Fixed Flanged Chainwheel and Cranks (1\frac{3}{4}" Chainline, $\frac{1}{2}" \times \frac{3}{6}"$ pitch).

Forward Pattern Seat Pillar.

Expander Head Fittings.

Mudguards, Carrier Pattern, 2½" Section, Extra Heavy Gauge with Double Screw-in Stays.

Basket Holder, brazed-on, constructed from §" diam. Tubing, fitted with Strengthening Liners at points bearing the principal strain.

Trader's name plate fitted to frame tubes.

Two-Leg Tubular Stand, with Spring Clip Holders.

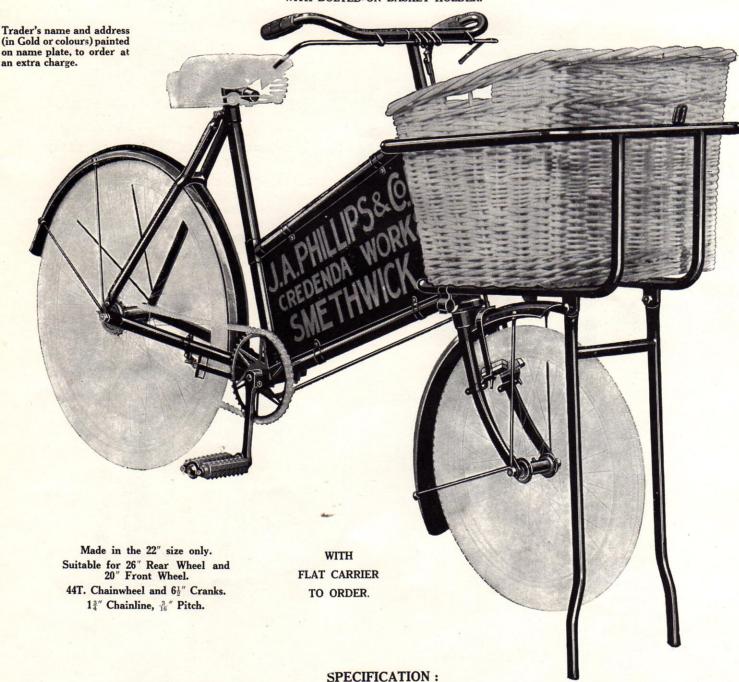
Large Capacity Wicker Basket, made from Best Quality Material throughout.

The price quoted in our lists for low gravity Carrier Frames does not include Handlebars, Brakes, or Pedals. These fitments may be supplied fitted to the Frames at their current list prices, plus a nominal charge for fitting.



LOW-GRAVITY CARRIER FRAME

WITH BOLTED-ON BASKET HOLDER.



Frame built of Reynolds' High Grade Weldless Steel Tubing (extra heavy gauge). Strengthening Liners inserted where necessary.

Heavy Gauge D Section Forks and Stays.

Cottered Bracket.

Williams' Fixed Flanged Chainwheel and Cranks (1\frac{3}{4}" Chainline, $\frac{1}{2}" \times \frac{3}{16}"$ pitch).

Forward Pattern Seat Pillar.

Expander Head Fittings.

Mudguards, Carrier Pattern, 2½" Section, Extra Heavy Gauge, with Double Screw-in Stays.

Basket-Holder, bolted-on, constructed from $\frac{7}{8}$ " diam. Tubing, fitted with Strengthening Liners at points bearing the principal strain.

Trader's name plate fitted to frame tubes.

Two-Leg Tubular Stand, with Spring Clip Holders.

Large Capacity Wicker Basket, made from Best Quality Material throughout.

The price quoted in our lists for low gravity Carrier Frames does not include Handlebars, Brakes, or Pedals. These fitments may be supplied fitted to the Frames at their current list prices, plus a nominal charge for fitting.

"PHILCO" KIDDIES FRAMES.



Boy's Model.

SPECIFICATION.

Frame built with High Grade British Steel Tubing, $\frac{3}{4}" \times \frac{7}{8}" \times \frac{7}{8}"$. D Section Forks and Stays.

Cotterless Brackets.

Fixed Chain Wheels and Cranks.

Forward Pattern Seat Pillar.

Expander Head Fittings.

Head Fitting Lamp Bracket.

Mudguards, Extra Strong, 24 Gauge, with Plate Fastening Stays.

FINISH: -One coat of Special Rust Preventive and heavily coated with Finest Black Enamel. Red Head and Single Gold Lining supplied as standard, but a variety of other Colours to order.

FLAMBOYANT FINISH.

Philco Kiddies Frames are available to order at an extra charge, Flamboyant Enamelled in Amber, Rose, Green, Blue or Scarlet.

SIZES:

15" for 16" Wheels.

16" " 18"

17" ,, 18" 18" ,, 20"

28T Chain Wheel and 4" Cranks, ½"×½" Pitch.

SPECIAL FEATURES SUPPLIED TO ORDER AT AN EXTRA CHARGE.

Usual Bright Parts in Chromium Plated or All-Black Finish.

Frame, Mudguards and Stays Enamelled all over in Green, Maroon, Orange or Blue (plain or mottled).

Handlebars, Brakes and Pedals fitted at the usual list prices for these parts (no charge for fitting).

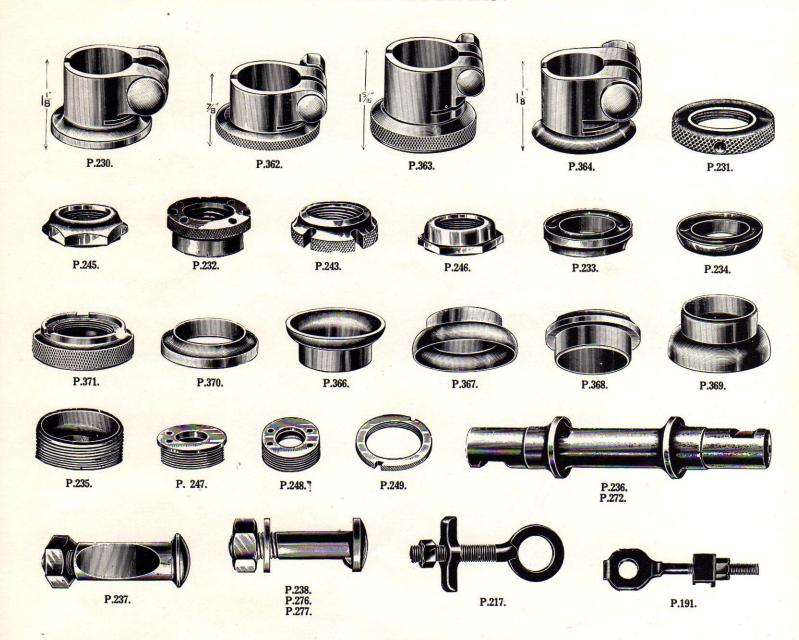
Rear Mudguards with White Enamelled Panel, giving projected area to conform with Ministry of Transport Regulations.



Girl's Model.



FRAME SPARES.



- Chain Adjuster, for Quick Release Fork Ends, with Cap and Nut.
- P.191. P.217. P.230.
- Chain Adjuster, for Quick Release Fork Ends, with Cap and Nut.

 Head Clip with Pin and Nut, 31/32".

 Screw Race for Expander Head, 1"

 Head Lock Nut for 31/32" Stem.

 Crown Race, Plated and Hardened.

 Ball Race, Hardened.

 Bracket Cup for Cotter Brackets.

 Bracket Axle, with G.C.C.

 Head Clip Pin and Nut, 1\(\frac{2}{8}\)", for Philco Frames.

 Head Lock Nut for 1" Fork Stem.

 Hexagon Head Lock Nut for 31/32" Fork Stem.

 Lexagon Head Lock Nut for 1" Fork Stem.

 Cup for Left Hand Cotterless Bracket. P.230. P.231. P.232. P.233. P.234. P.235. P.236.

- P.237.
- P.238. P.243.

- P.245. P.246. P.247. P.248.
- Cup for Left Hand Cotterless Bracket.
 Cup for Right Hand Cotterless Bracket.
 Lock Ring for Right Hand Cotterless Bracket.
 Bracket Axle, without G.C.C. P.249.
- P.272.

- P.276. P.277.
- Seat Lug Pin and Nut, 15, or Popular Racing Frames.

 Seat Lug Pin and Nut, 15, for Popular Racing Frames except Popular.

 Head Clip, shallow pattern, one piece, with hardened Ball Race for 5, Balls and 1, Column (as fitted to Philrace and Super Club Frames).

 Head Clip, one piece, with hardened Ball Race for 5/32, Balls and 1, Column (as fitted to Grande Vitesse Frames). P.362.
- P.363.
- P.364.
- Head Clip, malleable casting, with hardened Ball Race for ½" Balls and 31/32" Column.

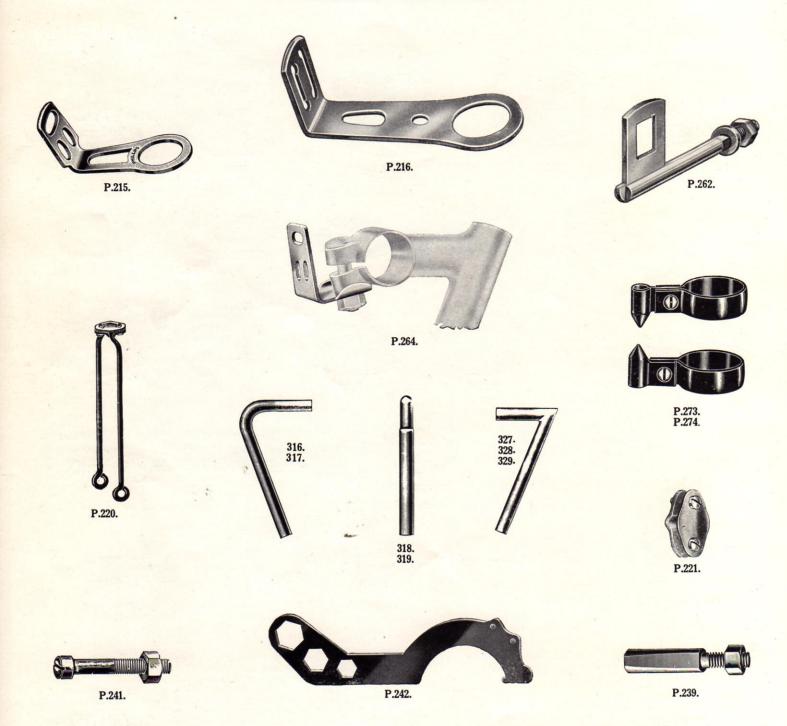
 Detachable Ball Race Seating, plated, for Top Head Lug, ½" Balls.
 Detachable Ball Race Seating, plated, for Bottom Head Lug, ½" P.366. P.367.
- P.368. Detachable Ball Race Seating, plated, for Top Head Lug, 5/32"
- Balls. P.369. Detachable Ball Race Seating, plated, for Bottom Head Lug, 5/32"
- P.370.

Balls.

Crown Ball Race for 5/32" Balls.
Screwed Ball Race for 5/32" Balls, 1" × 24T. P.371.



FRAME SPARES.



- Lamp Bracket, standard pattern.
 Lamp Bracket, extended pattern.
 Mudguard Stays, complete with Fastening Plates and Pins.
 Mudguard Stay Fastening Plates and Pins.
 Crank Cotter, complete with Nut.
 Mudguard Bridge Pin and Nut.
 Frame Spanner.
 Lamp Bracket with Nut and Washer for Super Club Frames.
 Lamp Bracket, adjustable Handlebar Stem Fitting. P.215. P.216. P.220. P.221. P.239. P.241. P.242. P.262. P.264.
- Pump Clips for 1½" Frame Tubes.
 Pump Clips for 1" Frame Tubes.
 Curved Seat Pillar to telescope 1" Tubing.
 Curved Seat Pillar to telescope 1½" Tubing.
 Straight Seat Pillar to telescope 1½" Tubing.
 Straight Seat Pillar to telescope 1½" Tubing.
 Forward Seat Pillar to telescope 1½" Tubing.
 Forward Seat Pillar to telescope 1½" Tubing.

 1½" Tubing for Gent's Frames.
 1½" " " Ladies " " Ladies " P.273. P.274. 316. 317. 318. 319. 327. 328. 329.

SPARES. TANDEM



Ball Race for Top Head Lug.



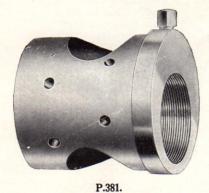
P.375. Head Clip. With Hardened Ball Race and Pin and Nut.



Hexagon Lock Nut, $1\frac{1}{8}$ " × 24T.



P.378. Ball Race for Bottom Head Lug.



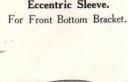
Eccentric Sleeve.



P.388. Seat Lug Bolt and Nut. Front or Rear.



P.379. Crown Ball Race.



P.387. Front Bottom Bracket Bolt and Nut.



P.384. Bottom Bracket Cup Locking Ring.



P.380. Distance Ring, $1\frac{1}{8}" \times \frac{1}{8}"$



P.382. Bottom Bracket Cup. Plain, Front or Rear.



P.385. Bottom Bracket Axle, Front. P.386. Bottom Bracket Axle, Rear.



P.383. Bottom Bracket Cup. Flanged, Front or Rear.



FRAME EQUIPMENT.

CHAINWHEELS AND CRANKS, GEAR CASES, CHAIN COVERS, ETC.



No. 201. Fixed Chain Wheel with Oval Cranks. Fitted as standard to Philco Frames.



Williams' F85 Chain Wheel with Square Cranks. Supplied on Philco Frames at an extra charge.



Waltonia Featherweight Chain Wheels with Fluted Cranks, without G.C.C. only.





Williams' C28 Chain Wheel with Square Cranks.

Supplied on any of our Frames at an extra charge.



Fitted as standard to all Racing

Frames except Grande Vitesse.



No. 297.-Open Centre Oil Bath Gear Case. Suitable for Roadster Frames.



No. 298.—Open Centre Oil Bath Gear Case. Suitable for "Philrace" Frames only.



No. 295.-Chain Cover.



No. 293.—Open Centre Chain Cover. One-Piece Pattern.



No. 299.-Chain Guard. Supplied as standard.



No. 294.—Open Centre Chain Cover. Standard Pattern.

Gear Cases, Chain Covers and Chain Guards are supplied in Black Enamelled Finish as standard. Lining or Coloured Finish may be supplied to order at an extra charge.



Supplied to order.

When ordering, please give full particulars of the Frames for which these Fitments are required, i.e., the type and size of Frame, Chain Wheel and Rear Wheel.

MUDGUARDS.

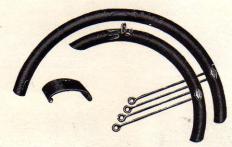


No. 218.

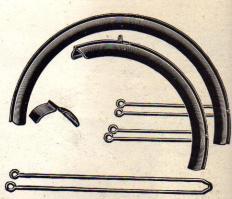
Deep Rounded Section.

with Plate Fastening Stays.

Standard on Philco Frames only.



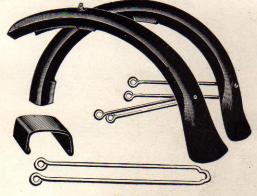
No. 222. Standard Dome Pattern.



No. 253. Central Ribbed Pattern. With Plate-Fastening Stays.



No. 214. All Weather Valance.



No. 255.
Special All-Weather Model.
With patent stay fixing and splashered ends.



No. 209.

Mudguard.

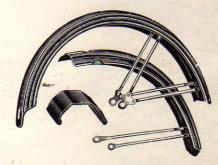
With 1" Drop Side.

No. 219.

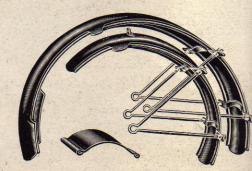
With ½" Drop Side.



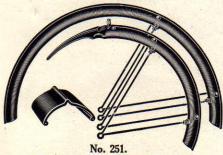
No. 63. "V" Section. With Single Screw-in Stays.



No. 202. Drop Side Mudguard.



No. 263. Motor Bike Pattern. For Comfort Models

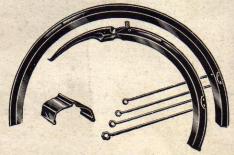


Racing Pattern, Narrow Section.

Central Rib strengthened with Double Screw-in Stays. Standard on Super Club and Grande Vitesse Models.



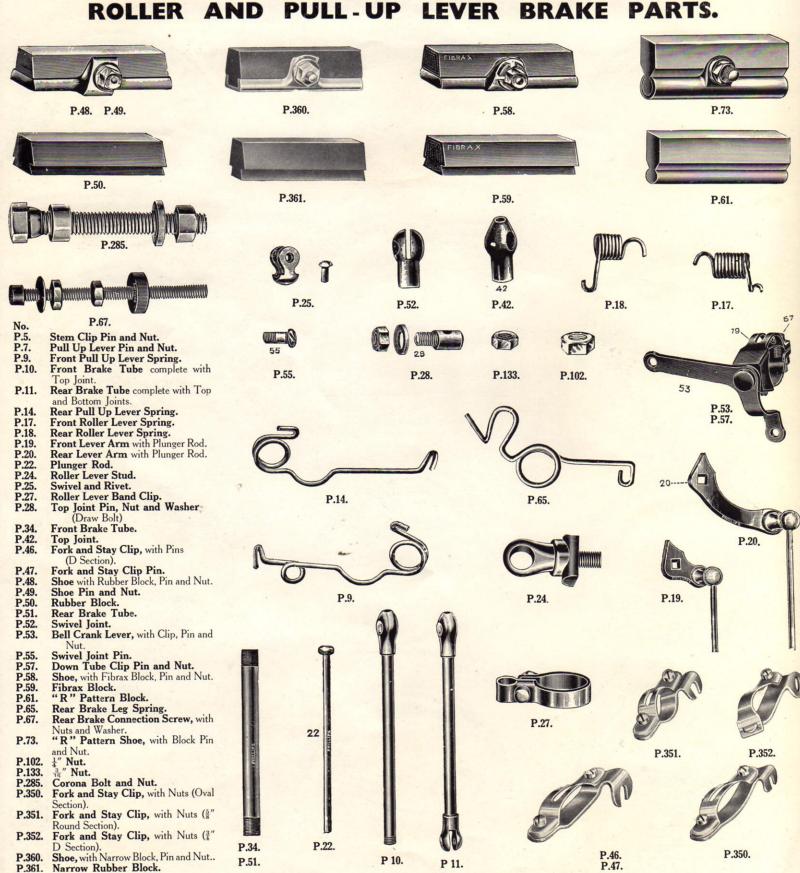
No. 250.
Racing Pattern, Narrow Section.
with Plate Fastening Stays.
Standard on Popular and Philrace Frames.



No. 257.
All-weather Sports Pattern.
Central Rib strengthened with Spear Point
Extension and Single Plate Fastening Stays.



PULL - UP ROLLER AND LEVER BRAKE



44



AND HUB



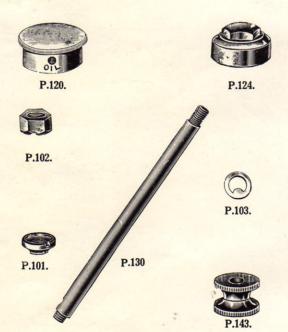
P.99. P.107.



P.106.



P.140.



- Nos. P.99. Spindle, with Cone, Nut and Washer, for "Celtonia" and "Philco" Pedals in 4½", 4¼", 4", 3½" and 3" sizes.

 Pedal Cones.
- P.101. P.102. P.103. Pedal Cone Lock Nut. Pedal Washer.
- P.106.
- Spindle, with Cone, Nut and Washer, for Pedals Nos. 63 and 72. Spindle, with Cone, Nut and Washer, for "Anglo" Pedals in 4½", 44", 4" and P.107.
- 3½" sizes.
 Milled Dust Cap.
 Hexagon Dust Cap.
 Rubber Bar. P.120. P.124. P.130. P.140.
- Spindle, with Cone, Nut and Washer, for "Grande Vitesse" No. 49 Pedal.
- P.143. P.152. P.160. P.161. P.168.

- Spindle, with Cone, Nut and washer, for Grande Vicese Pedal Stole.

 White Triple Stud Rubber, in $4\frac{1}{4}$ ", 4" and $3\frac{1}{2}$ " sizes.

 Diamond Pattern Rubber, in $4\frac{1}{2}$ ", $4\frac{1}{4}$ ", 4" and $3\frac{1}{2}$ " sizes.

 Diamond Pattern Divided Rubber.

 Agrippa Pattern Rubber, in 4" and $3\frac{1}{2}$ " sizes.

 Front Hub Spindle, $\frac{5}{16}$ " diam., with Cones and Nuts, for "Grande Vitesse" P.172. No. 34 Hub.
- No. 34 Hub.

 Front Hub Spindle, \(\frac{5}{16}\)" diam. with Cones and Nuts for "Grande Vitesse" No. 35 Hub.

 Front Hub Spindle only, \(\frac{5}{16}\)" diam., for "Grande Vitesse" No. 34 Hub.

 Front Hub Spindle only, \(\frac{5}{16}\)" diam., for "Grande Vitesse" No. 35 Hub.

 Front Hub Spindle, \(\frac{3}{8}\)" diam., with Flatted Ends, complete with Cones and Nuts. P.173.
- P.174. P.175.
- P.176.
- P.177.
- Nuts.

 Rear Hub Spindle, \$\frac{3}{8}" \text{diam., with Cones and Nuts.}

 Front Hub Spindle only, \$\frac{3}{8}" \text{diam., with Flatted Ends.}

 Rear Hub Spindle only, \$\frac{3}{8}" \text{diam.}

 Front Hub Cones.

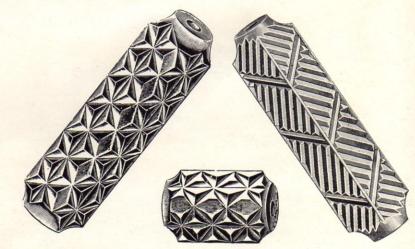
 Rear Hub Cones.

 \$\frac{3}{8}" \text{Nuts (Hub Spindle).}

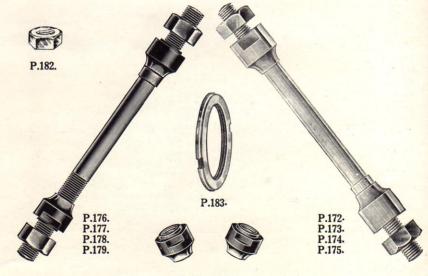
 Locking Ring, for Nos. 40, 43, 53 and 54 Hubs.} P.178. P.179. P.180.
- P.181.



P.152.

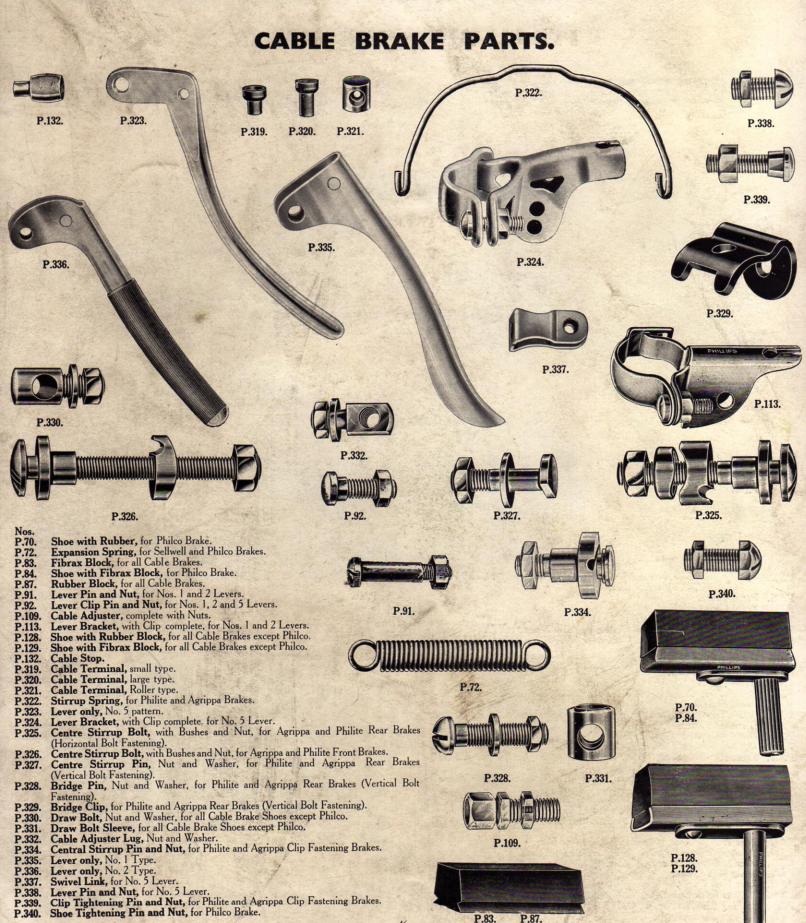


P.160. P.161. P.168.



P.180. P.181.





P.87.

P.83.