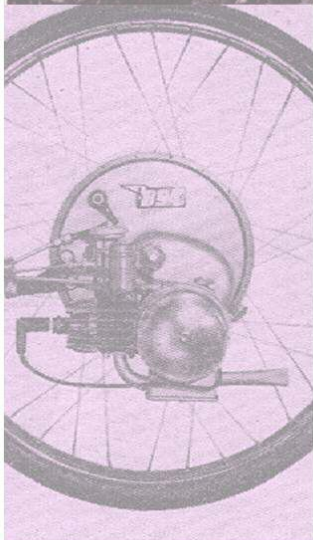


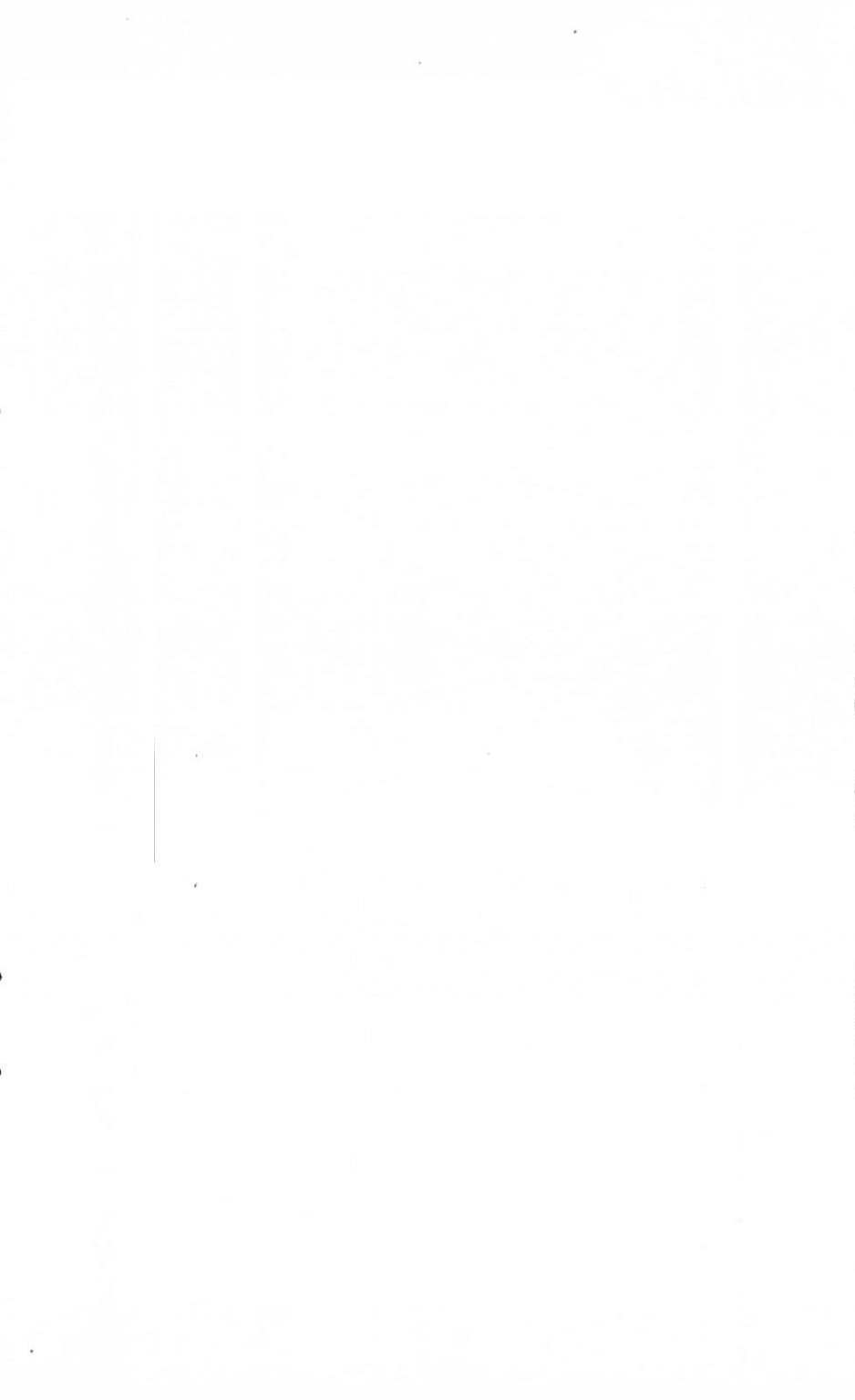
IceniCAM Information Service



H.C.M.
HER-CU-MOTOR

REPLACEMENT PARTS
PRICE LIST

THE HERCULES CYCLE & MOTOR CO. LTD.
ROCKY LANE, ASTON, BIRMINGHAM 6.



PART No.	DESCRIPTION	No. Off	RETAIL PRICE
FRAME GROUP			
ME.66	Frame only less Seat Stays and Stand.....	1	210/- each
ME.134	Seat Stays	1 pair	10/6 pair
ME.82	Seat Pillar	1	2/6 each
ME.139	Seat Bolt with nut	1	6d. each
ME.14	Rear Carrier	1	19/6 each
ME.143	Seat Stay and Rear Carrier Bolt c/w nuts and washer MF.57	1	6d. each
ME.11	Bottom Bracket Axle	1	3/- each
ME.17	Bottom Bracket Bush	1 pair	1/- pair
ME.86	Double Spring Washer	1	3d. each
ME.49	Gearbox Support Bolts. (Series 1)	2	4d. each
ME.53	Gearbox Adjusting Rod c/w Nut and Washer	1	1/6 each
ME.93	Engine Support Bolt	1	3d. each
ME.52	Engine Support 'D' Nuts	2	6d. each
ME.56	Engine Support Straps.....	2	9d. each
MF.43	Bolt c/w Nut and Star Washers for Support Strap. (Series 1)	2	3d. each
ME.57	Washer — Jointing Engine to Gearbox	1	3d. each
ME.118	$\frac{1}{4}$ " Nut with Washer for Jointing Engine to Gearbox	1	3d. each
ME.117	$\frac{5}{16}$ " Nut with Washer for Jointing Engine to Gearbox	2	4d. each
ME.135	Stand Assembly complete	1	22/6 each
ME.135/1	Stand Assembly only	1	17/6 each
ME.25	Stand Spring	1	1/- each
ME.35	Stand Plate L.H.	1	2/- each
ME.35/A	Stand Plate R.H. with Peg	1	2/3 each
ME.26	Stand Pivot Bolt with Nuts and Washers	1	1/- each
ME.23	Stand Pivot Bush	1	1/- each
ME.81	Seat Stay Frame Bolts c/w Nut and Washer.....	2	6d. each
ME.164	Gearbox Support Bolts. (Series 2).....	2	3d. each
ME.165	Gearbox Coned Rubber Washers & Bonded Washer. (Series 2)	4	1/- each
ME.162	Distance Sleeve Tube. (Series 2)	2	2d. each
ME.163	Gearbox Bolt Shouldered Washer. (Series 2).....	4	3d. each
ME.159	Front Engine Supporting Strap Rubber Bush (Series 2)	1	7d. each

PART No.	DESCRIPTION	No. Off	RETAIL PRICE
FRONT FORK ASSEMBLY			
ME.133	Fork only, with Column, Crown, Blades and Bottom Lugs	1	57/6 each
ME.2	Fork Bottom Links	2	6/6 each
ME.2/1	Fork Bottom Link Fronts	2	3/6 each
ME.7	Fork Link Spindle	2	2/3 each
ME.5	Fork Link Spindle Bush	2	7d. each
ME.118	Fork Link Spindle Nut.....	2	4d. each
ME.6	Fork Link Spindle Washer	2	2d. each
MG.252	Fork Link Locknut	2	2d. each
ME.132	Fork Rubbers bonded to Disc	2	5/9 each
ME.37	Bottom Link Retaining Stud	4	3d. each
ME.18	Bottom Link Retaining Stud Nut	4	3d. each
FRONT WHEEL GROUP			
ME.160	Wheel complete less Tyre	1	90/- each
ME.128	Rim only 23" x 2" C.P. 36H	1	15/- each
ME.129	Rim Tape	1	2/6 each
ME.60	Spoke (Long) 9" x 13G.....	Set of 18	3/6 doz.
ME.61	Spoke (Short) 8 $\frac{9}{16}$ " x 13G	Set of 18	Spokes with Nipples and Washers
ME.63	Spoke Nipple	Set of 36	
ME.64	Spoke Washer	Set of 36	
ME.72	Front Hub complete	1	45/- each
ME.92	Front Hub Spindle	1	2/- each
MG.229	Front Hub Fixed Cone	1	9d. each
MB.40	Front Hub Adjusting Cone	1	9d. each
	Steel Balls — $\frac{1}{4}$ " dia.	Set of 18	9d. set
MB.49	Cover Plate with Torque Arm	1	2/6 each
ME.9	Torque Arm Link	1	3/3 each
ME.8	Torque Arm Link Pin with washer and Split Pin	2	6d. each
MB.45/1	Brake Shoe and Bonded Brake Lining.....	1 pair	10/- pair
ME.3	Sleeve Nut	2	9d. each
MG.251	Hub Nut $\frac{3}{8}$ "	1	2d. each
MG.90	Hub Spindle Washer. When fitted Speedo When Speedo omitted	2 to set 4 to set	2d. each
MB.31	Locking Ring	1	3d. each
ME.142	Adjusting Cone Washer	1	9d. each

PART No.	DESCRIPTION	No. Off	RETAIL PRICE
FRONT WHEEL GROUP (contd.)			
MG.409	Lubrication Cover Clip	1	3d. each
MB.41	Dust Excluder	1	3d. each
MB.60	Cam Lever	1	1/- each
REAR WHEEL GROUP			
ME.161	Rear Wheel complete. (less tyre)	1	135/- each
ME.128	Rim. 23" x 2" C.P. 36H.	1	15/- each
ME.129	Rim Tape	1	2/6 each
ME.65	Spoke (Short) 7 $\frac{5}{8}$ " x 13G	per set of 18	Spokes with Nipples & Washers
ME.62	Spoke (Long) 7 $\frac{3}{4}$ " x 13G	per set of 18	3/6 doz.
ME.63	Spoke Nipple	per set of 36	
ME.64	Spoke Washers	per set of 36	
ME.73	Rear Hub complete (less Driving Sproket only)	1	100/- each
ME.42	Sprocket 48T	1	15/- each
ME.166	Sprocket Bolts	per set of 6	3d. each
ME.107	Star Washer for Bolt	6	1d. each
MH.16	Nut for Bolt	6	1d. each
D.1446	Chain Adjusters	1 pair	2/- pair
ME.148	Rear Hub Torque Arm Bolt	1	} complete
MG.379	Washer	2	
ME.117	Nut	1	
STEERING HEAD GROUP			
MD.39	Lock Nut	1	2/- each
ME.125	Lamp Bracket	1	2/9 each
ME.83	Head Clip with Bolt	1	2/6 each
ME.95	Screwed Race	1	2/6 each
ME.96	Top Frame Race	1	2/- each
ME.97	Bottom Frame Race	1	2/3 each
ME.98	Crown Race	1	2/- each
	Steel Balls — $\frac{3}{16}$ "	Set of 44	1/6 set
MF.316	Handlebar less Expander Bolt	1	27/6 each

PART No.	DESCRIPTION	No. Off	RETAIL PRICE
STEERING HEAD GROUP (contd.)			
MF.287	Expander Bolt complete with Cone & Washer	1	1/9 each
CHAIN GROUP			
MC.11	Chainwheel with R.H. Crank.....	1	15/- each
MC.42	Crank L.H.	1	6/- each
MC.29	Crank Cotter with Nut and Washer.....	1 pair	1/- pair
MH.4	Pedals — 4" Rubber (Gents.)	1 pair	11/6 pair
ME.74	Pedal Drive Chain $\frac{1}{2}'' \times \frac{1}{8}''$	1	10/9 each
ME.75	Power Drive Chain. $\frac{1}{2}'' \times \frac{3}{16}'' \times 93$ links Heavy Duty	1	13/6 each
ME.10	Pedal Chainguard	1	10/- each
ME.12	Power Drive Chainguard	1	10/- each
MF.43	Bolt $\frac{3}{16}''$ c/w Nuts & Washers for fixing Power Chainguard to Frame	2	3d. each
D.1344	Bolt $\frac{1}{4}''$ with Washer ME.108 for fixing Pedal Chainguard to Frame	1	6d. each
ME.88	Bolt $\frac{1}{4}'' \times 1. \frac{3}{16}''$ c/w Nuts and Washers for fixing Power and Pedal Chainguard to Carrier	2	6d. each
EXHAUST GROUP			
ME.30	Silencer complete	1	35/- each
ME.33	Exhaust Pipe	1	13/6 each
ME.58	Exhaust C. & A. Washer	1	6d. each
MF.310	Silencer Clip Pins	2	2d. each
ME.38	Silencer Support	1	9d. each
ME.107	Star Washer $\frac{3}{16}''$ for Silencer Clip	per set of 2	1d. each
D.1344	$\frac{1}{4}''$ Bolt with Nut & Washer } for Silencer	1	6d. each
D.1344	$\frac{1}{4}''$ Bolt with Washer only } Support	1	4d. each
ME.102	Silencer End Clips	2	6d. each
ME.108	Star Washer $\frac{1}{4}''$ for Silencer Support.....	2	1d. each
FUEL TANK GROUP			
ME.69	Fuel Tank only	1	47/6 each
ME.70	Filler Cap with oil measure	1	6/- each

PART No.	DESCRIPTION	No. Off	RETAIL PRICE	
FUEL TANK GROUP (contd.)				
ME.71	Petrol Tap	1	6/- each	
ME.84	Petrol Tap Washer	1	1d. each	
ME.85	Petrol Pipe	1	1/3 each	
ME.80	Tank Rubber	set of 4	3d. each	
ME.81	Tank Bolts	set of 6	2d. each	
MC.31	Tank Bolt Washers	4	1d. each	
CONTROL GROUP.				
ME.152	Clutch Control Cable and Casing	1	5/- each	
ME.153	Gear Control Cable and Casing	1	5/6 each	
ME.113	Gear and Clutch Control Unit	1	20/- each	
ME.157	Spring for Gear Change Adjuster	1	3d. each	
ME.155/1	Front Brake Control Lever complete	1	6/6 each	
ME.149	Throttle Control	1	17/6 each	
ME.155	Front Brake Control Cable complete with Adjuster	} For use ONLY with Independent Brake and Throttle Controls	1	5/6 each
	Inner Wire = 38" overall			
	Outer Casing = 34" overall			
ME.154	Throttle Cable	} Unit with Combined Brake Lever	1	3/6 each
	Inner Wire = 39" overall			
	Outer Casing = 36½" overall			
ME.68	Throttle Control Twist-Grip	} For use ONLY with Twist-Grip and Combined Brake Lever Unit ME.68	1	23/6 each
	Combined Brake Lever			
ME.188	Front Brake Cable complete with Adjuster	} For use ONLY with Twist-Grip and Combined Brake Lever Unit ME.68	1	5/6
	Inner Wire = 39½" overall			
	Outer Casing = 35" Overall			
ME.189	Throttle Cable complete	} For use ONLY with Twist-Grip and Combined Brake Lever Unit ME.68	1	3/6
	Inner Wire = 39½" overall			
	Outer Casing = 36½" overall			
MUDGUARD GROUP				
ME.15	Front Mudguard with Stays	1	20/- each	
ME.16	Rear Mudguard with Stays	1	19/6 each	
ME.15/1	Front Mudguard Stays	2 pairs	4/6 pair	
ME.16/1	Rear Mudguard Stays	1 pair	4/3 pair	
ME.13/F	Front Number Plate	1	2/- each	
ME.13/R	Rear Number Plate	1	4/- each	
ME.13/F1	Front Number Plate Fittings complete. set	1 set	2/6 set	

PART No.	DESCRIPTION	No. Off	RETAIL PRICE
MUDGUARD GROUP (contd.)			
ME.13/R1	Rear Number Plate Fittings complete. set.....	1 set	1/- set
ME.141	Mudguard Flap	1	2/6 each
MF.43	Mudguard Pin c/w Nut & Washers	1	2d. each
ME.44	Rear Mudguard Distance Piece	1	2d. each
ME.88	Rear Mudguard Front Bolt, c/w nut and washer	1	6d. each
ME.87	Front Mudguard Crown Bolt, c/w nut and washer	1	3d. each
D.1344	Bolt $\frac{1}{4}$ " c/w Star Washer for Front Mudguard Stay Fixing	2	6d. each
ME.88	Rear Mudguard Stay/Carrier Bolt, c/w Nut and Washer	1	6d. each
D.1344	Rear Mudguard Carrier Bolt, c/w Nut and Washer	1	6d. each
EQUIPMENT GROUP			
ME.151	Tool Box c/w lid. (Round Pattern).....	1	10/6 each
ME.151	Tool Box c/w lid. (Shaped Pattern—Red only)	1	18/6 each
A.5499	Dumbell Spanner	1	1/- each
ME.120	Head Lamp (c/w Speedo)	1	75/- each
ME.121	Head Lamp (Less Speedo)	1	25/- each
ME.122	Tail Lamp c/w Wire & Terminals	1	5/6 each
ME.121/1	Head-Lamp Bulb. 6-watt. 6-volt	1	1/7 each
ME.122/1	Tail-Lamp Bulb. 3-watt. 6-volt. (Screw Type)	1	+4d. P. Tax 1/1 each
ME.123	Horn with P.B. and Wiring	1	+3d. P. Tax 16/6 each
ME.124	Speedo and Drive	1	50/- each
ME.126	Licence Holder	1	2/6 each
ME.59	'C' Spanner	1	1/3 each
ME.145	Plug Spanner	1	2/6 each
ME.127	Licence Holder and Horn Bolt c/w Nut & Washer	1	1/3 each
ME.144	Inflator with connection	1	6/6 each
ME.147	Screwdriver	1	1/- each
ME.67	Saddle	1	30/- each
ME.150	Plastic Cable Strapping	9	3d. each
ME.150/1	Plastic Cable Strapping Studs	9	Strap and Stud
ME.110/1	Magneto Flywheel Extractor	1	10/- each

PART No.	DESCRIPTION	No. Off	RETAIL PRICE
EQUIPMENT GROUP (contd.)			
ME.183	Pannier Bags	1 pair	44/- pair P. Tax 6/2 set
ME.184	Windshield	1	43/9 each
H.C.M. — BURMAN GEARBOX GROUP			
G.1-12	Gear Box	1	41/6 each
G.2-9	Gear Box Cover	1	24/- each
G.3-9	Bevel Case Cover	1	8/6 each
G.5-14	Joint Washer. Gearbox	1	4d. each
G.5-15	Joint Washer. Bevel Case	1	1d. each
10-2-12	Bolt. Gearbox	4	4d. each
14-1-3	Screws. Bevel Case	4	1d. each
12-2-1	Spring Washer Gearbox Bolts	4	1d. each
12-1-3	Shakeproof Washer	4	1d. each
G.59-1	Crownwheel	1	16/- each
G.63-1	Crownwheel Shaft	1	15/3 each
11-8-12	Nut	1	8d. each
12-8-46	Lockwasher	1	3d. each
38-7-3	Bearing	4	10/6 each
25-4-4	Thrust Button	1	6d. each
12-4-9	Backplate	1	3d. each
12-4-8	Shim .005"	1-4	1d. each
12-4-7	Shim .010"	1-4	1d. each
12-4-6	Shim .002"	1-4	1d. each
10-1-8	Bolt Backplate & L/Shaft	4	6d. each
G.31-20	Sprocket	1	9/9 each
15-1-3	Woodruff Key No. 20	1	3d. each
11-5-7	Nut	1	6d. each
12-5-10	Lockwasher	1	1d. each
G.61-1	Bevel Driving Shaft	1	39/6 each
G.62-1	Driving Spindle	1	16/6 each
19-3-2	Bush	1	8d. each
19-7-10	Collar Driving Spindle	1	1/4 each
12-1-5	Shakeproof Washer Backplate	2	1d. each
27-8-4	Oil Seal. Sprocket	1	2/3 each
18-1-3	Roller. Bevel Spindle	1	6d. each
31-11-3	Circlip. Ballrace Outer	1	1/4 each
31-7-1	Circlip. Ballrace Inner	1	3d. each
G.13-10	Gear 18T	2	5/6 each
G.7-9	Gear 14T	1	5/6 each
G.12-8	Gear	1	12/3 each

PART No.	DESCRIPTION	No. Off	RETAIL PRICE
H.C.M. — BURMAN GEARBOX GROUP (Contd.)			
20-6-2	Bush	1	6/- each
G.6-13	Gear Top Gear engagement	1	5/6 each
12-6-13	Spacer Washer	2	1d. each
G.19-10	Layshaft	1	8/6 each
19-5-3	Bush	1	1/- each
40-1-2	Plate	1	6d. each
12-1-4	Lockplate	1	8d. each
32-7-3	Cover Plate. Cable Attachment	1	8d. each
G.5-13	Joint Washer	1	1d. each
14-1-2	Screws	3	1d. each
14-2-13	Oil Level Plug	1	8d. each
12-2-5	Washer	1	1d. each
G.37-12	Clutch Centre	1	8/6 each
G.36-18	Clutch Case	1	2/6 each
G.40-17	Clutch Plate (with Bonded Lining)	2	5/6 each
G.39-6	Plain Plate. Thick	2	2/4 each
G.39-7	Plain Plate. Thin	1	2/- each
31-8-5	Circlip. Clutch Assy	1	3d. each
12-5-9	Tab Washer	1	6d. each
31-5-2	Circlip	1	3d. each
29-1-3	Rivet Clutch Case	4	1d. each
36-11-6	Spring	1	8d. each
G.42-4	Spring Cup	1	1/- each
31-8-4	Circlip	1	3d. each
19-5-2	Bush. Clutch Centre	2	1/- each
38-10-4	Outer Ball Race	1	5/6 each
38-10-3	Inner Ball Race	1	5/6 each
31-11-4	Circlip	1	4d. each
37-1-1	Clutch Rod	3	4d. each
G.33-6	Clutch Lever	1	3/6 each
26-1-1	Pivot Pin	1	10d. each
G.60-1	Gear Engagement Piece	1	12/3 each
G.29-9	Selector Fork	1	} 15/6 each
G.30-4	Spindle	1	
J.A.P. — HERCULES ENGINE GROUP			
20862	Cylinder Head	1	14/- each
3574	Cylinder Head Fixing Nut	4	4d. each
18315	Cylinder Head Fixing Nut Washer	4	4d. each
20859	Cylinder Barrel	1	45/- each
20865	Cylinder Exhaust Nut	1	6/6 each

PART No.	DESCRIPTION	No. Off	RETAIL PRICE
J.A.P. — HERCULES ENGINE GROUP			
(Contd.)			
20866	Inlet Pipe	1	7/6 each
20868	Cylinder Fixing Stud	4	6d. each
20792	Cylinder Base Gasket	1	4d. each
20765	Piston — with Pegs	1	16/- each
20791	Piston Ring	2	2/3 each
20789	Piston Gudgeon Pin	1	2/9 each
20790	Piston Gudgeon Pin Circlip	2	4d. each
20786	Piston Bush — Small End	1	3/3 each
SA.3506	Crankshaft Assembly complete, with Conrod Crankpin, Rollers & Washers	1	93/6 each
SA.3505	Crankcase Assembly complete with Bearings, Oil Seals, Drain Plug, Gear Box Studs and one Clamp Bolt with Nut	1	134/- each
17572	Crankcase Ball Bearing	2	13/6 each
19806	Crankcase Ball Bearing Oil Seal	2	5/- each
19986	Crankcase Drain Plug	1	11d. each
21425	Crankcase Bolt, 2BA. x 2½" U/HD	2	4d. each
20867	Crankcase Bolt, 2BA. x 1¾" U/HD	2	4d. each
6731	Crankcase Bolt Nut	4	4d. each
20883	Crankcase Stud — Gear Box — Top	2	4d. each
20884	Crankcase Stud — Gear Box — Bottom	1	4d. each
9308	Magneto Fixing Screw Washer	2	4d. each
12121	Magneto Fixing Screw	2	4d. each
17640	Magneto Fixing Key	1	8d. each
18593	Sparking Plug	1	6/- each
21463	Sparking Plug Suppressor	1	3/- each
MILLER — MAGNETO GROUP			
B.S.1	High Tension Cable c/w Securing Clamp and Rubber Bush	1	2/6 each
B.S.3	Magneto Cover	1	4/6 each
B.S.4	High Tension Pick-up	1	1/6 each
B.S.5	High Tension Coil	1	23/- each
B.S.6	Contact Breaker complete	1	5/6 each
B.S.7	Lighting Coil	1	8/6 each
B.S.8	Stator Plate Casting (machined only)	1	12/- each
B.S.9	Lubricating Felt.....	1	3d. each
B.S.10	Condenser	1	6/- each
B.S.11	H.T. Coil Fixing Screws	Set of 2	4d. set
B.S.12	Lighting Coil Screws	Set of 2	4d. set
B.S.13	Condenser Fixing Screws	Set of 2	3d. set

PART No.	DESCRIPTION	No. Off	RETAIL PRICE
B.S.14 MM.335	MILLER — MAGNETO GROUP (contd.) H.T. Cable Clamp Screws Holding Down Clamp for H.T. Pick-up	Set of 2 1	3d. set 1/- each
	AMAL CARBURETTER — TYPE 360/4 GROUP		
360/006	Mixing Chamber Body	1	11/- each
308/040	Mixing Chamber Top	1	1/10 each
308/041	Cable Adjuster	1	4d. each
308/042	Cable Adjuster Lock Nut	1	1d. each
360/050	Throttle Valve. No. 3	1	3/- each
308/038	Throttle Valve Spring	1	4d. each
308/043	Jet Needle	1	1/10 each
308/044	Jet Needle Clip.....	1	2d. each
124/026	Main Jet. No. 30 or No. 27	1	1/- each
335/019	Needle Jet	1	3/- each
360/051	Petrol Filter	1	6d. each
360/020	Jet Cover Bolt	1	1/6 each
38/023	Jet Cover Bolt Washer	1	2d. each
360/024	Outlet Clip	1	1/6 each
335/051	Outlet Clip Screw	1	3d. each
335/052	Outlet Clip Nut	1	2d. each
360/030	Air Filter Plates	3	6d. each
360/029	Air Filter Plate Screw	1	3d. each
360/021	Cold Start Needle	1	9d. each
14/032	Cold Start Needle Spring	1	2d. each
360/052	Cold Start Needle Washer	1	1d. each
360/053	Cold Start Needle Cotter Pin	1	1d. each
308/019/21	Float and Needle Combined (Top Feed)	1	4/5 each
360/027	Float Chamber Cover	1	2/- each
360/022	Float Chamber Cover Joint Washer	1	4d. each
352/209	Float Chamber Cover Screw	2	2d. each
	PERRY REAR HUB GROUP		
P.344D	Operating Cam Spindle Nut	1	4d. each
P.344C	Operating Cam Spindle Washer	1	2d. each
P.344E	Operating Cam Spindle Washer	1	1d. each
P.344A	Operating Cam and Quadrant	1	1/- each
P.341	Brake Shoe Spring Cam End 1.18"	1	4d. each

PART No.	DESCRIPTION	No. Off	RETAIL PRICE
PERRY REAR HUB GROUP (Contd.)			
P.341B	Brake Shoe Spring Anchorage End, coloured Black I. $\frac{11}{16}$ "	1	—
P.342	Brake Shoes complete with Linings	2	8/9 each
P.320	Axle Spindle Nut	2	3d. each
P.330	Axle Spindle Lock Nut	2	4d. each
P.345	Locking Collar for Cover Plate	1	2/- each
P.343	Cover Plate Assembly	1	4/6 each
P.339	Axle Spindle	1	1/6 each
P.340	Axle Spindle Thrust Washer	1	3d. each
P.337	Grease Retainer	1	2/- each
P.338	Spur Gear	1	9d. each
P.336	Rotating Brake Cone	1	2/3 each
P.308	Ball Cage and Balls	2	9d. each
P.335	Assembled Hub Shell	1	30/- each
P.334A	Spring	1	3d. each
P.334B	Washer	1	2d. each
P.334C	Sliding Clutch	1	2/6 each
P.333	Toothed Guide Ring	1	1/9 each
P.313	Freewheel Driving Rollers	5	3d. each
P.315A	Circlip	1	1d. each
P.315	Driving Sleeve	1	4/6 each
P.332	Spindle Cone	1	9d. each
P.331	Dust Cap	1	6d. each
P.314	Freewheel Sprocket	1	1/9 each
P.317	Freewheel Sprocket Lock Ring	1	6d. each

ADDITIONAL SPARES

PART No.	DESCRIPTION	No. Off	RETAIL PRICE



