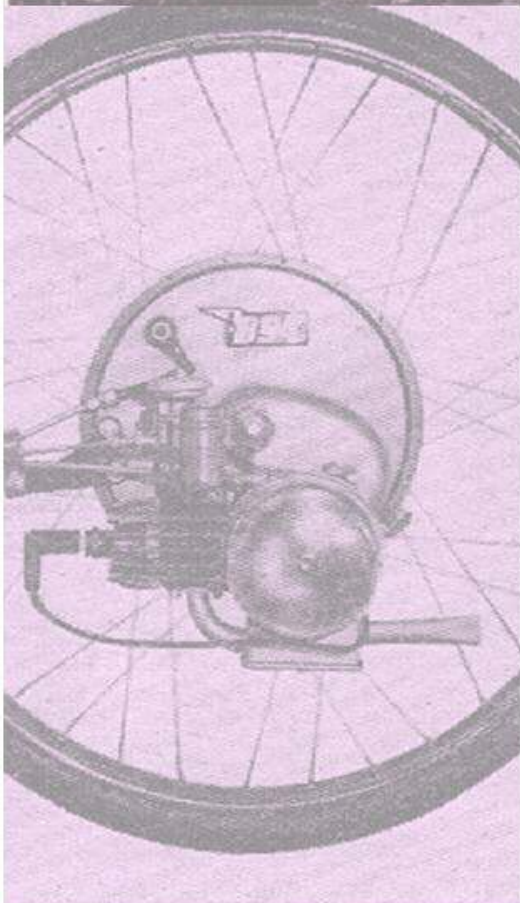
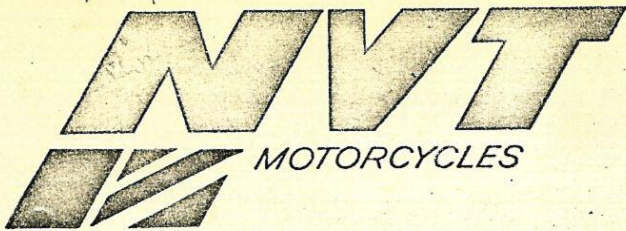


IceniCAM Information Service





NVT Motorcycles Limited

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SERVICE SHEET

MAY 1976

NO. NVT 3 AMENDED

SUBJECT: NVT EASY RIDER MOPEL

WARRANTY LABOUR ALLOWANCE SCHEDULE

<u>Operation</u>	<u>Allowance</u>	
	<u>Single Speed</u>	<u>Two Speed</u>
<u>ENGINE UNIT</u>		
Remove and replace engine unit complete	05	05
Remove and replace inlet manifold gaskets	03	03
Remove and replace silencer	01	01
Remove and replace cylinder head with new Gasket	01	01
Remove and replace cylinder barrel	03	03
Fit new piston or rings	04	04
Fit new small end bush	06	06
Replace connecting rod and big-end assembly	14	18
Replace crankshaft assembly complete	10	12
Fit new main (crankshaft) bearings	12	14
Replace crankcase centre joint gasket	09	11
Fit new crankshaft oil seal (left-side)	04	04
Fit new crankshaft oil seal (right-side)	05	07
<u>TRANSMISSION</u>		
Replace primary drive cover gasket only	03	03
Replace primary drive cover including starter lever mechanism	04	04
Replace transmission gear set	04	06
Replace clutch housing	04	05
Replace clutch shoes (All)	05	06
Replace clutch outer shoes	-	05
Replace clutch inner shoes	-	06
Replace clutch outer plate, spring or component parts	03	04
Remove and replace primary gear and shaft	10	-
Remove and replace primary shaft	-	06
Remove and replace primary gear shaft bush or bearing	11	-

/continued.....

<u>Operation</u>	<u>Allowance</u>	
	<u>Single Speed</u>	<u>Two Speeds</u>
<u>TRANSMISSION (Cont'd.)</u>		
Remove and replace primary shaft inner bush	-	07
Remove and replace primary shaft low gear pawls	-	06
Remove and replace primary shaft low gear ratchet	-	07
Remove and replace primary shaft low gear or bush	-	06
Remove and replace primary shaft high gear	-	04
Remove and replace primary cover bearing	-	04
Remove and replace crankshaft low gear	-	05
Remove and replace crankshaft high gear	-	04
Remove and replace secondary gear and shaft	10	12
Remove and replace secondary gear shaft bush or bearing	11	13
Remove and replace secondary gear shaft oil seal	03	03
Remove and replace final drive sprocket	02	02
Replace internal drive chain	10	12
Remove and replace pedal shaft	12	14
Remove and replace pedal shaft sprocket	12	14
Remove and replace pedal shaft oil seal (R/H)	02	02
Remove and replace pedal shaft oil seal (L/H)	03	03
Remove and replace pedal shaft ratchet	12	14
Remove and replace pedal shaft ratchet spring	09	11
Remove and replace pedal crank each	01	01
Replace rear chain	01	01
<u>CARBURETTER AND FUEL SYSTEM</u>		
Remove and refit carburetter and adjust	02	02
Remove dismantle-reassemble and refit carburetter	04	04
Remove and replace fuel tap	03	03
Remove and replace fuel pipe or banjo union	01	01
Remove and replace throttle cable	03	03
<u>FLYWHEEL MAGNETO</u>		
Remove and refit magneto flywheel	01	01
Remove and refit stator assembly	02	02
Replace HT coil or LT coil	03	03
Replace contact breaker points	03	03
Replace Condenser	03	03
Reset ignition timing	03	03
<u>FRAME AND FRONT FORKS</u>		
Exchange main frame	14	14
Remove and replace front fork assembly (including head bearings)	05	05

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<u>Operation</u>	<u>Allowance</u>	
	<u>Single Speed</u>	<u>Two Speed</u>
<u>FRAME AND FRONT FORKS (Cont'd.)</u>		
Remove and replace fork leg and spring (one)	03	03
Remove and replace fork leg and spring (both)	04	04
Replace fork top yoke	02	02
Replace handlebar	03	03
Remove and replace swinging arm fork	04	04
Remove and replace rear suspension unit (each)	01	01
Remove and replace rear carrier	02	02
Remove and replace centre stand	01	01
Remove and replace footboard	01	01
Remove and replace chainguard	01	01
<u>WHEELS AND MUDGUARDS</u>		
Remove and replace front mudguard	01	01
Remove and replace rear mudguard	03	03
Remove and replace front or rear wheel	01	01
Fit new wheel bearings (front or rear)	04	04
Fit new brake shoes (front or rear)	02	02
Fit new brake operating cam (front or rear)	02	02
Fit new brake operating lever (front or rear)	01	01
Remove and replace speedo drive gearbox	01	01
Replace rear wheel sprocket	02	02
Replace rear chain	01	01
Fit new tyre and tube	03	03
<u>CONTROLS</u>		
Remove and replace brake lever only (front or rear)	01	01
Remove and replace brake cable (front or rear)	01	01
Remove and replace starting lever only	01	01
Remove and replace starting cable	01	04
Remove and replace twist grip and front brake control complete	01	01
Remove and replace throttle cable	03	03
Remove and replace rear brake and starting control complete	01	01
<u>LIGHTING -- SPEEDO - HORN</u>		
Replace wiring harness	04	04
Replace light switch	02	02
Replace headlamp complete	03	03
Replace headlamp bulb holder	02	02

/continued.....

<u>Operation</u>	<u>Allowance Code</u>	
	<u>Single Speed</u>	<u>Two Speed</u>
<u>LIGHTING - SPEEDO - HOPN (Cont'd.)</u>		
Replace rear lamp complete	02	02
Replace rear lamp and number plate bracket	03	03
Replace speedo head - cable or gearbox	01	01
Replace horn	01	01

<u>Code</u>	<u>Labour Time</u> <u>Hrs./Mins.</u>
01	00.10
02	00.15
03	00.20
04	00.30
05	00.45
06	1.00
07	1.15
08	1.30
09	1.45
10	2.00
11	2.15
12	2.30
13	2.45
14	3.00
18	3.30