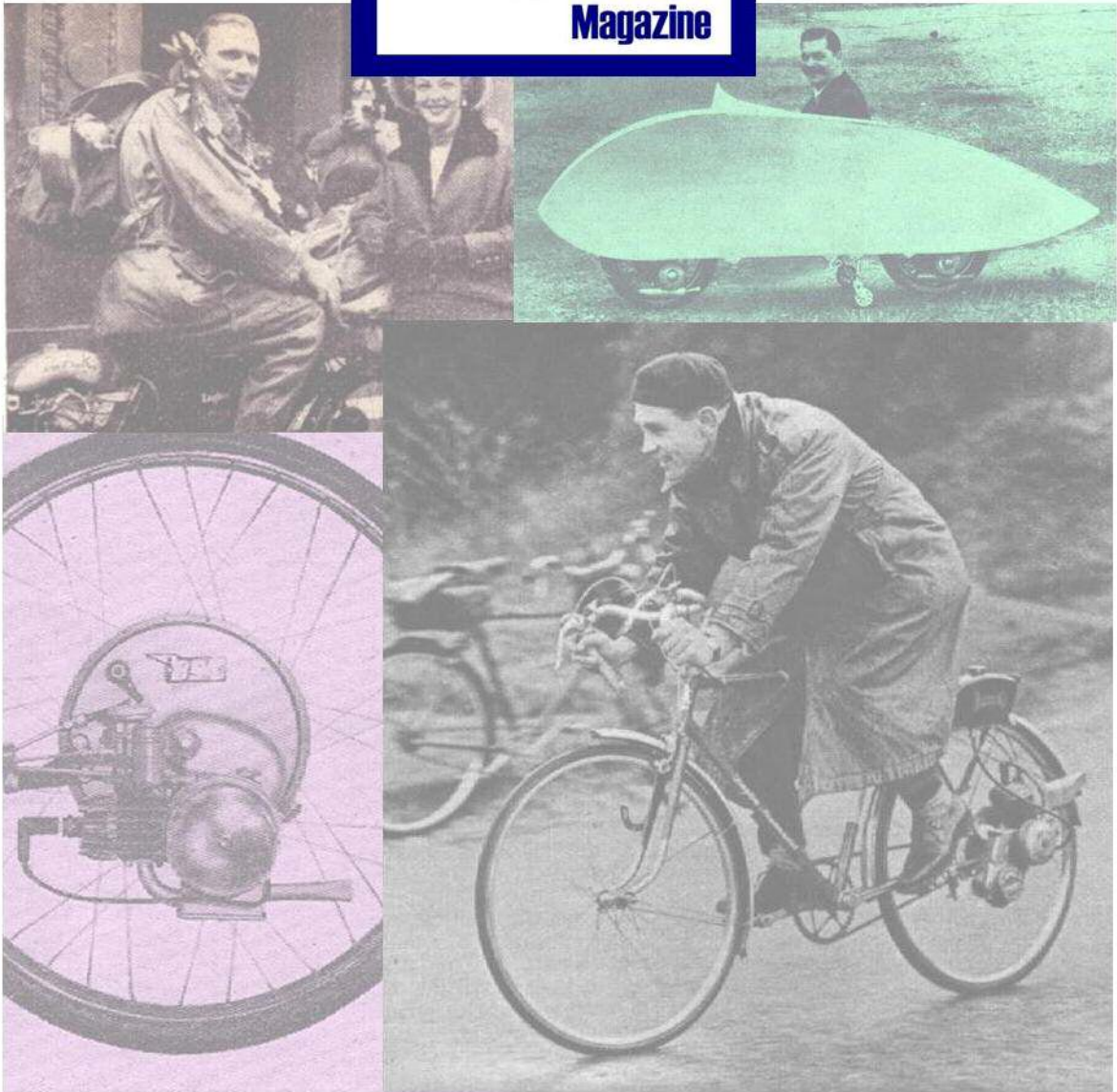


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SPARE PARTS AND PRICE LIST

FOR

'CORGI' MOTOR CYCLE.

BROCKHOUSE ENGINEERING (SOUTHPORT) LIMITED,
CROSSENS, SOUTHPORT, ENGLAND.

TELEPHONES

SOUTHPORT 87101 (8 lines)

TELEGRAMS

"BROCKHOUSE, SOUTHPORT."

CABLES

BROCKHOUSE, SOUTHPORT.

ALL PRICES EX - WORKS.

E. & O.E.

May, 1952.

Part No.	Description.	No. Off.	Retail Price		
			Each.		
			£	s.	d.
<u>CYLINDER.</u>					
BES. 891	Cylinder.	1	3.	12.	6.
BES. 893	Cylinder Joint Washer.	1			2.
BES. 894	Transfer Block (bottom).	1	1.	3.	
BES. 895	Transfer Block (top).	1	1.	3.	
BES. 896	Transfer Block joint washer.	2			3.
BES. 897	Induction Pipe.	1	4.	10.	
BES. 898	Induction Gasket.	1			3.
BES. 899	Induction Studs $\frac{1}{4}$ " B.S.F. x 1.1/16" lg.	2			5.
BES. 900	Cylinder Nut.	4			6.
BES. 901	Cylinder Head Bolt.	4			11.
BES. 904	Cylinder Head.	1	17.	6.	
N.D.	2 B.A. x $\frac{5}{8}$ " Screw for BES. 894.	4			2.
N.D.	$\frac{1}{2}$ " B.S.F. Nut for BES. 897.	2			2.
N.D.	$\frac{1}{4}$ " Plain Washers for BES. 897.	2			1.
N.D.	$\frac{5}{16}$ " Plain Washers.	4			1.
N.D.	14 m/m Copper washer.	1			1.
N.D.	14 m/m Spark plug for Series I KLG.FE/70.	1	5.	6.	
N.D.	$\frac{5}{16}$ " Spring washers.	4			1.

CRANKSHAFT AND PISTON.

BES. 823	Piston complete with Rings, etc. std.	1	1.	8.	6.
BES. 823A	Piston complete with Rings, etc. .010" Ov/size	1	1.	8.	6.
BES. 823B	Piston complete with Rings, etc. .020" ov/size	1	1.	8.	6.
BES. 823/1	Piston Bare.	1	1.	3.	0.
BES. 824	Piston Ring, std.	2		2.	3.
BES. 824A	Piston Ring, .010" oversize.	2		2.	3.
BES. 824B	Piston Ring, .020" oversize.	2		2.	3.
BES. 826	Gudgeon Pin.	1		3.	0.
BES. 828	Circlip.	2			7.
BES. 831	Crank Pin.	1		1.	10.
BES. 832	Retaining washer.	1		1.	6.
BES. 833	Rivet (special).	1			4.
BES. 834	Connecting rod.	1	1.	2.	6.
BES. 835	Small end bush.	1		2.	9.
BES. 837	Crankshaft check washer.	1			4.
BES. 914	Crankshaft for Wico-Pacy.	1	2.	8.	6.
BES. 917	Nut $\frac{1}{2}$ " x 26 T.P.I.	1			7.
1146	Cam Key.	1			2.
N.D.	Hoffman steel rollers.	8			3.
N.D.	Hoffman bronze rollers.	8			4.
N.D.	No. 3 Woodruff key.	1			2.
N.D.	No. 6 Woodruff key.	1			2.
31-55	3 B.A. Plain washer.	1			3.
M. 55 XA.	3 B.A. Spring washer.	1			3.
55-55	3 B.A. Screw.	1			3.
69-55	Spring washer.	1			3.
SA2	Assembly of Crankshaft.		3.	18.	6.
BES. 830	Crankshaft for Miller.	1	2.	8.	6.

CHAINCASE - Crankshaft Half.

BES. 822	Chaincase - crankshaft half.	1	2.	2.	3.
BES. 854	Clutch shaft nut.	1			7.
BES. 860	Ball race retaining plate.	1			7.
BES. 873	Bearing cap Mk. 1.	1		6.	8.
BES. 875	Bearing cap gasket Mk. II.	1			4.
BES. 876	Crankcase cover.	1	12.	0.	
BES. 919	Bearing cap (Mk. 1, Series II)		6.	8.	
BES. 879	Chaincase cover gasket.	1			4.
BES. 877	Crankcase cover gasket.	1			2.
BES. 883	Washer for drain plug.	2			4.
BES. 889	Drain plug.	2		1.	3.
BES. 890	Filler plug.	1			11.
BES. 892	Cylinder stud.	4			10.
BES. 910	Filler plug washer.	1			2.

Part No.	Description.	No. Off.	Retail Price		
			£	s.	d.
BES.1052	Kick start pinion bush.	1		1	6
BES.1054	Kick start pinion.	1		11	0
BES.1055	Ratchet boss.	1		11	0
BES.1056	Kick start quadrant.	1	1	1	0
BES.1057	Kick start housing.	1		9	0
BES.1058	Kick start housing cover.	1		6	0
BES.1058P	Kick start housing cover and bush (BES.1062)	1		7	3
BES.1059	Kick start housing securing screw.	2			5
BES.1060	Kick start housing securing screw.	1			5
BES.1061	Kick start housing bush.	1		2	9
BES.1062	Kick start housing cover bush.	1		1	10
BES.1063	Kick start housing cover gasket.	1			2
BES.1064	Kick start lever.	1		18	6
N.D.	$\frac{1}{2}$ " Thackeray washer.	1			1
BES.1065	Kick start pedal.	1		7	3
BES.1074	Kick start spring.	1			11
BES.1077	Ratchet spring.	1			7
BES.1942	Kick start stop pin.	1			10
BES.1082	Kick start ball spring.	1			2
BES.3472	Tab Washer.	1			2
BES.878	Central plug crankcase cover.				5
N.D.	2 B.A. Screw x $\frac{5}{16}$ " long for BES.860.	3			3
N.D.	Bolt $\frac{1}{4}$ " B.S.F. x $1\frac{1}{2}$ " long.	5			3
N.D.	Bolt $\frac{1}{4}$ " B.S.F. x 1" long.	5			3
N.D.	Bolt $\frac{1}{4}$ " B.S.F. x $\frac{7}{8}$ " long.	1			2
BES.1226	H.T. Bolt $\frac{1}{4}$ " B.S.F. x $\frac{3}{4}$ " long for kick start pedal.	1			4
N.D.	$\frac{1}{4}$ " Plain washer.	6			1
BES.1073	Kick start plunger.	1			5
N.D.	$\frac{3}{16}$ " dowel x 1" long.	2			5
N.D.	Ball Journal Bearing Hoffman S8.	1		9	6
N.D.	Ball Journal Bearing Hoffman L25N.	1		14	5
N.D.	Oil Seal B.1621L.N/12.	1		2	9
N.D.	Seegar Circlip 12 m/m External.	1			7
BES.1943	Washer.	1			2
N.D.	K/S Pedal & Lever Assembly.	1	1	7	6

CHAINCASE COVER.

BES.821	Chaincase cover, Mk. I (Miller)	1	1	10	3
BES.870	Crankshaft driver sprocket.	1		17.	0
BES.871	Tab washer.	1			4
BES.872	Crankshaft nut.	1			7
BES.874	Clutch bridge screw.	3			5
BES.885	Fulcrum Pin.	1			7
BES.888	Adjusting screw.	1			7
N.D.	Adjusting screw locknut.	1			4
BES.916	Chaincase cover Mk. II	1	1	10	3
BES.1053	Sliding dog.	1		8	6
BES.1067	Operating Fork Assy.	1	1	1	3
BES.1068	Operating fork.	1		9	0
BES.1069	Roller Pin.	1			4
BES.1926	Shoes.	2		3	0
BES.1976	Clutch bridge.	1		19	3
BES.884	Clutch bridge Mk. 1.	1		7	6
BES.882	Final Drive Sprocket, Mk. 1.	1		11	0
BES.1078	Final Drive Sprocket, Mk. II.	1		17	0
BES.1083	Clutch operating lever.	1		6	0
BES.1086	Operating spindle.	1		2	3
BES.1147	Operating lever.	1		11	6
BES.857	Tab washer. (Mk. I)	1			4
N.D.	Bolt $\frac{1}{4}$ " B.S.F. x 1" lg.	2			3
N.D.	Nut $\frac{3}{8}$ " B.S.F.	5			2
N.D.	Plain washer $\frac{1}{4}$ "	7			1
N.D.	Seegar Circlip, $\frac{5}{8}$ " external.	2			6
N.D.	Hoffman needle rollers 2.5 m/m dia.	22			2
N.D.	$\frac{1}{16}$ " dia. split pin.	1			2

Part No.	Description.	No. Off.	Retail Price		
			Each.		
			£	s.	d.
<u>CHAINCASE COVER (Continued).</u>					
N.D.	Primary chain 56 pitches $\frac{3}{8}$ " pitch x .225 wide.	1	12.	9.	
N.D.	Oil Seal B12524 N/8.	1	3.	3.	
N.D.	Ball Journal Bearing Hoffman S.8.	1	9.	6.	
N.D.	Taper Pins 1" long x $\frac{5}{32}$ " dia.	2		2.	

ALBION CLUTCH.

BES.842	Driven plate clutch.	1	1.	18.	9.
BES.846	Driving sprocket.	1	1.	13.	3.
BES.849	Sliding clutch plate.	1		10.	0.
BES.850	Clutch spring.	4			11.
BES.851	Clutch spring screw.	4			11.
BES.853	Cross piece.	1		1.	6.
BES.856	Push rod, short.	1			4.
BES.862	Washer.	1			2.
BES.887	Clutch operating lever.			5.	6.
BES.1051	Clutch sub-assembly.	1	3.	3.	6.
BES.841	Clutch Shaft Mark I.	1		16.	3.
BES.1075	Clutch Shaft Mark II.	1	1.	17.	6.
BES.852	Distance Bush Mark I.	1		1.	10.
BES.1079	Distance Bush Mark II.	1		1.	6.
BES.1080	Push Rod, long, Mark II.	1			4.
BES.855	Push Rod, long, Mark I.	1			4.
N.D.	Cork inserts (set of 15)	15		3.	9 s
N.D.	No. 2 Woodruff Key.	1			2.
N.D.	No. 3 Woodruff Key.	1			2.
N.D.	$\frac{3}{16}$ " dia. Steel Ball.	3			2.
SA.8.	Clutch Operating Lever Assembly.	1		18.	9.
N.D.	Ball Bearing Hoffman L.S.7.	1		13.	3.

AMAL CARBURETTER.

359	Carburetter.	1	2.	1.	6.
4/042	Main Jet.	1			8.
4/048	Outer Clip Screw.	1			6.
14/031	Float Chamber Tickler.	1			10.
14/032	Float Chamber Tickler Spring.	1			2.
14/033	Float Chamber Tickler Cotter.	1			1.
22/041	Special Nut (Banjo)	1			9.
22/042	Fibre Washer.	2			2.
15/780	Float Chamber Cover.	1		3.	9.
23/125	Washer for Plug Screw.	1			1.
23/180	Plug Screw.	1			2.
52/056	Jet Plug Washer.	1			2.
52/057	Throttle Valve Spring.	1			4.
52/060	Valve Location Screw.	1			2.
52/064					
& 082.	Float and Needle.	1		3.	9.
52/068	Cable Adjuster.	1			6.
52/072	Gauze Intake Complete.	1		2.	3.
52/081	Float Chamber Cover Bush.	1			9.
52/083	Outlet Clip.	1		2.	6.
159/052	Mixing Chamber Top Cap.	1		2.	3.
159/055	Strangler Pin.	1			2.
161/054	Needle Clip.	1			2.
259/056	Mixing Chamber Body.	1		18.	9.
259/063	Needle Jet.	1		2.	6.
259/070	Jet Needle.	1		2.	0.
259/071	Jet Plug.	1		1.	6.
259/072	Throttle Valve.	1		3.	9.
BES.1173	Choke Lever.	1			4.
3039	Banjo Seating Copper Washer.	1			2.
161/070	Jet Key.	1		1.	
4/046	Cable Nipple.	1			

IGNITION AND LIGHTING GROUPS.

Part No.	Description.	No. Off.	Retail Price		
			£	s.	d.
<u>WICO-PACY "GEN" FLYWHEEL MAGNETO, TYPE FW-10542.</u>					
11-55	Flywheel.	1	3.	7.	5.
17-55	Breaker Cam.	1		6.	5.
20-55	Breaker Arm Spring Block.	1		1.	10.
21-55	Breaker Arm Lock.	1			3.
1Ka-22	Breaker Box Cover Screw.	2			3.
24-55	H.T. Terminal Gasket.	1			3.
X27-55	Capacitor Group.	1		7.	7.
29-55	Coil Gasket.	1			5½.
31-55	Breaker Cam Screw Lock Plate.	1			3.
M.35X	L.T. Terminal Screw Bushing.	1			3.
36-55	H.T. Lead Slewing.	1			3½.
38-55	Bearing Bush.	1		1.	8.
39-55	Core Stud Nut.	3			3.
40-55	Core Stud Nut Lock Washer.	3			3.
40-55	Capacitor Fixing Nut Lock Washer.	1			3.
41-55	Condenser Screw.	1			3.
42-55	Flywheel Locking Nut.	1		1.	8.
43-55	Cam Oil Pad.	1			3.
X44-55	Coil Core Group.	1		6.	5.
47-55	Fixed Contact Screw.	1			3.
48-55	Breaker Arm Washer. (1/32" thick)	1			3.
49-55	Breaker Arm Washer. (.020" thick)	1			3.
50-55	Breaker Arm Shim. (.005" thick)	1			3.
51-55	Breaker Arm Insulating Washer.	1			3.
52-55	Breaker Arm Spring Block Washer. (Steel)	1			3.
53-55	H.T. Terminal Screw Nut.	2			3.
55-55	Cam Screw.	1			3.
M-55X	Cam Screw Lock Washer.	1			3.
M-55XA	L.T. Terminal Screw Nut Lock Washer.	1			3.
M-55XC	Breaker Arm Bracket Screw Lock Washer.	1			3.
M-55XC	Breaker Arm Spring Block Fixing Screw Lock Washer.	1			3.
M-55XC	Fixed Contact Screw Lock Washer.	1			3.
M-55XC	Breaker Box Cover Screw Lock Washer.	2			3.
M-55XC	H.T. Terminal Screw Lock Washer.	2			3.
X56-55	H.T. Coil Group.	1		17.	3.
X57-55	H.T. Terminal.	1		4.	2.
X62-55	H.T. Lead Wire Group.	1		2.	6.
X68-55	L.T. Coil Group, pair.	1		1.	2.
69-55	Flywheel Nut Lock Washer.	1		1.	0.
M-72X	L.T. Screw Fixing Nut.	1			3½.
76-55	H.T. Rubber Protector.	1			9.
87-55	L.T. Terminal Screw.	1			3.
89-55	L.T. Terminal Screw Insulating Washer.	1			3.
96-55	Capacitor Fixing Nut.	1			3.
X111-55	Cam Group.	1		7.	4.
X124A-55	Stator Plate Unit.	1		1.	0.
M126XB	H.T. Terminal Screw.	2			3.
X127-55	Coil and Core Group.	1		2.	15.
X131-55	H.T. Lead Unit.	1			3.
A-142	L.T. Terminal Screw Nut.	1			3.
1XA-256	Fixed Contact Screw Washer.	1			3.
1XA-256	L.T. Terminal Screw Washer.	3			3.
1Xa-862	L.T. Terminal Screw Insulating Washer.	1			3.
1146	Cam Key.	1			3.
1196	Fixed Contact.	1		3.	3.
X1408B	Breaker Arm Group.	1		8.	0.
1428	Breaker Arm Spring Block Screw Nut.	1			3.
2073	Breaker Arm Spring Block Screw.	1			3.
2073	Breaker Arm Spring Screw.	1			3.
2074C.	Breaker Box Cover.	1			1.
2072	Breaker Box Cover Gasket.	1		1.	1.
X58-55	Breaker Box Cover Clip Assembly.	2		2.	10.
	Complete Geni-mag.	1	6.	9.	0.
BES.915	Adapter Plate.	1		9.	9.
BES.902	Magneto fixing screws.	4			5.
X.117-55	Stator plate unit less flywheel.	1	4.	9.	5.

Part No.	Description.	No. Off.	Retail Price		
			£	s.	d.
<u>MILLER FLYWHEEL MAGNETO TYPE FXWB.1538.</u>					
FXWB	Magneto complete.	1	5.	10.	0.
FX1B	Backplate, complete with all parts.	1	2.	15.	0.
Fx2B	Flywheel complete with magneto poles, etc.	1	2.	15.	0.
FX4	Cover for flywheel.	1		2.	3.
FX4A	Screws for fixing FX4.	4			7.
FX5	Condenser with clip and screws.	1		5.	6.
FX8	High tension coil.	1	1.	3.	2.
FX9	Fixing screws for FX8 and FX10.	4		1.	2.
FX10	Lighting Coil.	1		8.	3.
F3	Contact breaker complete with screws.	1		5.	6.
F12	High tension pick up complete with insert.	1		2.	9.
F12A	Rubber cap for F12.	1			10.
F13	Lighting cable plug.	1		1.	8.
F14	Lighting cable socket and nut.	1		1.	6.
F15	Contact breaker fixing screw.	2			7.
F16	Contact breaker adjusting screw.	1			7.
F17	Condenser fixing screw.	2			7.
F31	High tension cable fitted with F40 and F12A	1		4.	2.
F32	High tension cable fitted with plug and terminal.	1		1.	2.
F40	Pick up bakelite cap.	1			10.

LUCAS LAMPS.

BES.1190	Headlamp brackets.	1		2.	6.
N.D.	Headlamp No. 304 VRS.	1	1.	3.	3.
N.D.	Taillamp No. CT.31.	1		4.	0.
C.205.	Bulb Headlamps.	1		1.	7.
				plus 4d	P.T.
40913.	Bulb Taillamp.	1			9.
				plus 2d	P.T.
	Bulb Pilot.	1			3½
				plus 1d	P.T.
N.D.	2 B.A. Hex. Hd. Bolt 5/8" Headlamp to BES.1190.	1			4d
N.D.	2 B.A. Shakeproof Washer for bolt.	1			1½
N.D.	1/2" Hex. bolt 11/16"	2			3.
N.D.	1/4" Hex. Thick nut.	2			4.
608073	Glass retaining wires.	3			1.
608254	Front Rim.	1		2.	9.
608552	Reflector.	1		2.	3.
608573	Main bulbholder assembly.	1		1.	8.
608342	Pilot bulbholder assembly.	1			3½
608190	Front clip and fixing pin.	1			6.
601007	Switch knob.	1		1.	0.
608033	Switch arm.	1			1.
601081	Resistance.	1		1.	0.
631050	Cable - Headlamp to generator 38"	1			10.
631051	Cable headlamp to taillamp 61"	1		1.	2.
631049	Cable Earth 6½"	1			3.
N.D.	Tail lamp bracket with nuts and bolts.	1		1.	3.
600307	Rubber packing for glass.	1			1.
608340	Glass diffused - 3¼"	1			6.
606207	Bulbholder Assembly.	1			6.
630050	Terminal Nut.	1			1½
601084	Fixing Plate.	1			3.
606214	Body W/Clip.	1		1.	3.

FRAME GROUPS.

SEAT AND TUBE LOCKING DEVICE.

BES.1027	Seat pillar tube.	1		5.	3.
BES.1126	Chain-seat pillar.	1		1.	3.
BES.1049	Spring-seat lock.	1			10.
BES.1110	Plunger-seat lock.	1			5.

Part No.	Description.	No. Off.	Retail Price		
			Each.	£	s. d.
<u>SEAT AND TUBE LOCKING DEVICE (Continued).</u>					
BES.1048	Fork bolt-seat lock.	1	2.	6.	
BES.1107	Grooved bush-seat lock.	1	1.	3.	
BES.1108	Plain bush-seat lock.	1		8.	
BES.1109	Lever-seat lock.	1		11.	
BES.1112	Bridge - seat lock.	1	2.	9.	
N.D.	Split pin $\frac{1}{8}$ " x $1\frac{1}{2}$ "	1		$1\frac{1}{2}$	
N.D.	Plain washer $\frac{1}{8}$ " dia.	1		$1\frac{1}{2}$	
N.D.	Split pin $\frac{1}{8}$ " x $\frac{5}{8}$ "	1		$1\frac{1}{2}$	
N.D.	2 B.A. x $\frac{3}{8}$ " screw.	2		$1\frac{1}{2}$	
N.D.	2 B.A. Shakeproof Washer.	2		$1\frac{1}{2}$	
N.D.	$\frac{5}{16}$ " B.S.F. Thick nut.	1		5.	
N.D.	$\frac{1}{4}$ " B.S.F. x $\frac{3}{4}$ " bolt.	1		2.	
N.D.	$\frac{1}{4}$ " B.S.F. Thick nut.	1		4.	
N.D.	$\frac{1}{4}$ " B.S.F. Philidas thin nut.	1		4.	

PETROL TANK GROUP.

BES.803A	Petrol tank complete.	1	10.	17.	6.
BES.1906	Petrol tank filler cap.	1		10.	0.
BES.976	Front mounting bush.	1			5.
BES.975	Washer filler cap.	1			2.
BES.1136	Rubber side-shields for tank.	2			8.
BES.1169	Rear attachment bolts.	2			6.
BES.1031	Rubber distance pieces.	2			4.
BES.1170	Rubber washer.	4			4.
N.D.	$\frac{1}{2}$ " B.S.F. nuts for BES.1169.	2			4.
N.D.	$\frac{5}{16}$ " x $2\frac{3}{8}$ " B.S.F. bolt.	1			7.
N.D.	$\frac{5}{16}$ " B.S.F. Nut.	1			6.
N.D.	Petrol tap No. 468 C.	1	7.		0.
BES.1172	Washer petrol tap.	1			5.
BES.1886	Petrol pipe short. (Mark II)	1	1.		9.
BES.1178	Petrol pipe short with nipple. (Mark I)	1	1.	10.	
BES.1183	Petrol pipe long with banjo.	1	2.		9.
BES.1185	Rubber petrol pipe connector.	1			5.
BES.1160.	Cross pipe.	1	2.		9.
N.D.	Union nut $\frac{7}{16}$ x 19T.	1			5.

FRAME GROUP.

BES.802A	Frame tubes and all lugs assembled.	1	10.	17.	6.
N.D.	$\frac{1}{2}$ " Hex. bolt x $1\frac{1}{2}$ "	2			4.
N.D.	$\frac{1}{4}$ " Shakeproof washer.	2			$1\frac{1}{2}$
N.D.	$\frac{7}{16}$ " Hex. bolt 2- $\frac{7}{8}$ " long.	2			8.
N.D.	$\frac{7}{16}$ " B.S.F. Hex. Bolt 1- $\frac{5}{16}$ " long.	1			8.
N.D.	$\frac{7}{16}$ " B.S.F. Std. Nut.	1			3.
BES.1243/4	Plate engine lower support.			1.	0.
BES.1195/P	Plate engine lower support. per set.	2		1.	10 set.
BES.1119	Lifting handle.			3.	0.
BES.1660	Tab washer.	1			2.

FRONT FORK AND STEERING GROUP.

BES.808A	Front fork assy. comprising Fork crown, front forks, column tube, spring lock bolts and brake arm clip.	1	3.	4.	6.
BES.953	Bearing bracket (handlebars)	1	1.	7.	3.
BES.1133	Bolt (handlebar bearing bracket).	1			5.
N.D.	2 B.A. x $\frac{7}{16}$ " bolt.	2			5.
N.D.	2 B.A. Shakeproof washer.	2			$1\frac{1}{2}$
BES.1018	Ball bearing race, steering column.	2		2.	6.
N.D.	$\frac{1}{8}$ " dia. Steel balls - set.	58		1.	3.
BES.1023	Ball bearing race, steering head.	2		2.	9.
BES.1024	Locknuts, steering head.	2			7.
BES.1020	Sliding pin-spring lock.	2			11.

Part No.	Description.	No. Off.	Retail Price		
			Each.		
			£	s.	d.
<u>FRONT FORK AND STEERING GROUP. (Continued)</u>					
BES.1021	Peg for sliding pin.	2			5.
BES.1022	Spring for BES.1020.	2			4.
BES.1013	Tube pivot handlebar.	1		9.	0.
BES.1014	Plug pivot tube.	2		4.	0.
BES.806A	R.H. Handlebar (with controls)	1	2.	18.	0.
BES.807A	L.H. Handlebar (with controls)	1	2.	9.	6.
BES.1005	R.H. Handlebar (without fittings)	1	1.	7.	3.
BES.1006	L.H. Handlebar (without fittings)	1	1.	5.	6.
BES.1007	Tube handlebar.			12.	0.
BES.1008	Eye piece.	1		5.	9.
BES.1009	Tube handlebar.			11.	0.
BES.1137	Rubber sleeve.	2			7.
N.D.	Twist grip complete with collar and screw (Amal)	1		11.	0.
N.D.	Hand lever control, front brake and clutch (Amal)	2		5.	0.
BES.1175	Control cable, front brake.	1		5.	3.
BES.1176	Control cable clutch.	1		4.	6.
BES.1177	Control cable, throttle.	1		3.	3.
N.D.	No. 9 Control cable steps.	2			4.
N.D.	Dummy twist grip. (Amal)	1		2.	0.
250/012	Twist grip bracket and stop. (Amal)	1		1.	6.
250/016	Twist grip rotor. (Amal)	1		3.	6.
16/045	Twist grip rubber. (Amal)	1		1.	0.
250/011	Twist grip collar. (Amal)	1		1.	0.
51/095	Twist Grip collar screw. (Amal)	1			4.

SILENCER AND EXHAUST GROUP.

BES.1093A	Silencer complete (Mark II)	1	1.	3.	6.
BES.805A	Silencer complete (Mark I)		1.	3.	6.
N.D.	5/16" B.S.F. Bolt x 3/8" long.	1			5.
BES.985	Silencer End L.H.	1		2.	0.
BES.986	Silencer end R.H.	1		10.	3.
BES.1094	Silencer body. (Mark II)	1		10.	3.
BES.987	Silencer body. (Mark I)	1		11.	6.
BES.990	Long stay bolt.	1		1.	3.
BES.992	Short stay bolt.	1		1.	3.
N.D.	1/2" B.S.F. thick nuts for stay bolt.	2			4.
BES.1120	Exhaust connector cylinder.	1		10.	3.
BES.1127	Exhaust flange washer.	1			5.
N.D.	1/2" B.S.F. x 1 1/2" long Bolt for BES.1120	2			5.
N.D.	3/4" Spring washer for BES.1120	2			1.
BES.1029	Exhaust pipe- engine to silencer.	1		3.	4.
N.D.	2 B.A. x 5/16" R.H. bolt.	1			2.
N.D.	2 B.A. Spring washer.	1			1.
BES.1032	Exhaust pipe - silencer.	1		11.	6.
BES.1123	Clip - exhaust pipe.	1			7.
N.D.	2 B.A. x 1/2" R.H. Screw.	1			2.
N.D.	2 B.A. Shakeproof washer.	1			1 1/2.

PROP STAND GROUP.

BES.1001	Prop stand only.	1		5.	9.
BES.1145	Spring - prop stand.	1			7.
BES.1166	Spindle - prop stand.	1			11.
BES.1097	Toggle - prop stand.	1		2.	6.

FOOT REST GROUP.

BES.1890A	Foot rest assembly N/S (Mark II)	1		3.	9.
BES.809A	Foot rest assembly N/S (Mark I)	2		3.	9.
BES.1103	Foot rest tube.	2		2.	3.
BES.1130	Rubber sleeve.	2			11.
BES.1131	Washer.	2			2.
BES.1174	Foot rest bracket (welded to frame)	2			11.

9.9

Part No.	Description.	No. Off.	Retail Price		
			Each.		
			£	s.	d.

FOOT REST GROUP (Continued).

N.D.	1 st Split pin.	2			1.
N.D.	2 B.A. x 13/16" bolt.	2			5.
N.D.	2 B.A. Thick nut.	2			5.

FOOTREST ASSEMBLY FOR KICK-START MODEL.

BES.1122	Brake knuckle.	1	1.		8.
BES.1894	Stirrup.	1	3.		9.
BES.1895	Distance piece.	1	1.		0.
BES.1896	Washer.	1			5.
BES.1899	Spring.	1			4.
BES.1900	Eye bolt with thick nut.	1	2.		6.
BES.1901	Stud and washer assembly.	1	2.		3.
BES.1902A	Foot rest assembly O/S	1	4.		9.
N.D.	Philidas Nut 2 B.A.	1			4.
N.D.	Philidas Nut 1/2" B.S.F.	1			5.
N.D.	4 SP/4Y/B5 Steel pin.	1			4.
N.D.	4 SP/4Y/B11 Steel pin.	1			8.
N.D.	Split pin 1/16 x 1/2 ^{1st}	2			1.
N.D.	Locknut 1/2" B.S.F.	1			4.

WHEEL AND BRAKE GROUP.

BES.1858A	Front disc wheel complete.	1	4.	10.	6.
BES.1859A	Rear disc wheel complete with sprocket.	1	6.	1.	0.
BES.1846	Spindle rear wheel.	1		4.	0.
BES.811A	Front wheel spoke.	1	3.	18.	9.
BES.815A	Rear wheel assembled spoke.	1	5.	9.	0.
BES.1815	Spindle front wheel.	1		4.	0.
BES.1813	Cone fixed, 1 front, 1 rear.	2			5.
BES.1814	Cone, Adj. 1 front, 1 rear.	2			8.
BES.1817	Cup (Balls retaining).	4			11.
BES.1824	Felt washer.	2			2.
BES.1825	Cup - felt retaining.	4			2.
BES.1826	Ring retaining.	2			2.
BES.1830	Distance washer.	2			2.
N.D.	1/2" Steel balls per wheel.	18			2.
BES.1808A	Brake Shoe assembly.	4	6.		0.
BES.1809	Brake shoe.	4	1.	10.	
BES.1819	Brake lining.	4	2.		3.
N.D.	Brake lining rivet.	32			2.
BES.1811	Brake cam.	2		2.	9.
BES.1812	Brake cam boss.	2			4.
BES.1821	Fulcrum pin.	2			5.
BES.1820	Washer.	2			4.
BES.1822	Cam Washer.	2			2.
BES.1823	Cam bush.	2			4.
BES.1831	Brake shackle.	2			5.
BES.1816A	Brake drum cover assy. (front)	1	9.		0.
BES.1827	Brake shoe spring.	4			2.
BES.1847	Brake drum cover assembly. (rear)	1	10.		3.
N.D.	3/8" x 26 T.P.I. x 1/8" nut.	1			2.
N.D.	3/8" x 26 T.P.I. x 1/4" nut.	6			4.
N.D.	3/8" x 26 T.P.I. x 3/16" nut.	1			2.
N.D.	Lubricator.	2			4.
BES.1848	Brake lever (rear)	1			4.
BES.1818	Brake lever (front)	1			4.
N.D.	Wheel tape.	1			5.
BES.1125	Lock ring sprocket.	1		3.	9.
N.D.	2 B.A. x 1/2" long Round Head Bolt.	1			2.
BES.1124	Sprocket 27 teeth (rear wheel)	1	1.	7.	3.
N.D.	Final drive chain.	1		8.	6.
N.D.	Chain adjuster 'V' Type.	2			11.
BES.813A	Brake pedal assembly.	1		8.	3.
BES.1122	Brake knuckle.	2		2.	0.
BES.1121	Brake rod.	1		1.	7.
BES.1118	Brake lever.	1			7.

Part No.	Description.	No. Off.	Retail Price		
			Each.		
			£	s.	d.
<u>WHEEL AND BRAKE GROUP (Continued).</u>					
N.D.	$\frac{3}{8}$ " B.S.F. Thin nut.	1			7.
N.D.	Split pin $\frac{1}{16}$ x $\frac{1}{2}$ "	2			1.
N.D.	$\frac{3}{16}$ " Plain washer.	2			1.
N.D.	Pin $\frac{3}{16}$ " x $.450$ " 4/SP/4Y/B5	2			4.
N.D.	$\frac{1}{4}$ " B.S.F. Thin nut.	2			2.
SA.6.	Sub-Assembly of brake rod.	1	8.		3.
N.D.	Spoke, long.	10			2.
N.D.	Spoke, short.	10			2.
N.D.	Nipples.	20			2.
N.D.	Schrader valves.				6.

MUDGUARDS AND NUMBER PLATE GROUP.

BES.804A	Front mudguard complete with stays and bracket.	1	1.	0.	0.
BES.1039	Rear mudguard.	1	2.	17.	6.
BES.1135	Inner mud shield.	1		1.	3.
BES.944	Rubber grommets, rear mudguard.	2			5.
BES.1016	Rubber sleeve, rear mudguard.	2			5.
BES.1015	Rubber washer, rear mudguard.	2			2.
N.D.	2 B.A. x $\frac{7}{16}$ " bolt inner mudguard shield to frame.	4			4.
N.D.	2 B.A. Thick nut for above.	4			4.
N.D.	2 B.A. x $\frac{1}{2}$ " screw, rear mudguard to frame.	4			2.
N.D.	2 B.A. Shakeproof washer.	4			1 $\frac{1}{2}$.
N.D.	2 B.A. x $\frac{5}{16}$ " screws front mudguard to forks.	4			2.
N.D.	2 B.A. Shakeproof washers.	5			1 $\frac{1}{2}$.
N.D.	2 B.A. x $\frac{1}{2}$ " bolt, front mudguard bracket to forks.	1			4.
BES.1134	Front number plate.	1	1.	10.	
BES.1028	Clip for above.	4			5.
N.D.	2 B.A. x $\frac{7}{16}$ " Screw for BES.1028	4			1 $\frac{1}{2}$.
N.D.	2 B.A. Thick nut.	4			4.
BES.1889	Rear number plate stays.	2			7.
	$\frac{1}{2}$ " x $\frac{1}{2}$ " Round Hex. Head Screw.				2.
	$\frac{1}{2}$ " Standard Hex. nut.				1 $\frac{1}{2}$.
N.D.	Rear number plate.	1	4.		3.
N.D.	$\frac{1}{2}$ " B.S.F. x $\frac{7}{16}$ " bolts.	3			4.
N.D.	$\frac{1}{2}$ " B.S.F. Thick nut.	3			5.
BES.1119	Lifting handle.	1	3.		0.
	2 B.A. $\frac{5}{8}$ " Hex. bolt.				4.

MISCELLANEOUS SUNDRY ITEMS.

BES.1017	Kick start Conversion sets for Mark I types.	1	10.	17.	6.
	Oil Measurers.			1.	10.
	Bulb horn.			11.	6.
	Saddle (Terry) 1348		2.	0.	6.
	Saddle (Lycett) B.186		1.	9.	0.
BES.1004	Spanner.			1.	10.
	Pump.			8.	6.
	Clip.				11.
	'Corgi' dog transfer.				5.
	'Brockhouse' transfer.				5.
	Mark II 'Corgi' engine complete.				on application
	Mark I 'Corgi' engine complete.				on application
	Mark I 'Corgi' engine reconditioned.	EXCHANGE.	13.	5.	0.
	Mark II 'Corgi' engine reconditioned.	EXCHANGE.	16.	7.	6.

LOW GEAR RATIO.

BES.1239	Sprocket 31 teeth.		1.	15.	0.
N.D.	No. 30 Double crank link for BES.1239				10.
N.D.	No. 26 Connecting link for BES.1239				10.
	No. 6 Connecting link for Perry chain.				10.
	No. 10 Connecting link for Perry chain.				10.

<u>Part No.</u>	<u>Description.</u>	<u>No. Off.</u>	<u>Retail Price</u>		
			<u>Each.</u>		
			£	s.	d.
<u>SERVICE TOOL GROUP.</u>					
	Flywheel extractor tool.		14.		6. net
	Steering head spanners (set of 2)		7.		6. net
<u>SIDECARRIER SPARES.</u>					
BES.3355	Sidecar frame.	1	14.	16.	6.
BES.3365	Attachment lug.	2		18.	9.
BES.3350	Special bolt short.	1		4.	9.
BES.3349	Special bolt long.	1		5.	6.
BES.3352	Special washer.	2		1.	7.
BES.3347	Fork.	2		11.	0.
BES.3351	Spring.	2			11.
BES.3361	Mudguard.	1	1.	0.	0.
N.D.	Mudguard bolt.	2			5.
BES.3362	Wheel.	1	2.	18.	0.
N.D.	Nuts wheel spindle.	2			4.
BES.3360	Sidecar box.	1	4.	34.	6.
BES.3359	Sidecar cover.	1	1.	19.	3.
N.D.	Sidecar lamp.	1		4.	6.
BES.1892	Rubber footrest.	1			10.
BES.1016	Rubber sleeves.	6			5.