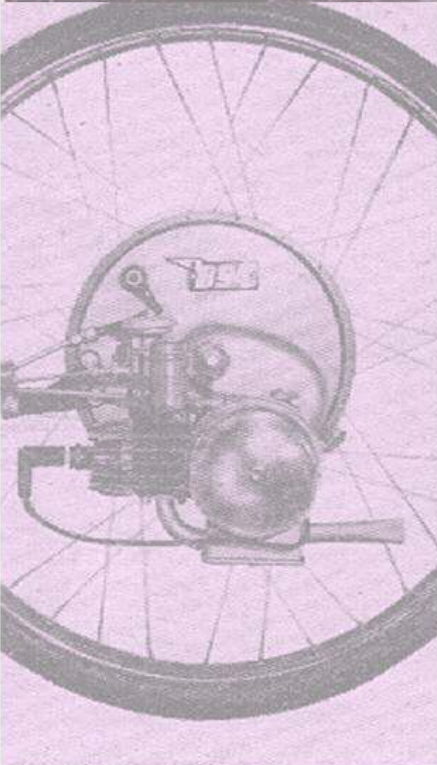


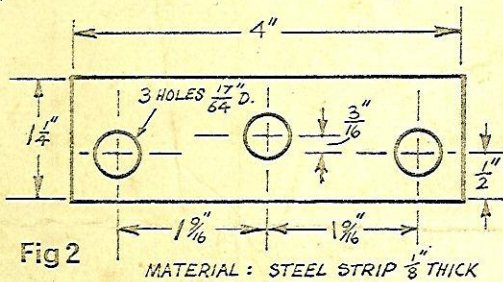
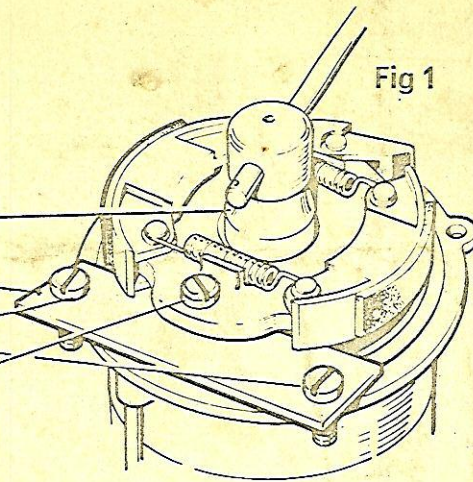
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How to tighten clutch nut

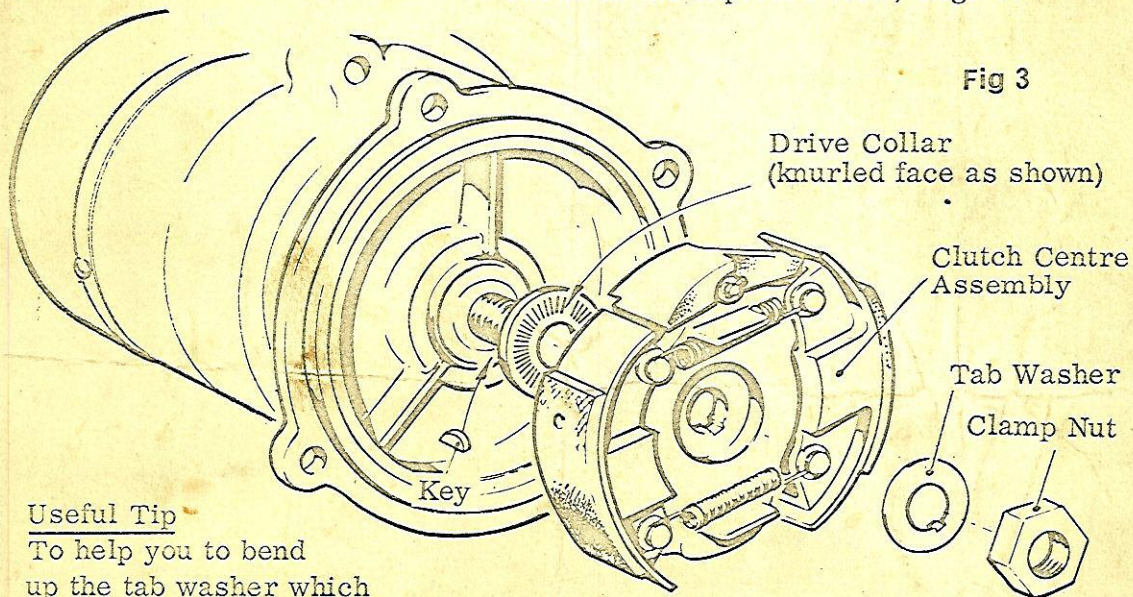
It is most important that the clutch nut be really tight. In order to stop the crankshaft turning, a simple tool is required to anchor the clutch body. Its use is shown below.

- $\frac{3}{4}$ " AF Socket Spanner
- Tool No. 5512
- $\frac{1}{4}$ " Dia. Screws
- Odd $\frac{1}{4}$ " Bolt At Least 1" Long



The anchor plate (Tool No. 5512) is obtainable from the works, or may be simply made to the dimensions given in Fig. 2, using any 1/8" thick steel sheet for material.

The assembly of the various parts is shown in the exploded view, Fig. 3.



Useful Tip

To help you to bend up the tab washer which locks the clamp nut, bend the edge up a little before assembly. This will give a little lip which gives the screwdriver something to get under when finally bending up against the nut flat.