

MULTI-PURPOSE 2-STROKE ENGINES

These are high efficiency engines of latest design, made in two capacities and in differing versions for light motor cycle and industrial uses.

Engines of repute, which will give trouble-free service over long periods.



Manufactured by:

BROCKHOUSE ENGINEERING (SOUTHPORT) LTD.

CROSSENS, SOUTHPORT, ENGLAND



MARK I

MARK II

ENGINE SUITABLE FOR LIGHTWEIGHT MOTOR CYCLES, MOWING MACHINES, INVALID POWER CARRIAGES, ETC. (Available in 98 cc. or 123 cc. capacities)

BRIEF SPECIFICATION

Bore & Stroke: Mk. I & Mk. II: 98 cc.; 50 mm. (1.968 ins.) × 50 mm. (1.968 ins.) 123 cc.; 56 mm. (2.204 ins.) × 50 mm. (1.968 ins.)

Mk. I & Mk. II: 98.18 cc. (5.98 cu. ins.) or 123.15 cc. (7.5 cu. ins.) Capacities:

Cylinder Head: Mk. I & Mk. II: Aluminium, detachable, with 14 mm. sparking plug. Deeply

finned for air cooling.

Aluminium, domed top, ported skirt, with two compression Piston: Mk. I & Mk. II:

Mk. I & Mk. II: Two large ball journals to crankshaft. Two ball journals to Bearings:

clutchshaft. Single row steel and bronze rollers to crankpin.

Mk. I & Mk. II: AMAL, with air filter gauze on 98 cc., air cleaner on 123 cc. Carburettor: and choke for starting.

Mk. 1: Flywheel magneto giving 9 watts A.C. lighting output. Ignition & Lighting: Mk. II: Totally enclosed flywheel magneto giving 9 watts A.C. lighting

output. Alternative 27 watts A.C. set available.

Mk. II: Kick starter with folding pedal. Starting:

Primary Reduction Drive: Roller chain to two plate, cork insert clutch, running in oil

Mk. I & Mk. II: bath, giving reduction of 2.58 : 1.

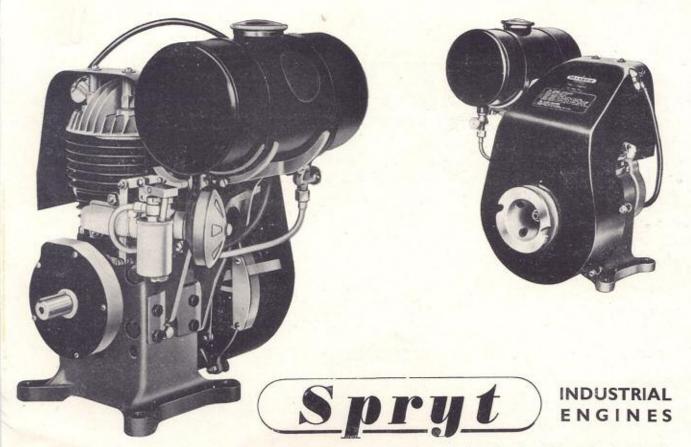
Mk. I: 12 tooth sprocket for Renold 1 in. pitch chain, No. 110044. 12 tooth sprocket for Renold 1 in. pitch chain, No. 110044. Final Drive : Mk. II:

"Free engine" device on roller bearings to give a "neutral."

Mk. I & Mk. II: I part Castrol XXL to 20 parts petrol. Lubrication:

> Mk. 1: 98 cc. : 291 lbs. complete. 123 cc. : 30 lbs. complete.

Weights: Mk. II: 98 cc. : 341 lbs. complete. 123 cc. : 35 lbs. complete.



Wherever there is need of a dependable 'static' engine of this capacity, for industrial, agricultural or domestic purposes, these compact power units are the ideal choice. They have a wide range of application and are characterised by their smooth, willing delivery of power on such diverse jobs as pumping, lighting sets, light tractors, saws, compressors, etc.

BRIEF SPECIFICATION

Bore & Stroke: 56 mm. (2.204 ins.) × 50 mm. (1.968 ins.)

Capacity: 123 cc. (7.5 cu. ins.)

Cylinder Head: Aluminium, detachable, with 14 mm. sparking plug. Deeply finned for air cooling.

Piston: Aluminium, domed top, ported skirt with two compression rings.

Cooling: Air cooled by fan on flywheel, ducted by cowl.

Bearings: Four large ball journals to crankshaft. Single row steel and bronze rollers to

crankpin. Ball journal to governor cam.

Carburettor: AMAL, Type 261/054D, with air cleaner and choke for starting.

Ignition: WICO-PACY flywheel magneto.

Governor: Centrifugal type linked to carburettor. Speed ranges 2,200-2,600 r.p.m.

Drive Shaft: $\frac{3}{4}$ in. dia. \times $1\frac{1}{4}$ in. long with $\frac{3}{16}$ in. square key.

Starting: Rope pulley on crankshaft.

Fuel Tank: Gravity feed from 4 pint tank.

Lubrication: I part Castrol XXL to 30 parts petrol.

Weight: 403 lbs. complete, dry.



MULTI-PURPOSE 2-STROKE ENGINES

Export

Sales

J. BROCKHOUSE & Co. Ltd.

EXPORT DIVISION

VICTORIA WORKS,

WEST BROMWICH, ENGLAND

Home

Sales

BROCKHOUSE ENGINEERING

(SOUTHPORT) LTD.,

CROSSENS,

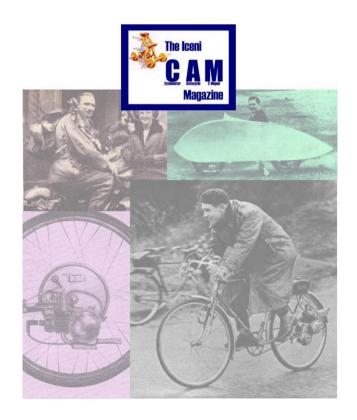
SOUTHPORT, ENGLAND

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